

# FROM PEROVSKITE SOLAR CELLS TO MODULES AND PANELS *(with the help of 2D materials)*

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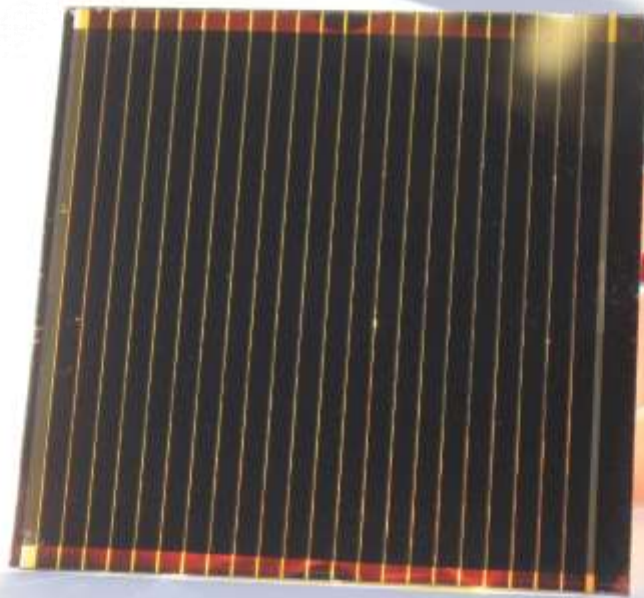
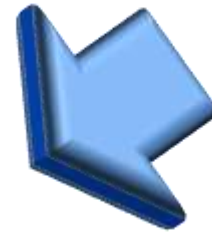
In Collaboration with

- Italian Institute of Technology: **F. Bonaccorso** group
- TEI Crete (Greece): **E. Kymakis** Group
- LENS-Florence (Italy): **A. Vinattieri** group
- University of Namur (Belgium): **Y. Busby** group



# Scaling up to large area modules

*Let's get power from the sun!*



**1** Small area  
The impact of 2D materials

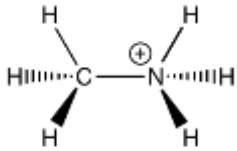
**2** Scaling up to module/panels size



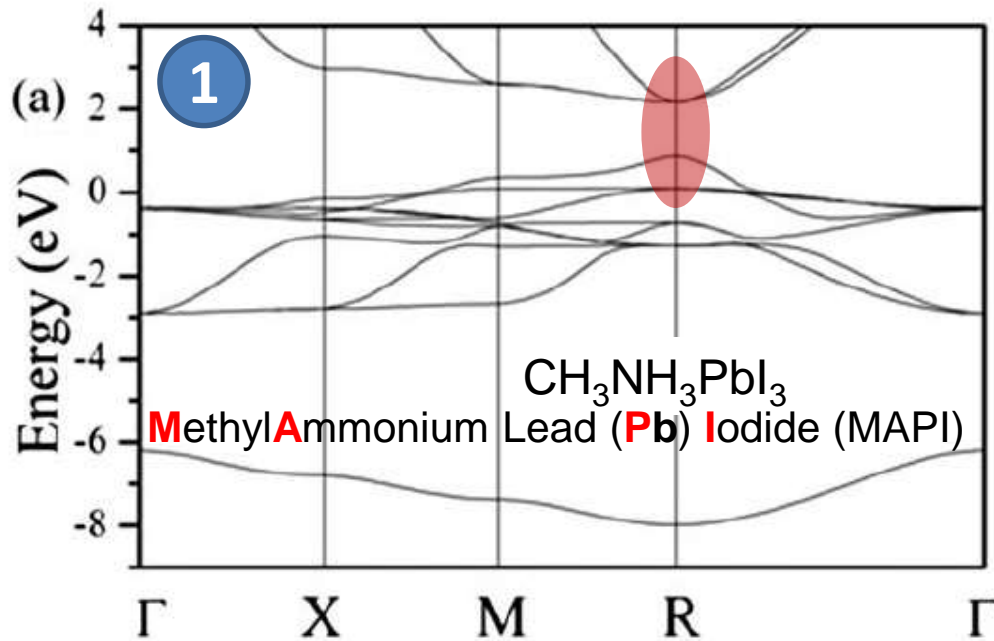
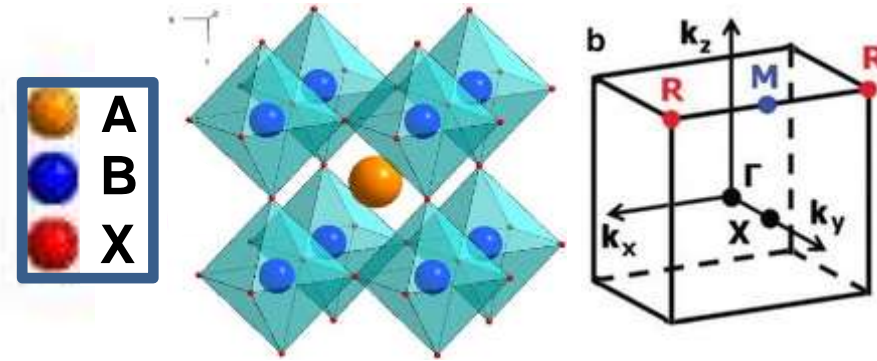
# Organometal Halide Perovskite

**Methyl**Ammonium Lead (**Pb**) **I**odide (MAPI)

**A**=CH<sub>3</sub>NH<sub>3</sub><sup>(+)</sup> ; **B**= Pb<sup>(+)</sup> **X**= I<sup>(-)</sup>



methylammonium ion



Good hole and electron diffusion lengths from 100 nm to 1 μm

2



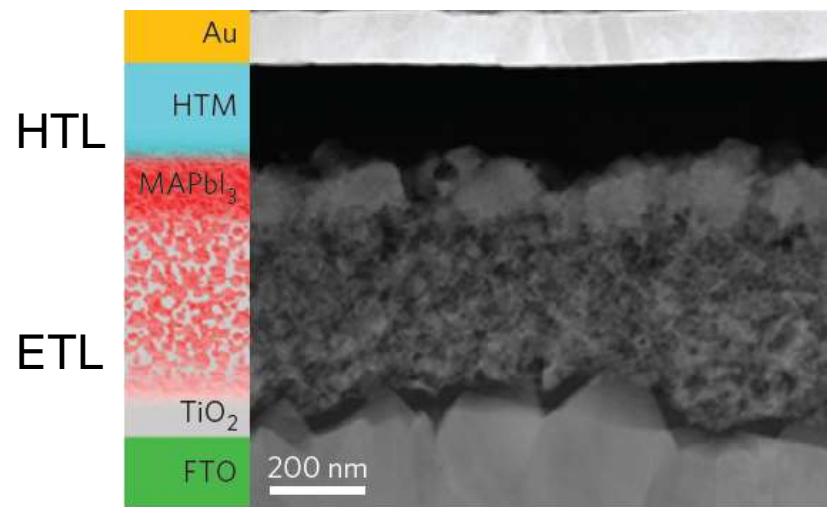
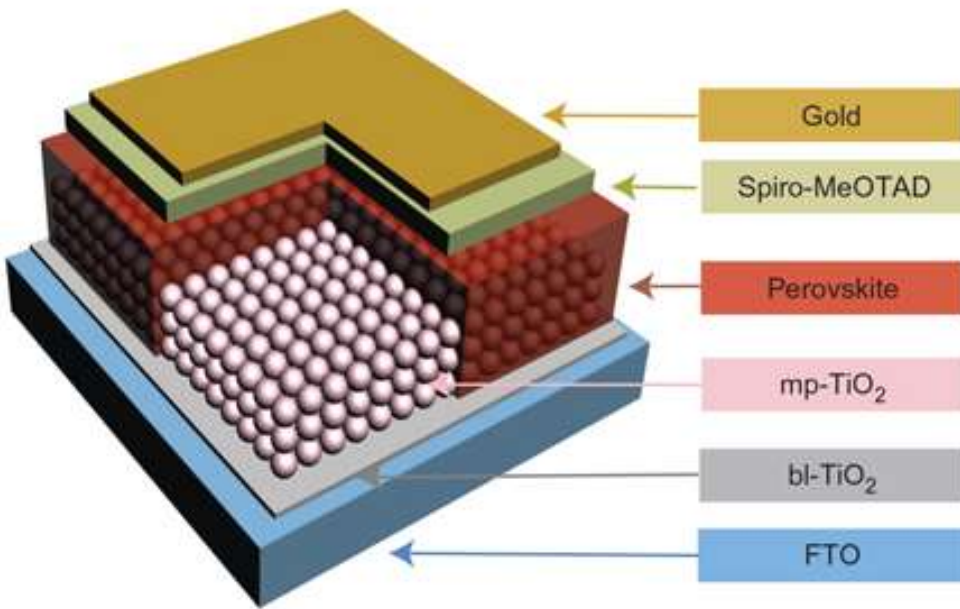
Solution process

3

Direct band gap of 1.51 eV for CH<sub>3</sub>NH<sub>3</sub>PbI<sub>3</sub>

**MAPI is ideal for optoelectronics**

# Typical (mesoscopic) PSC



G. Divitini et al., *Nature Energy* (2016) 1, 15012

“Efficiency and stability are controlled by the interfaces

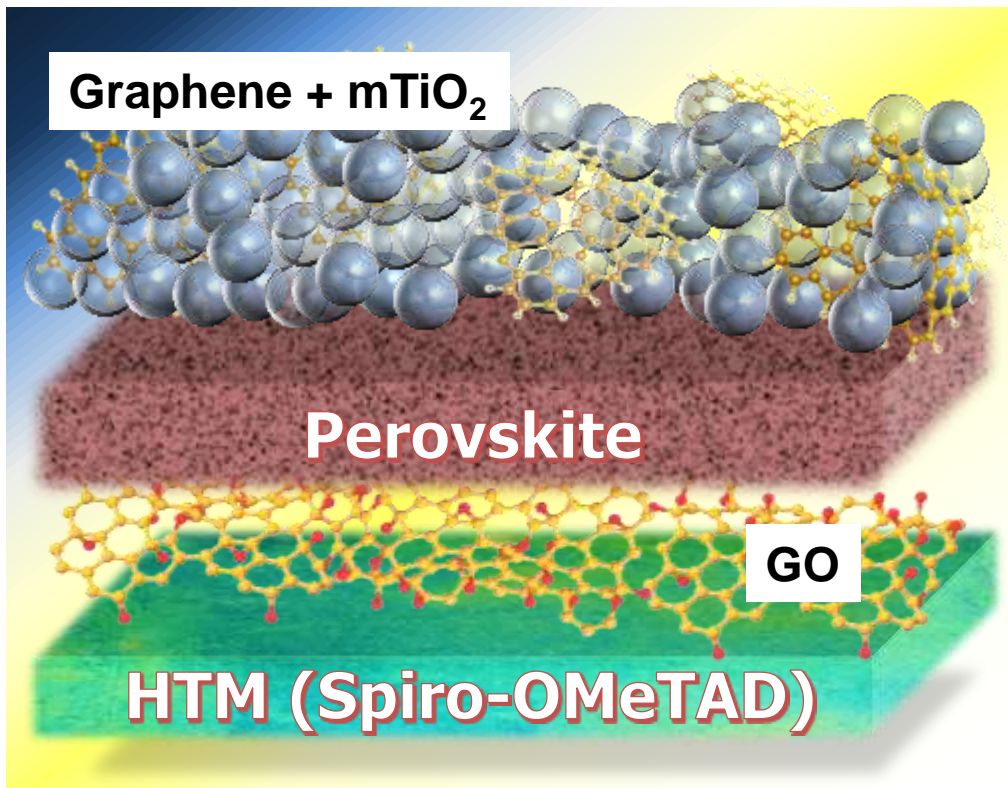
E. Palomares\* et al. *Chem Mat* (2015) DOI: 10.1021/acs.chemmater.5b03902

Several strategies can be used to tune interface properties. Both chemical and physical methods have been applied so far

Can we use **Graphene and Related 2D Materials** to properly change interface properties ?



# Anode and Cathode with Graphene



G in  $m\text{TiO}_2$  improve charge-transport dynamics

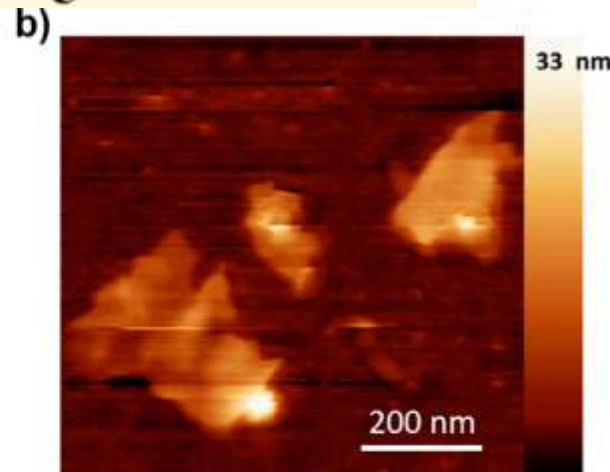
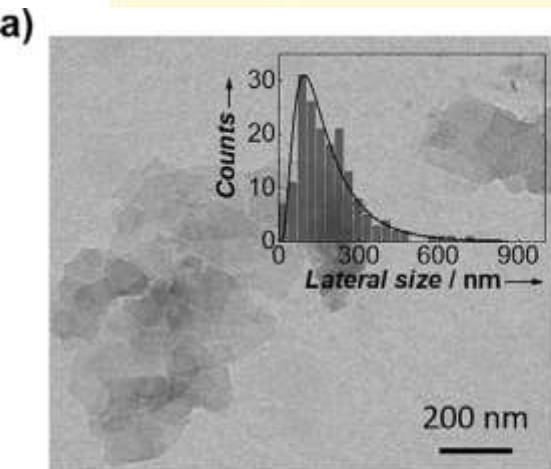
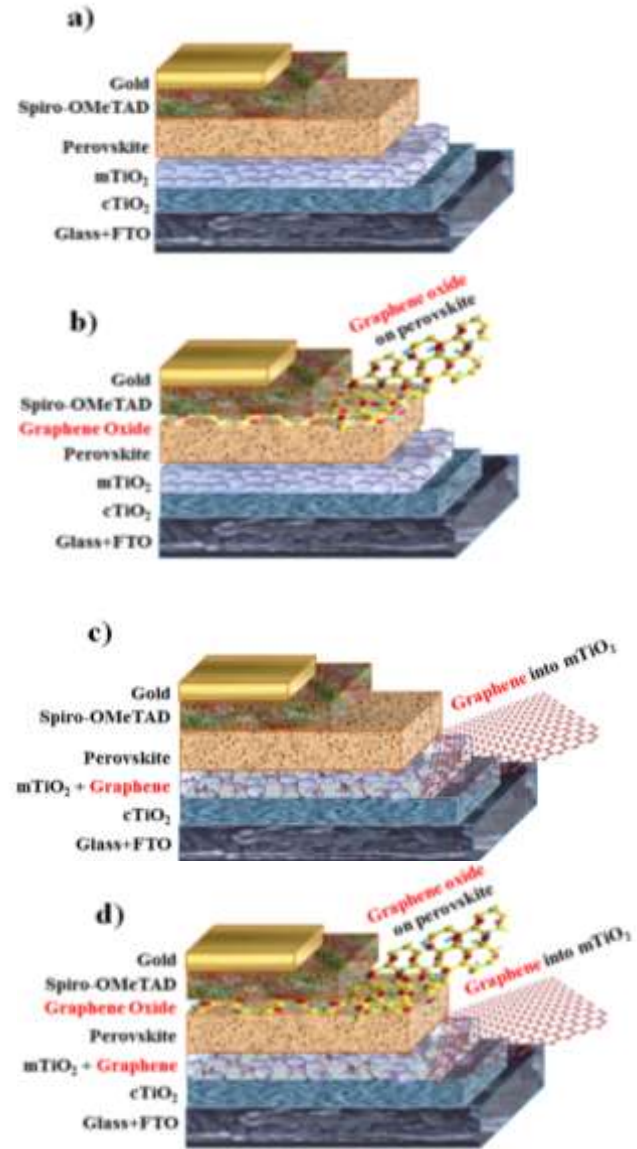
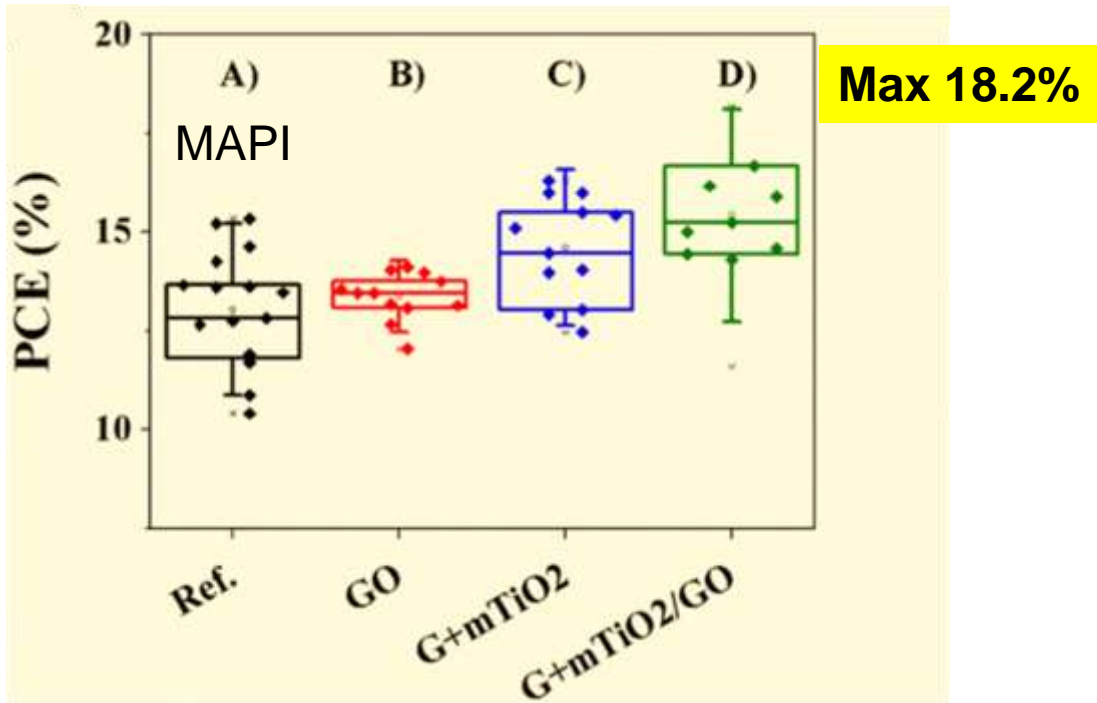


GO interlayer:

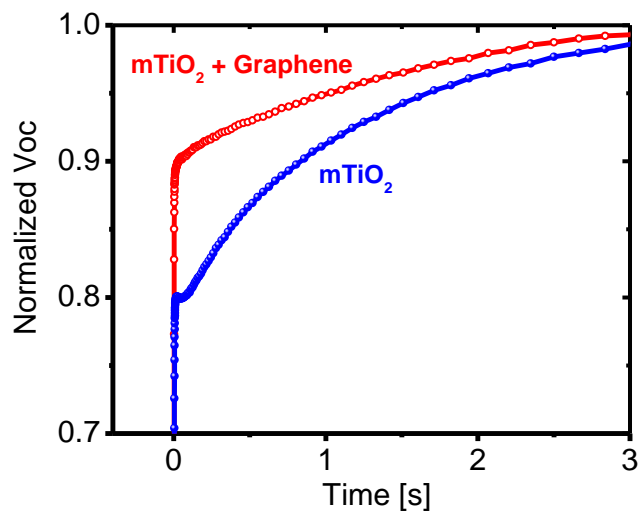
- increase wettability of PSK
- Improve the interconnection between perovskite and spiro-OMeTAD film, by enhancing the charge-collection efficiency

W. Li, et al. *J. Mater. Chem. A* 2014, 2, 20105.

# Interface Engineering with G and GO



# Graphene and perovskite: why?

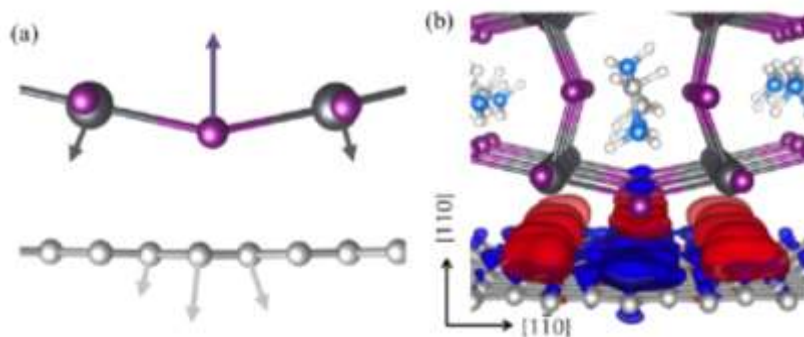


PSC with Graphene has faster rise-time than Ref. PSC.  $V_{OC}$  rise time is correlated to:

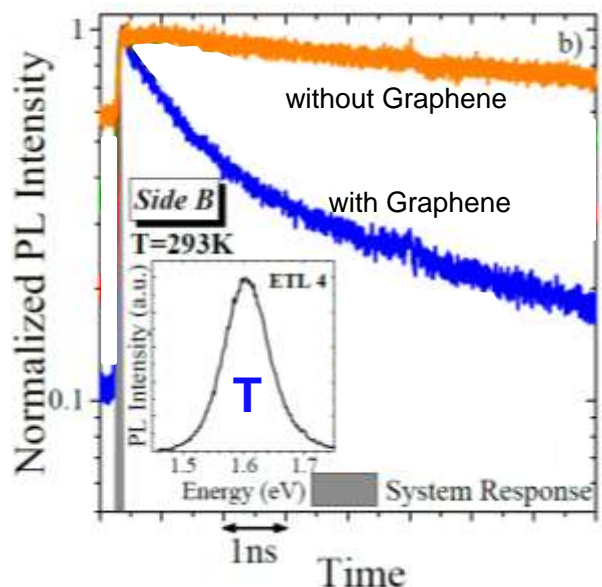
- the charge transfer from the active to transport layer
- the active layer regeneration

Graphene stabilize permanent ferroelectric dipole improving charge injection

*Volonakis and Giustino JPCL, 2015, 6, 2496,*



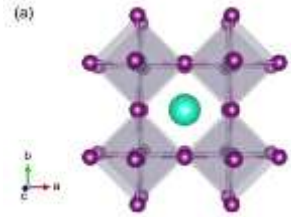
This result has been confirmed by Time-Resolved Photoluminescence experiments



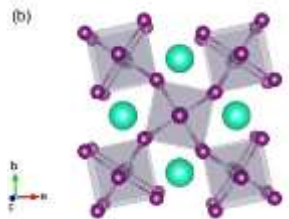
# PL measurements: impact of Graphene

Perovskite crystalline structure

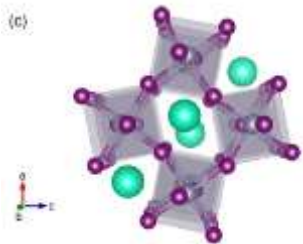
C- Cubic ( $T > 300\text{K}$ )



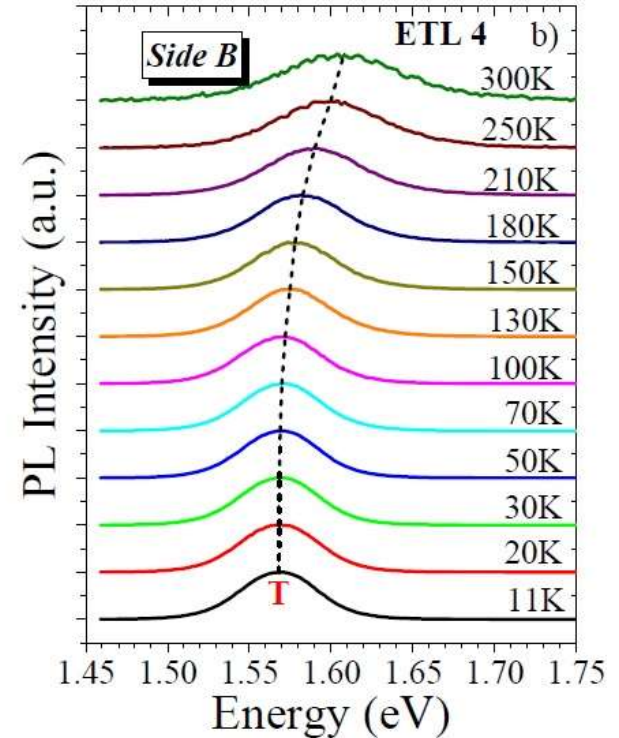
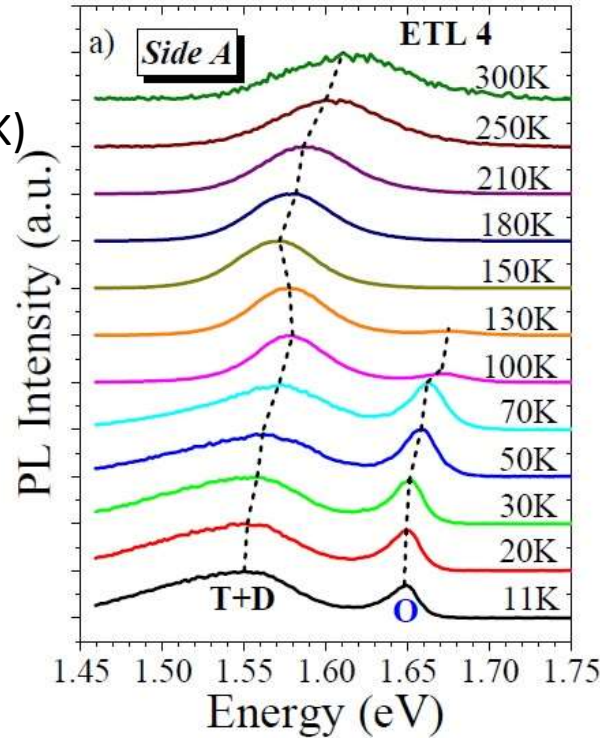
T- Tetragonal ( $150\text{K} < T < 300\text{K}$ )



O- Orthorhombic ( $T < 150\text{K}$ )



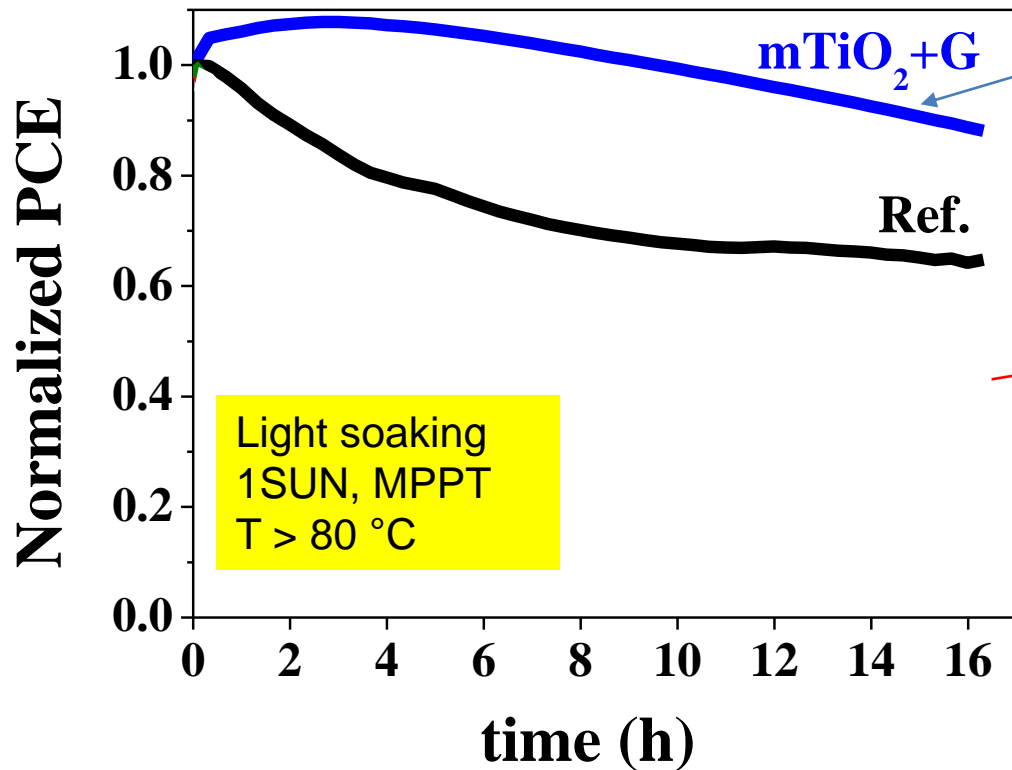
Temperature-dependent PL



**Crystallinity** of MAPI at low temperature: the presence of graphene inhibits phase change into the orthorhombic form.



# Light soaking stability



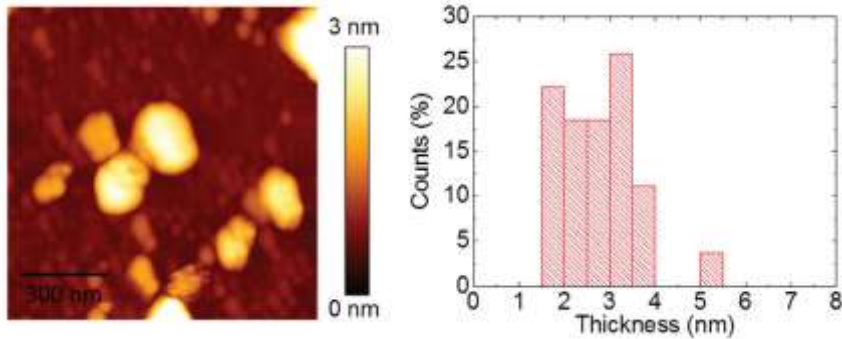
Light soaking reveal better stability of PSC with graphene doped mTiO<sub>2</sub> with respect to reference cells.

On the other hand all the cells with GO interlayer show a worse performance

- **G in mTiO<sub>2</sub> reduces the trapping of the charges** improving the stability of the cell (Ann et al arXiv:1604.07912)
- MAPI crystals can undergo a **hydration reaction** triggered by prolonged illumination. (Kamat et al. JACS 2016, 137, 1530) This can produce **hydrogen iodine (HI) which can reduce the GO** (S. Pei et al. Carbon 2010, 48, 4466, Z. Fan et al. Joule 1, 548–562 (2017).; ).

.... But there are 2000 bidimensional materials !!

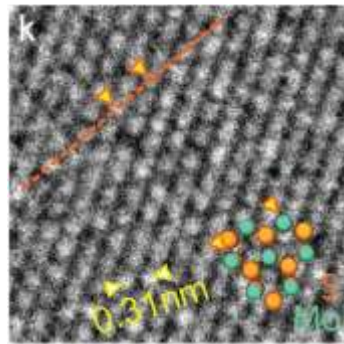
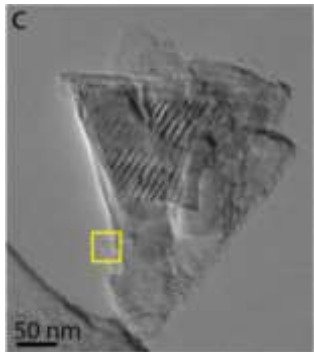
# From GO to MoS<sub>2</sub> interlayer



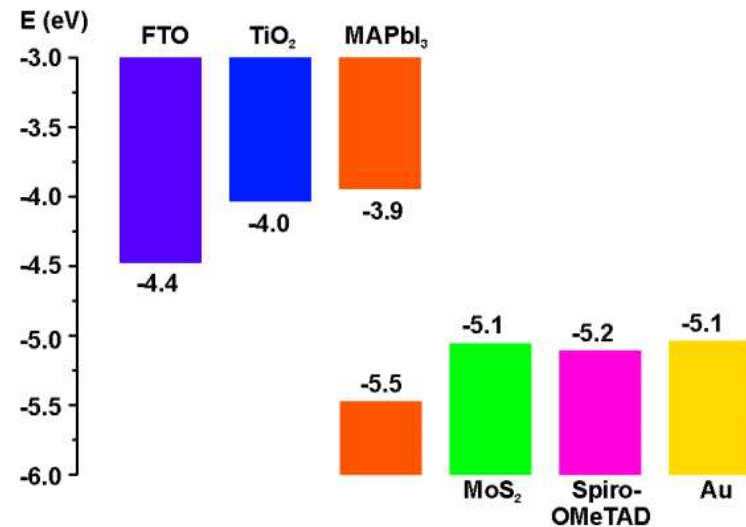
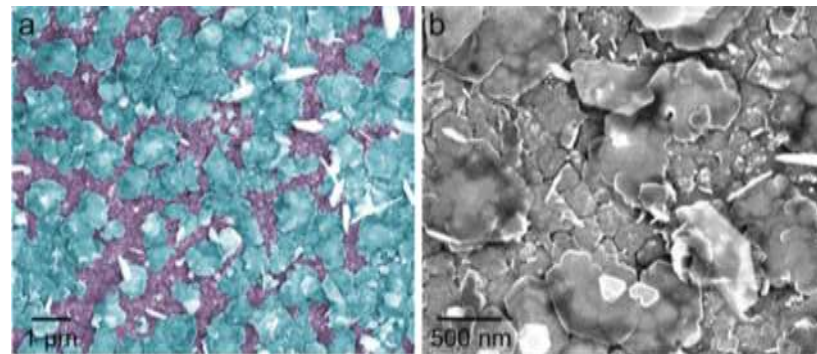
MoS<sub>2</sub>: High mobility, chemical inertness

Liquid-phase exfoliation (LPE) of MoS<sub>2</sub> in NMP

Solvent exchange with IPA (compatible with perovskites)

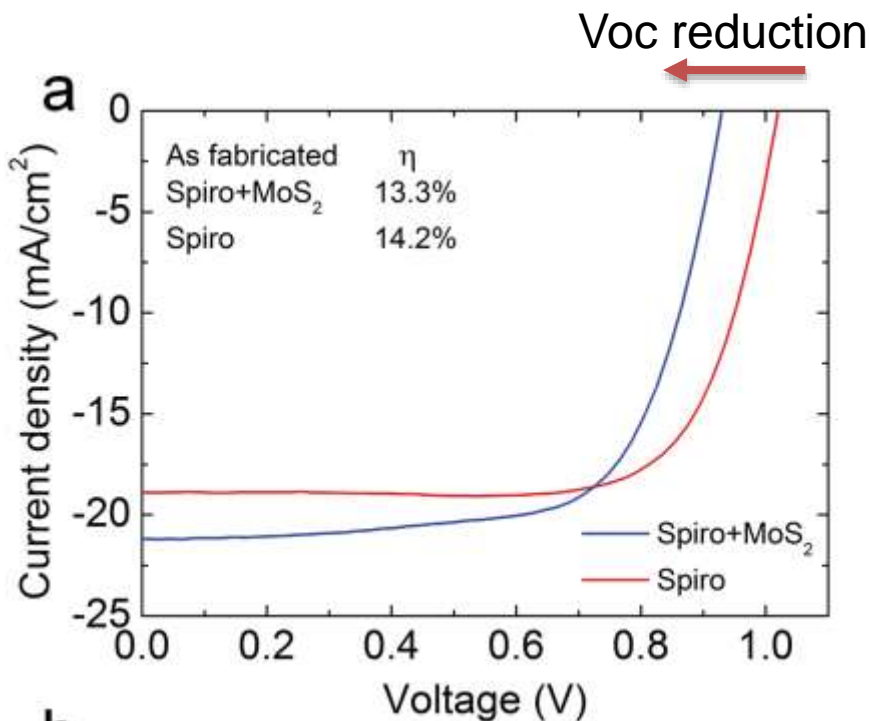


MoS<sub>2</sub> flakes are deposited by spin-coating on perovskite

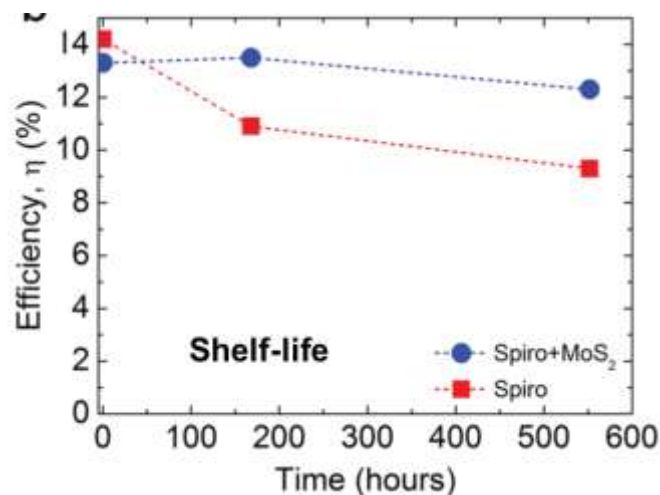


# Efficiency and Stability of PSK/MoS<sub>2</sub>

Stability increases with MoS<sub>2</sub>

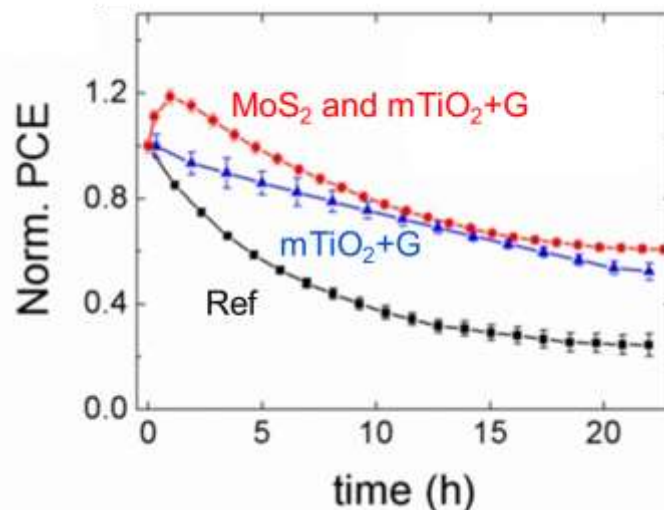


Efficiency doesn't increase with MoS<sub>2</sub>

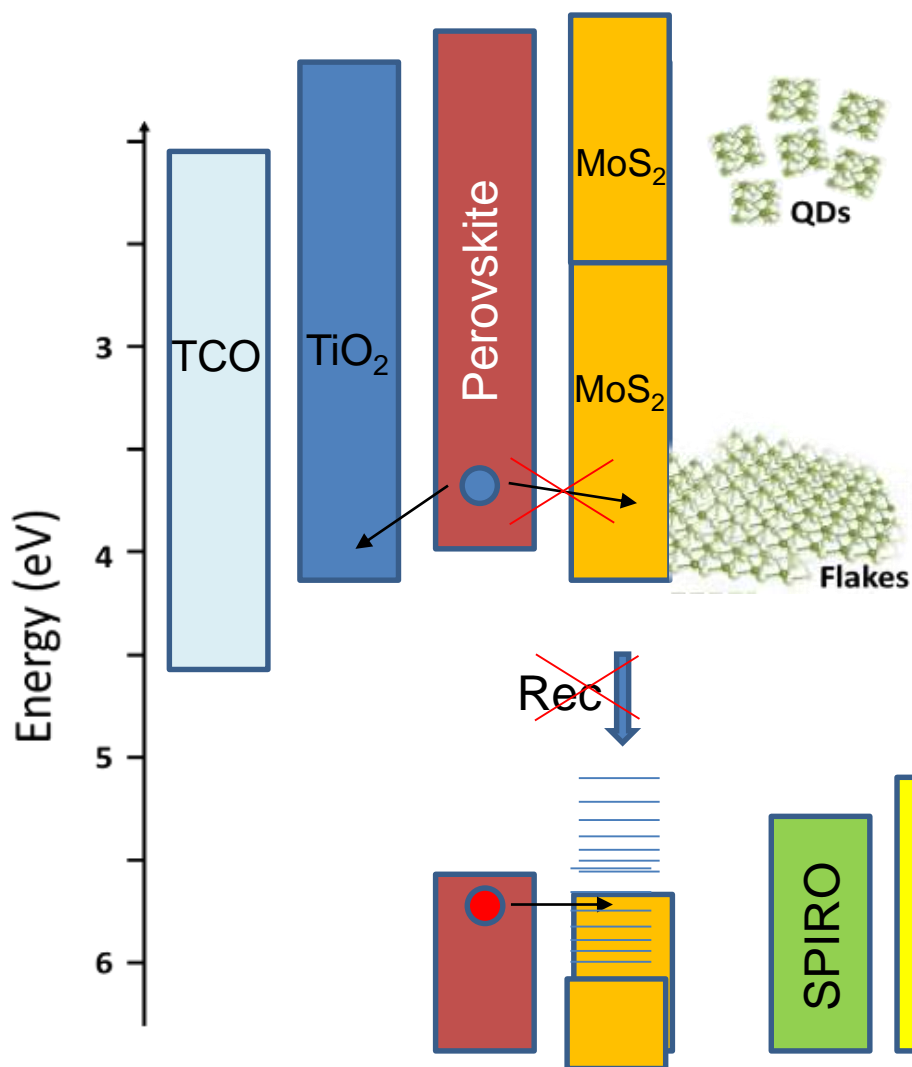


Stress condition:

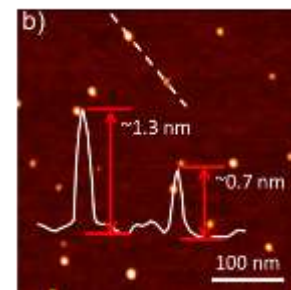
- 1 SUN light soaking @  $\approx 90^\circ\text{C}$



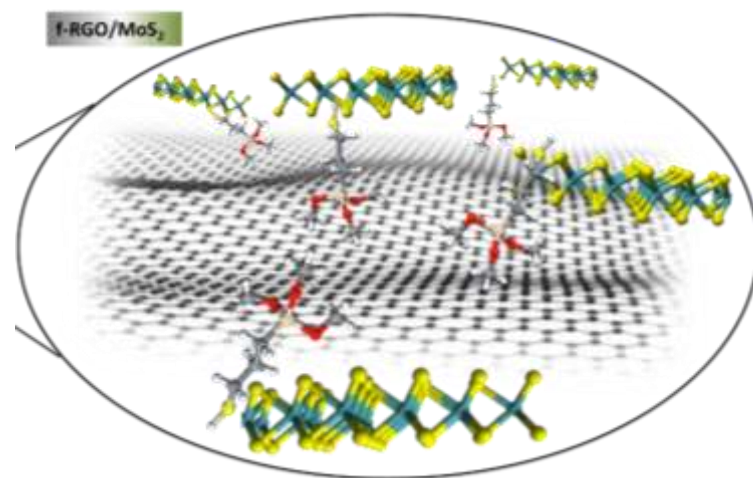
# Where is the problem of MoS<sub>2</sub> ?



From MoS<sub>2</sub> flakes (E<sub>g</sub> = 1.4 eV)

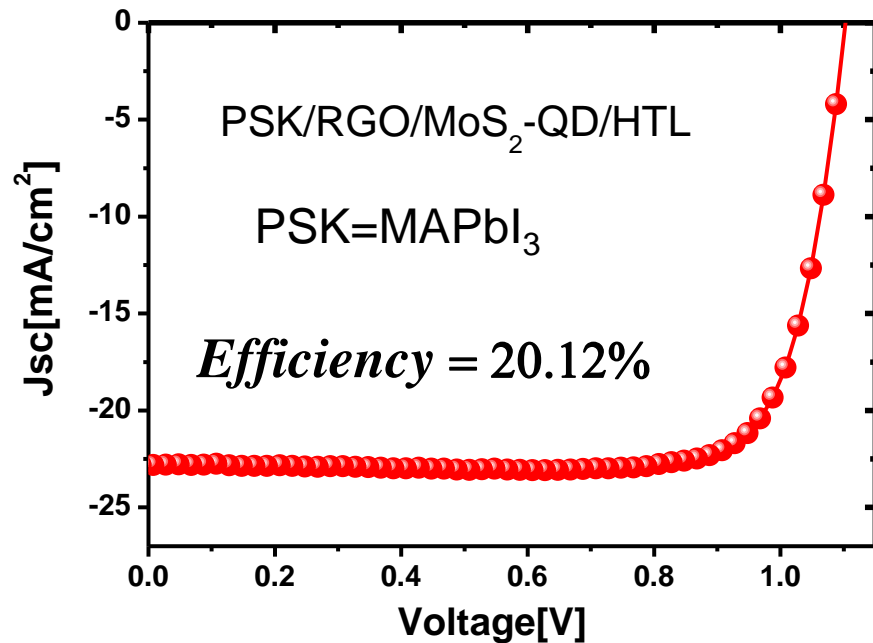
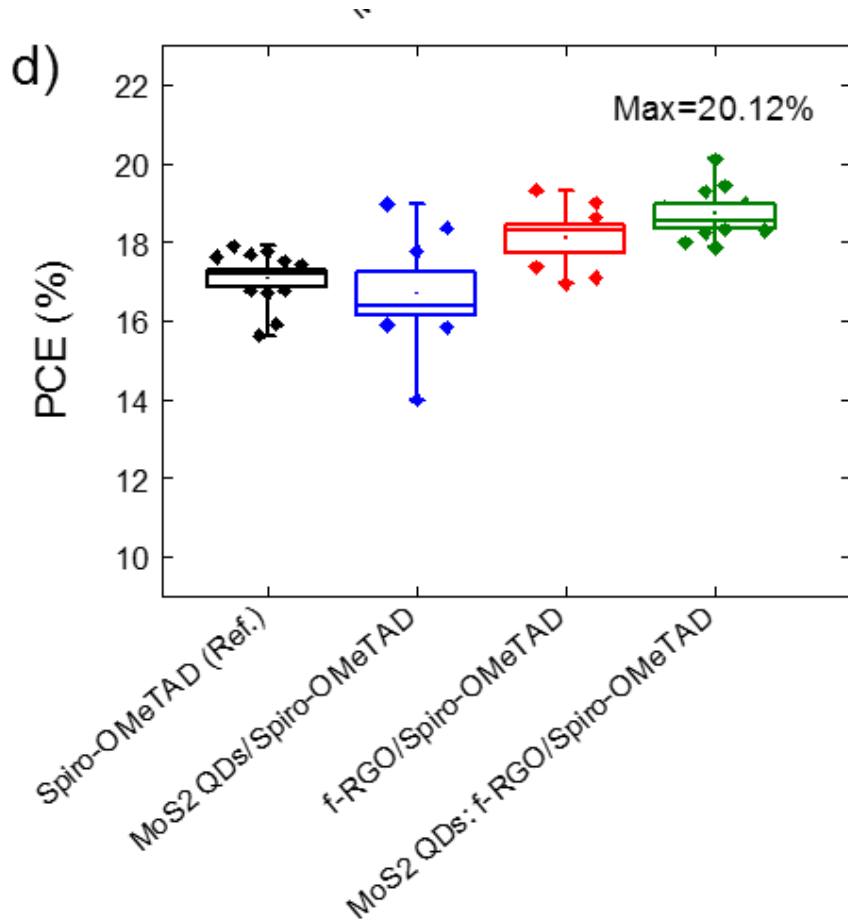


MoS<sub>2</sub> Quantum Dots (E<sub>g</sub> = 3.2 eV)



# Graphene Interface Engineering 2.0

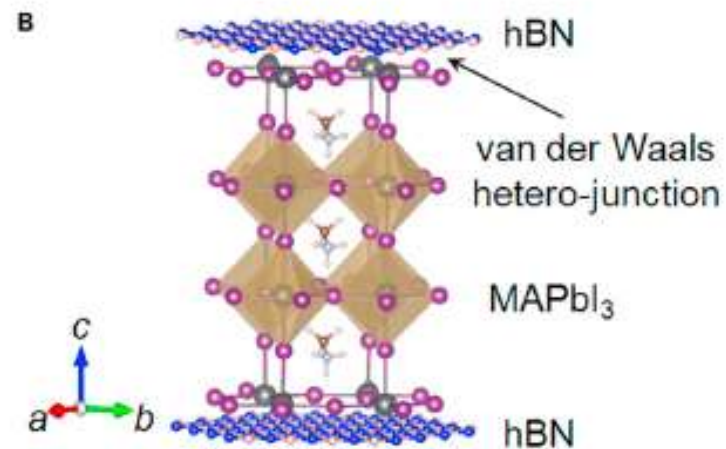
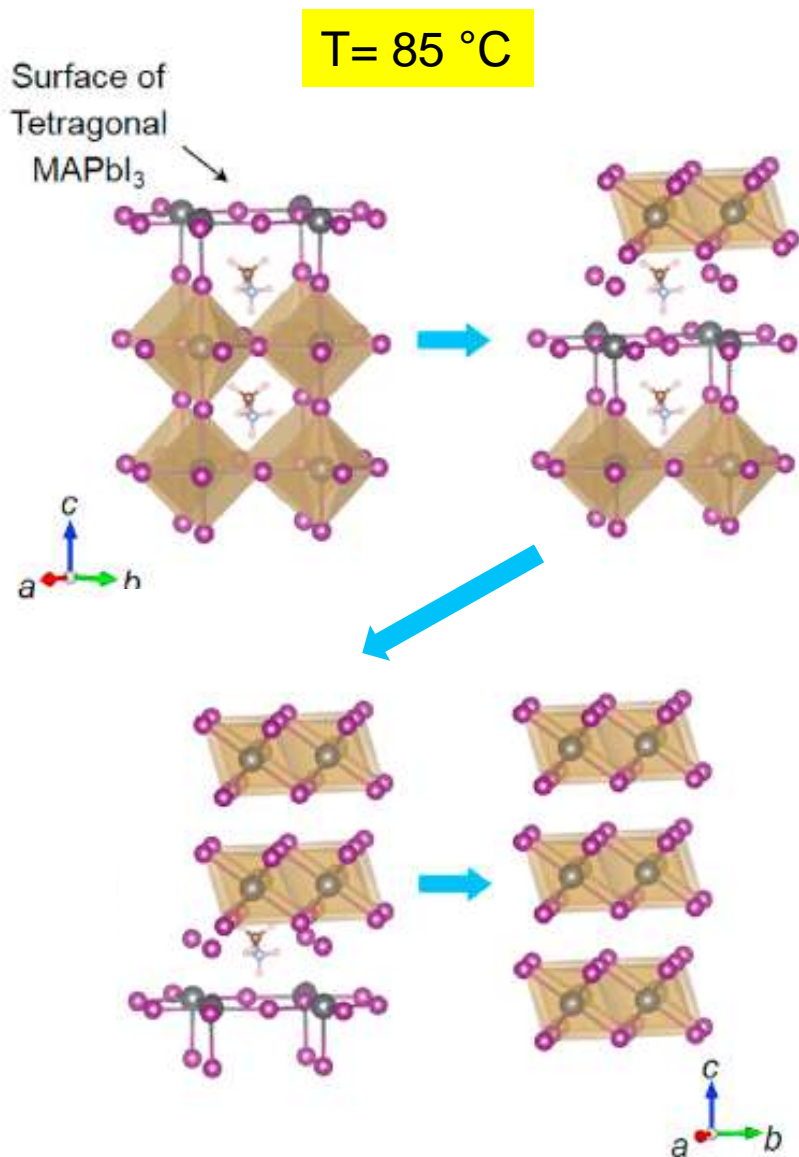
2D materials can be properly combined to boost further the efficiency of the cell and to properly protect the interface from degradation



The control of the interface with 2D materials can boost the charge transfer and the simple MAPI perovskite could lead to an efficiency exceeding 20%

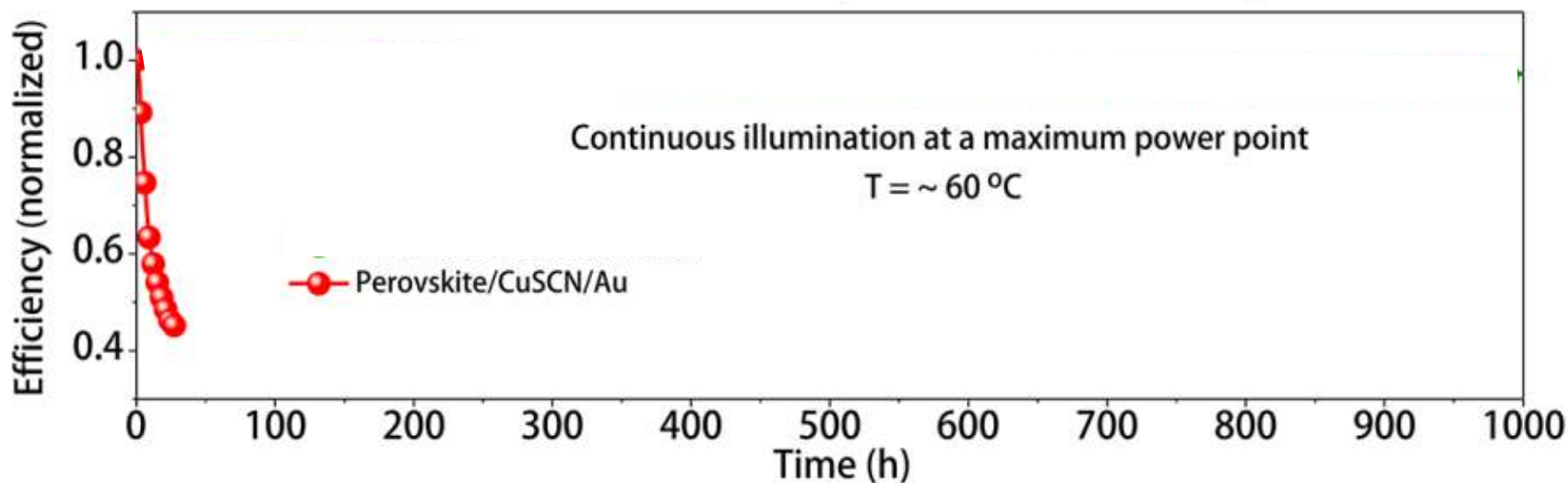
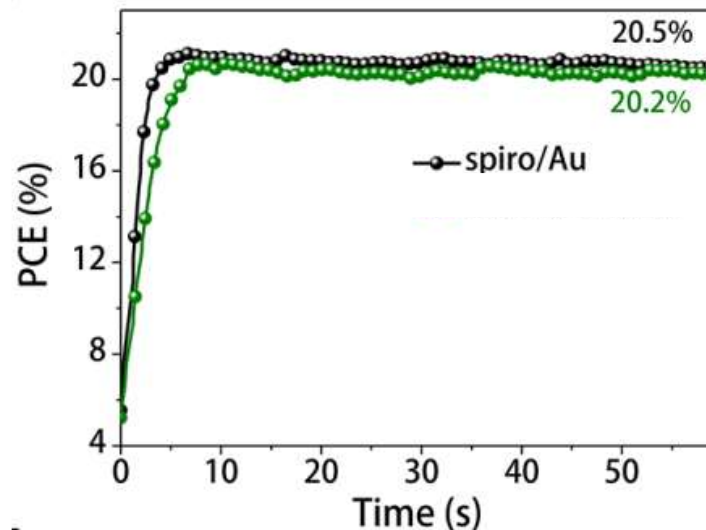
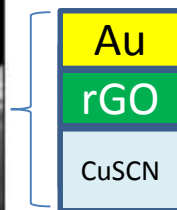
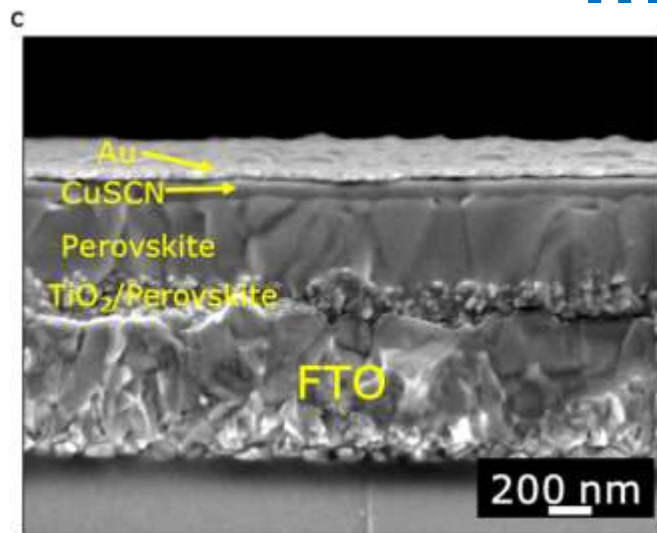


# MAPI degradation at 85°C: Exfoliation

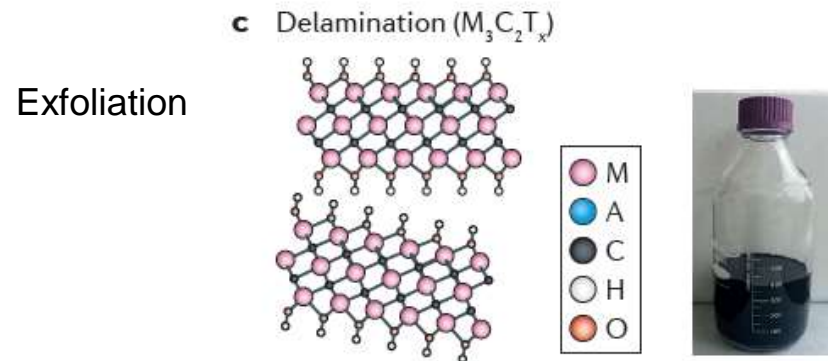
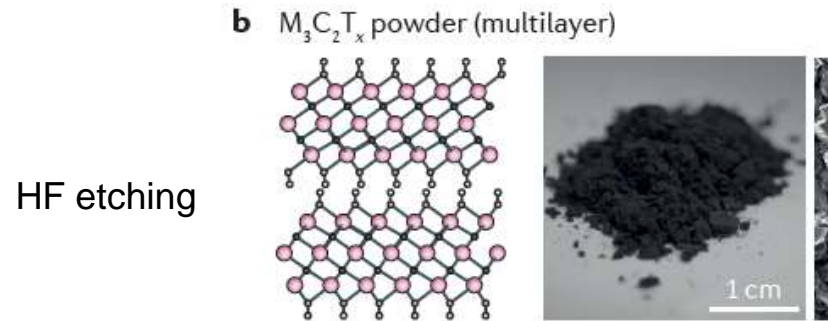
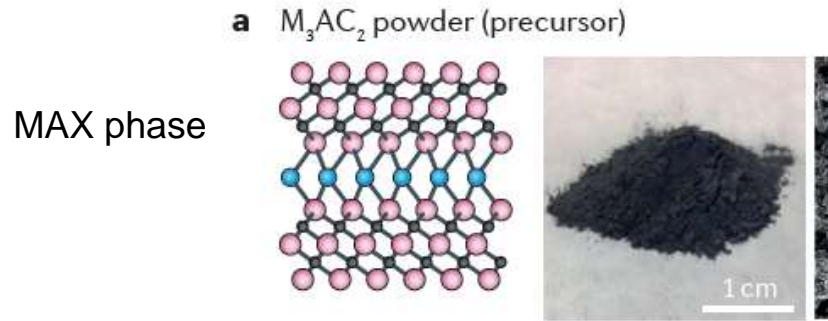


No exfoliation with 2D-BN

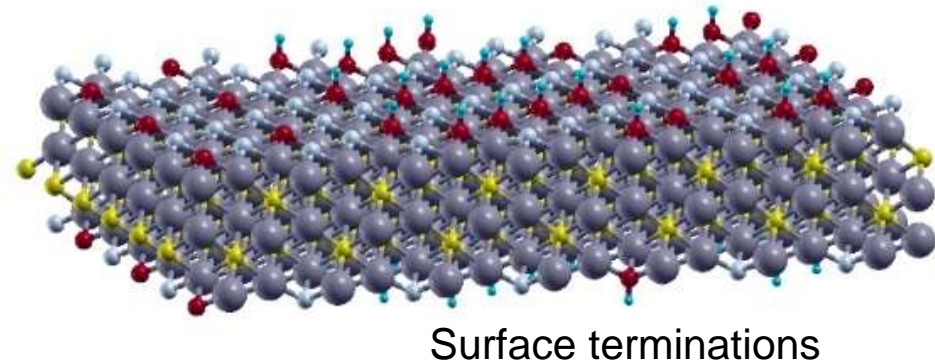
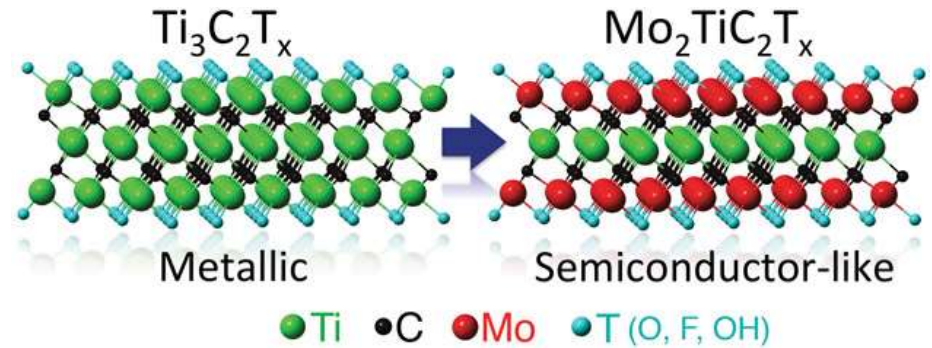
# Stable high-efficiency PSC is with 2D materials !



# A new 2D material strategy: MXenes

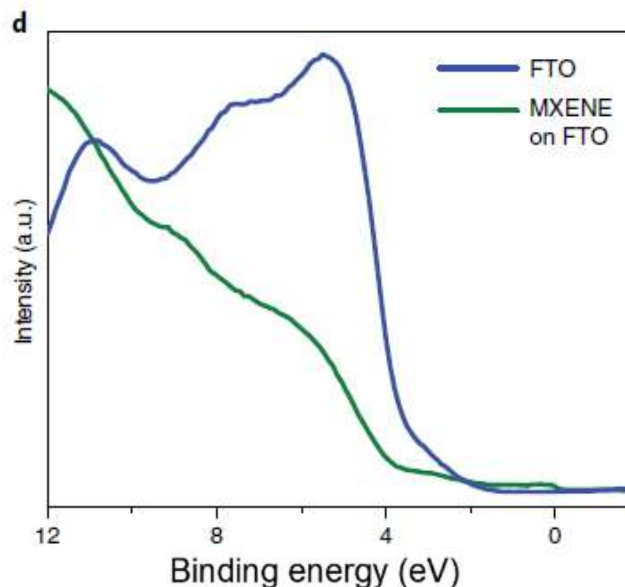
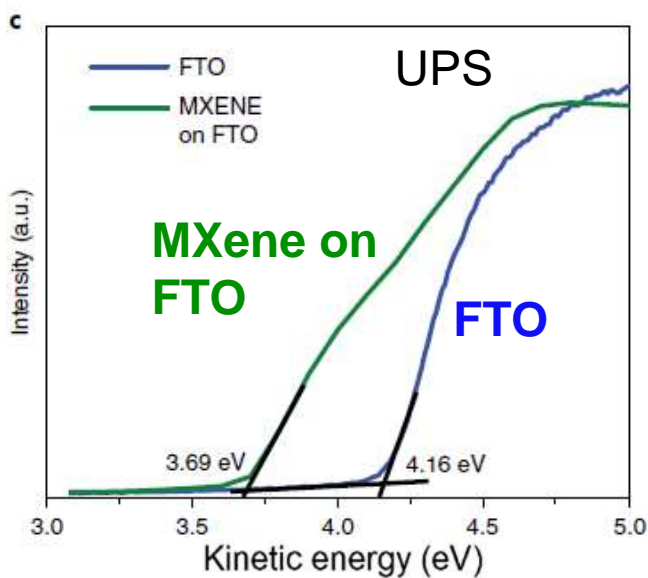
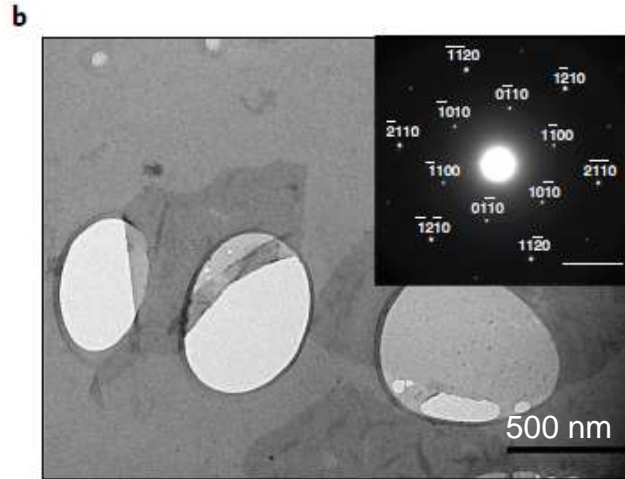
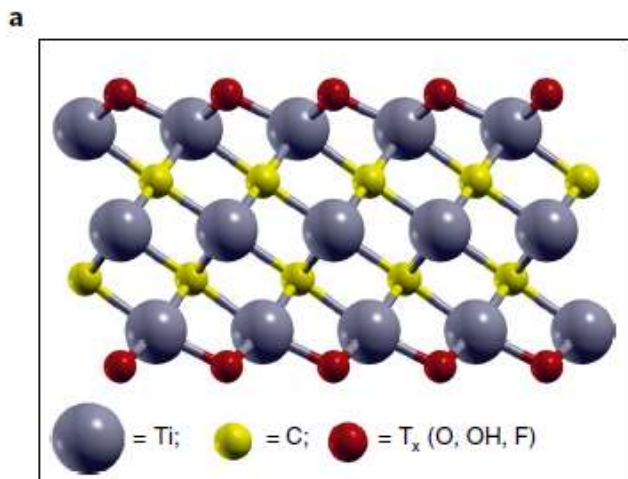


MXenes consist of few atoms thick layers of transition metal carbides, nitrides, or carbonitrides.



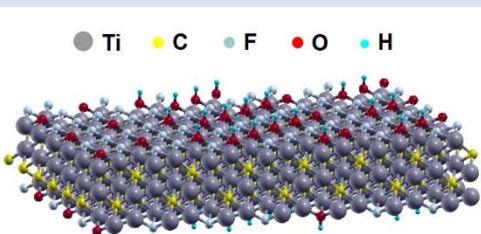


# Ti<sub>3</sub>C<sub>2</sub>T<sub>x</sub> MXene: Experimental Work function



XPS measurements:

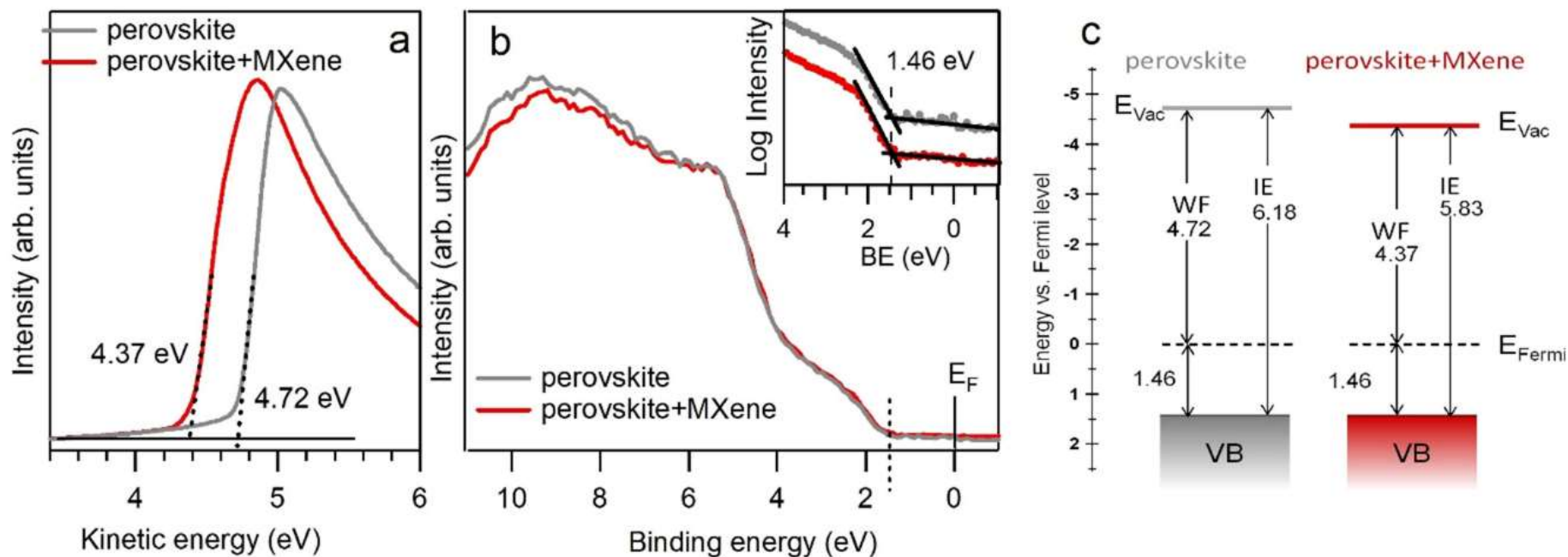
F:OH:O = 62:25:13



DFT -> WF=3.75 eV

In good agreement with experimental data

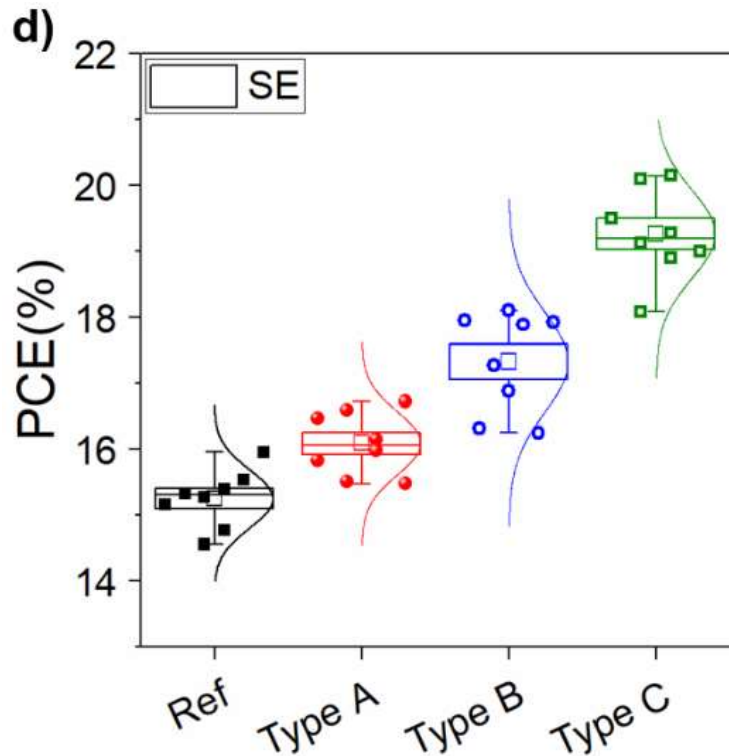
# Perovskite WF shift induced by MXenes



A 0.35 eV reduction of the multication perovskite WF is observed by “doping” perovskite with MXenes (0.014 mg/ml)

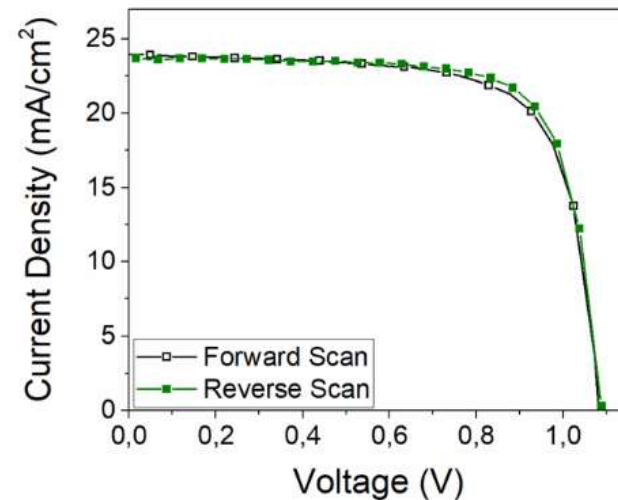
# Perovskite/MXene solar cells

Name	Device Structure
Reference	cTiO <sub>2</sub> /mTiO <sub>2</sub> /perov/spiro-OMeTAD/Au
Type A	cTiO <sub>2</sub> /mTiO <sub>2</sub> /perov+MX/spiro-OMeTAD/Au
Type B	cTiO <sub>2</sub> +MX/mTiO <sub>2</sub> +MX/perov+MX/spiro-OMeTAD/Au
Type C	cTiO <sub>2</sub> +MX/mTiO <sub>2</sub> +MX/MX/perov+MX/spiro-OMeTAD/Au



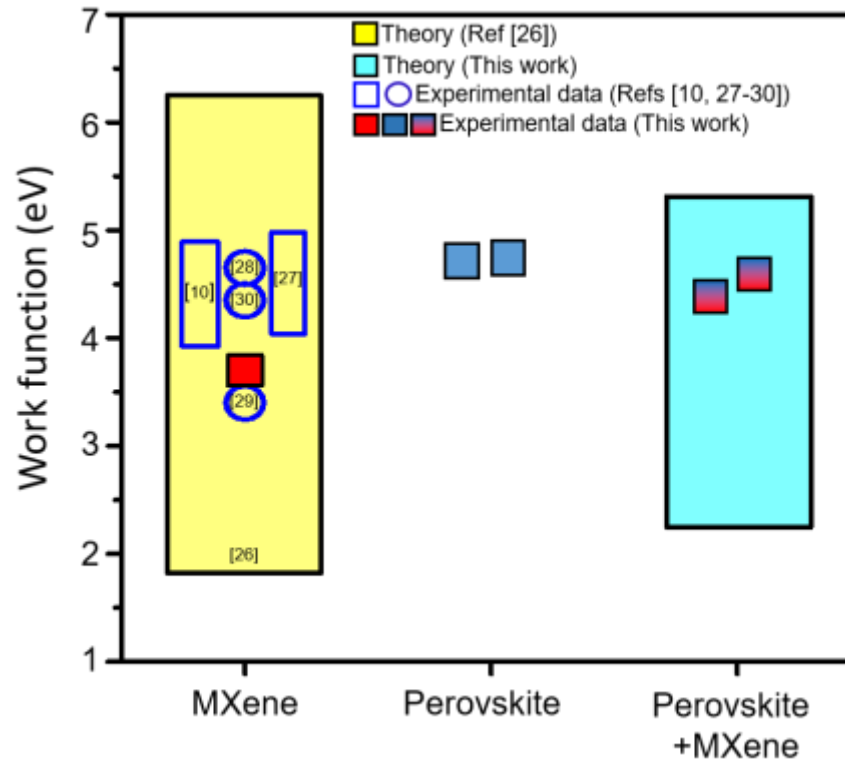
Max Efficiency 20.14%

Negligible hysteresis



Better alignment improves Voc and charge transfer

# MXenes in perovskite: Work Function engineering

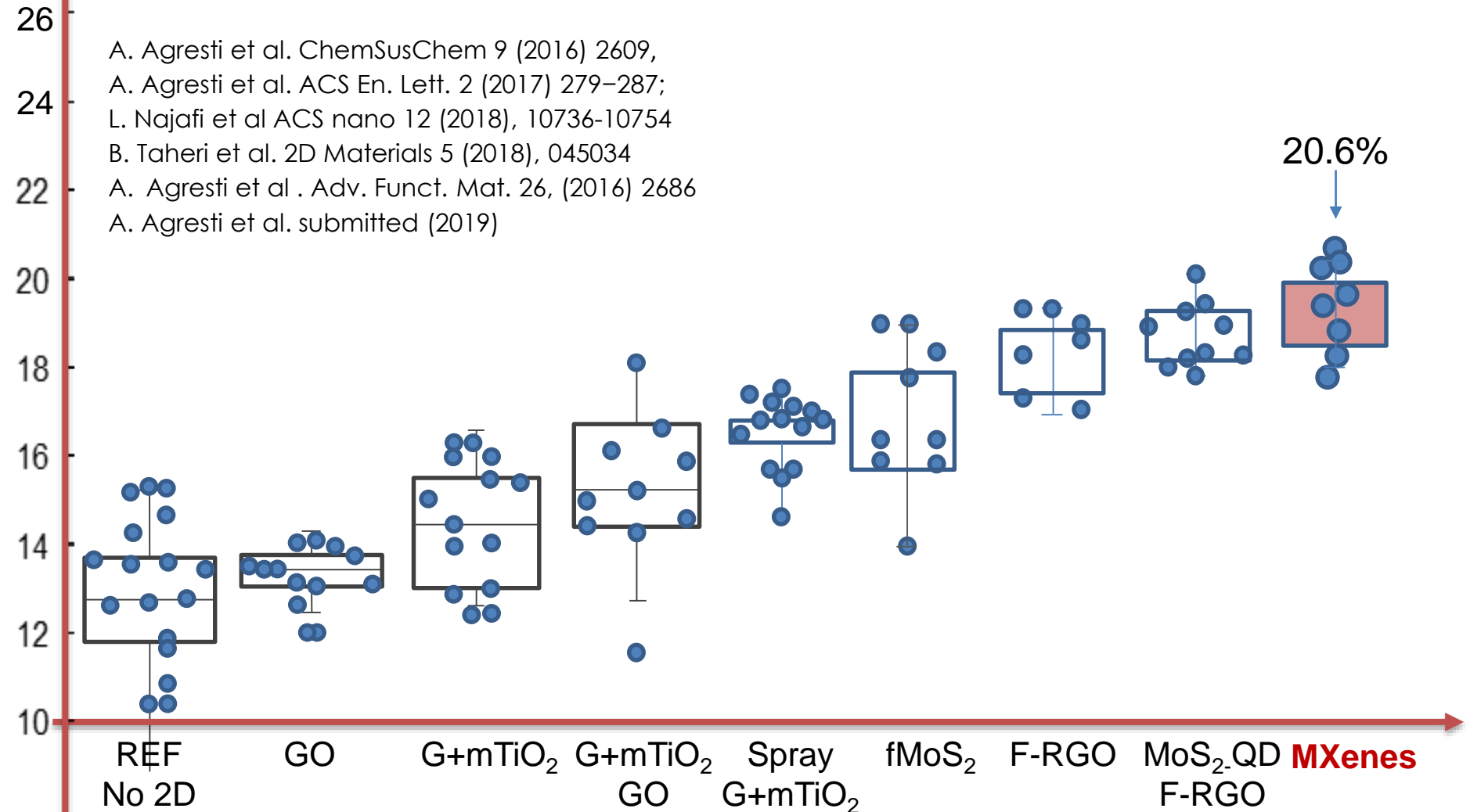


WF tuning can be use to align perovskite with other charge transport layer beside conventional ones

# Graphene Interface Engineering - cells

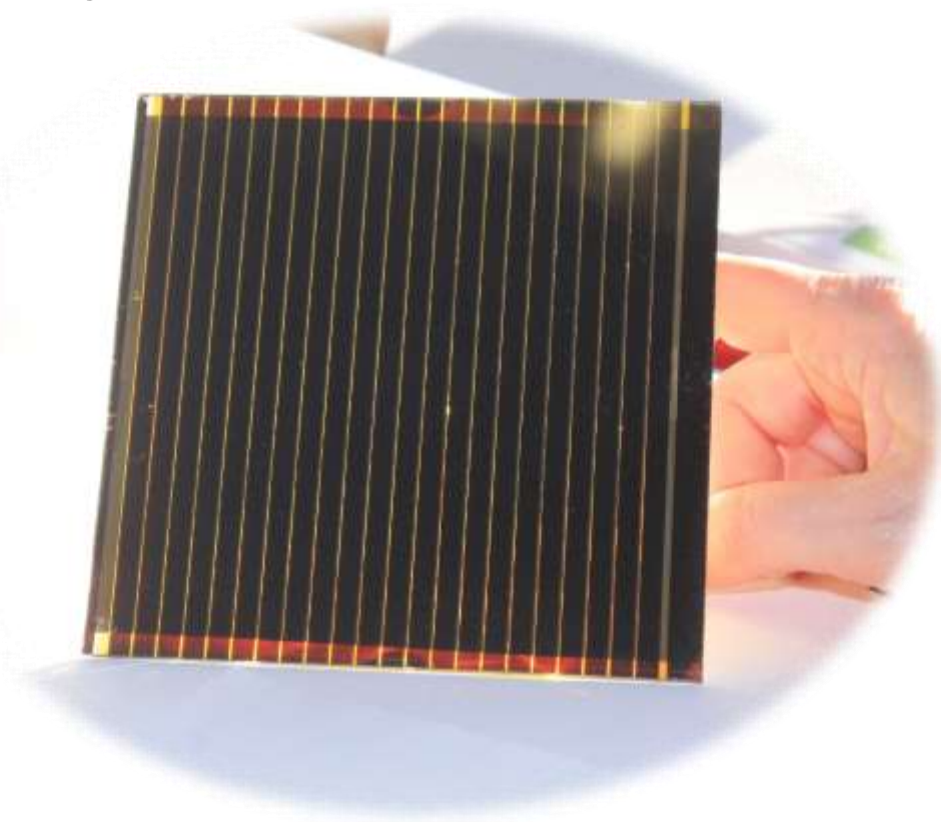
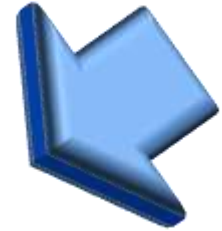
Efficiency (%)

A. Agresti et al. ChemSusChem 9 (2016) 2609,  
A. Agresti et al. ACS En. Lett. 2 (2017) 279–287;  
L. Najafi et al ACS nano 12 (2018), 10736-10754  
B. Taheri et al. 2D Materials 5 (2018), 045034  
A. Agresti et al. Adv. Funct. Mat. 26, (2016) 2686  
A. Agresti et al. submitted (2019)

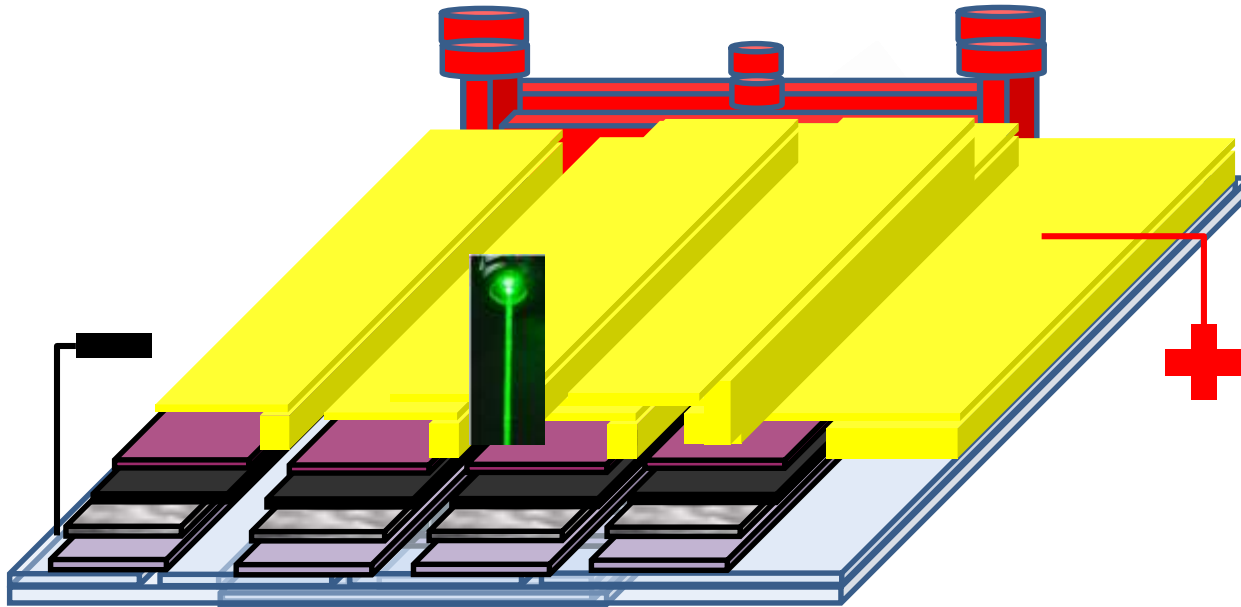


# Scaling up to large area modules

*Let's get real power from the sun!*



# Large area module realization



**FTO P1 Laser- scribing**

**G+c-TiO<sub>2</sub>- Spray Pirolysis**

**G+mTiO<sub>2</sub>- Blade Coating**  
(screen printing,  
spin coating)

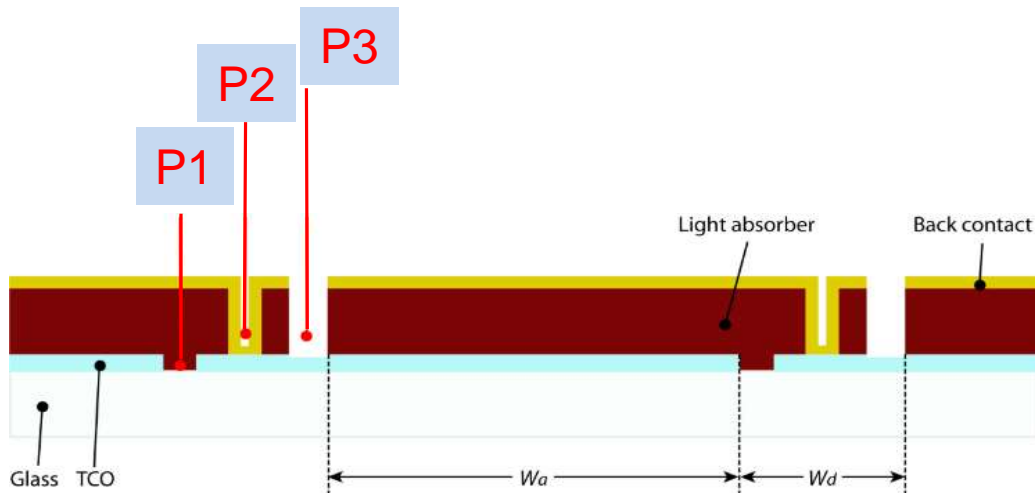
**Perovskite-blade coating**  
(spin coating, slot dye  
coating)

**MoS<sub>2</sub>+Spiro-MeOTAD-**  
Blade Coating (spin coating)

**P2 Laser- scribing**

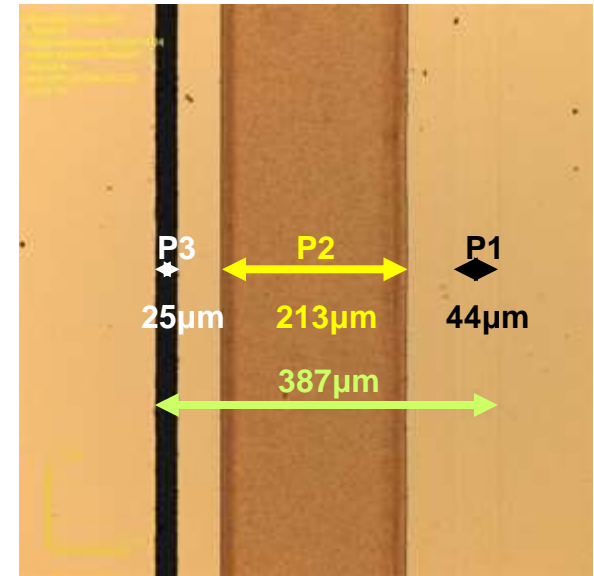
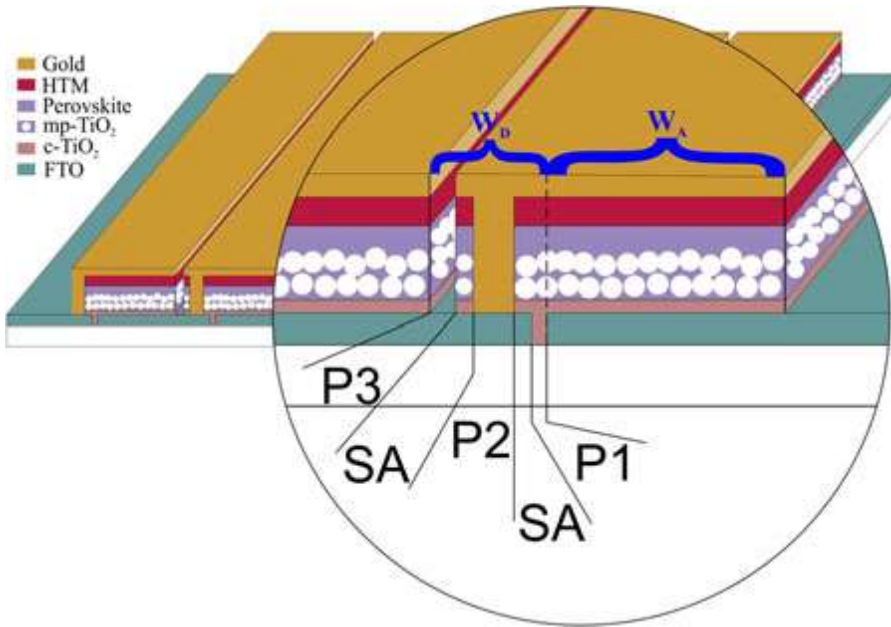
**Gold- Thermal  
Evaporation**

**P3 Laser- scribing**





# Improved P1 P2 P3 process AR=95%

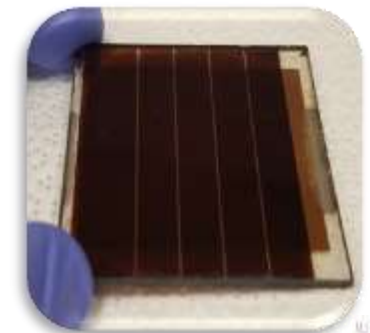


- P1:** Nd:YVO<sub>4</sub>,  $\lambda=1064$  nm, 15 ns pulsed laser on FTO 44 µm wide scribing
- P2:** Nd:YVO<sub>4</sub>,  $\lambda=355$  nm, 10 ps pulsed laser on TiO<sub>2</sub>/PSK/HTM 213 µm wide etching
- P3:** Nd:YVO<sub>4</sub>,  $\lambda=532$  nm, 10 ps pulsed, 25 µm wide scribing

Active Area: 14.52 cm<sup>2</sup> Aperture Area: 15.28 cm<sup>2</sup>

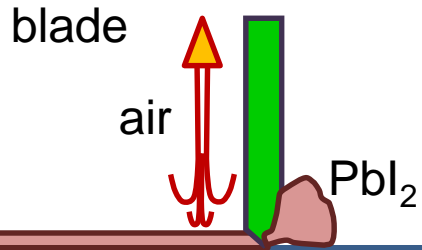
Aspect Ratio: 95% PCE = 9.5%

Aperture PCE = 9.03%

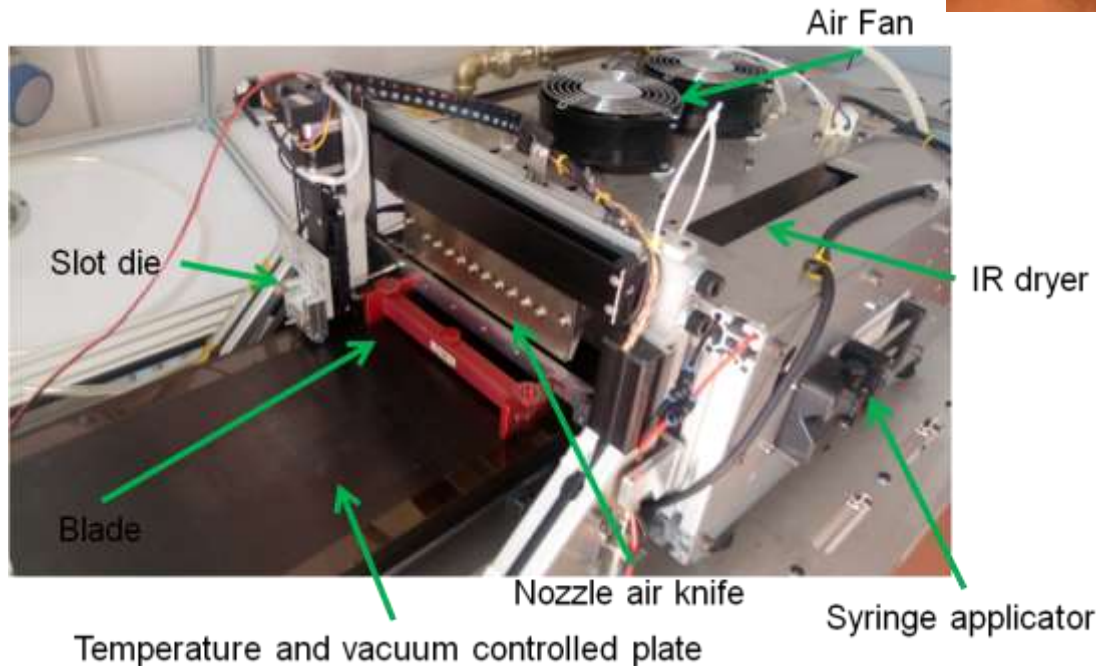
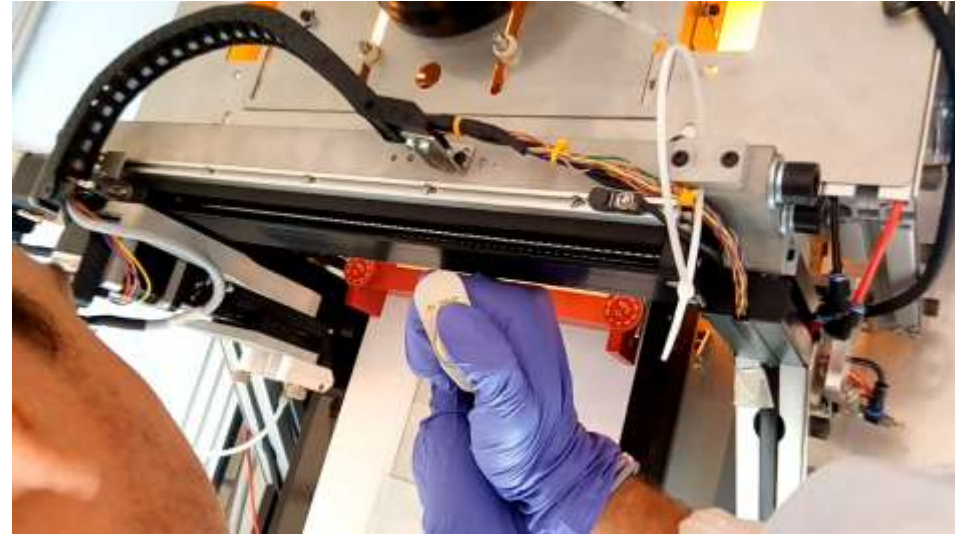




# Gas quenching blade coating



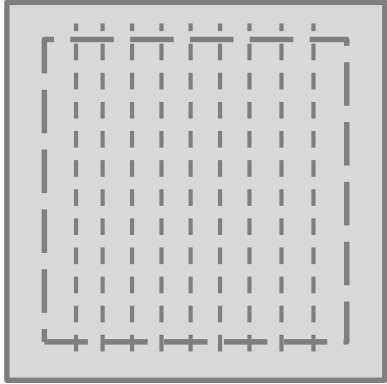
S. Razza, F. Di Giacomo et al. *J. Power sources* 277, 286 (2015)



Compact automated blade/slot-die with Gas quenching, thermal annealing via substrate and/or IR lamp.



# Perovskite Solar Modules - CHARON



10 cm

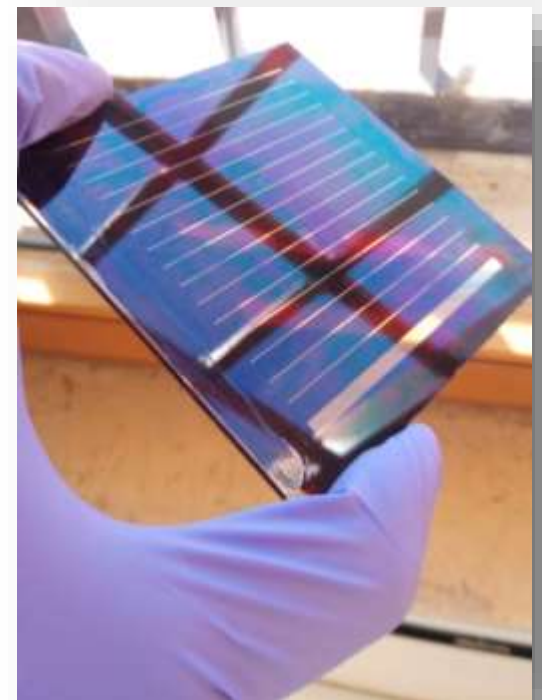
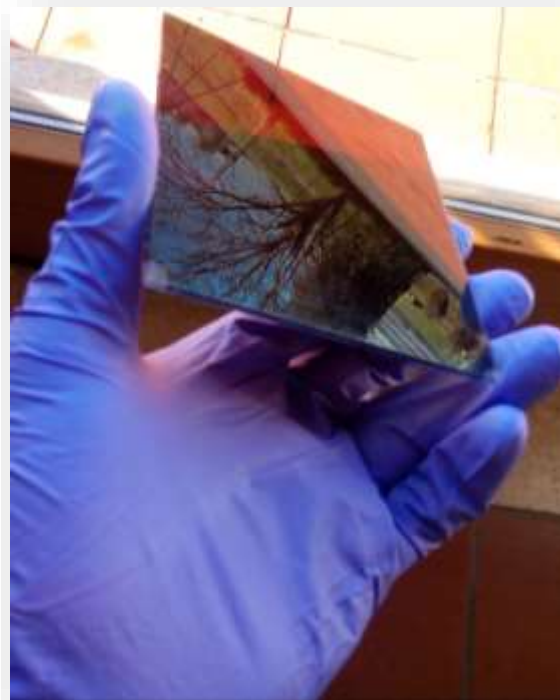
10 cm

## Layout

Glass 10x10 cm<sup>2</sup>  
Module 7x8 cm<sup>2</sup>  
15 cell 3.1 cm<sup>2</sup> each

## Materials

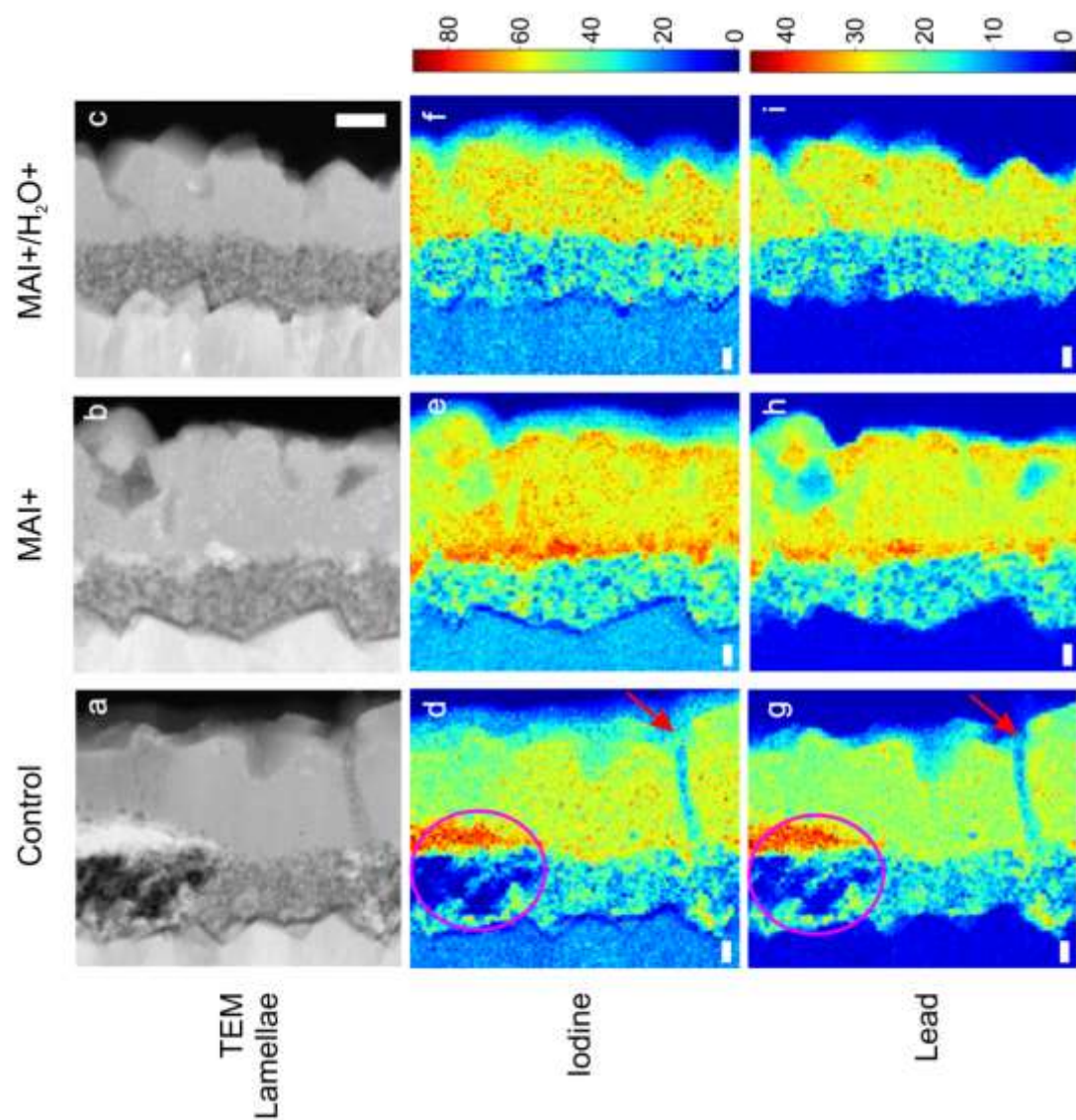
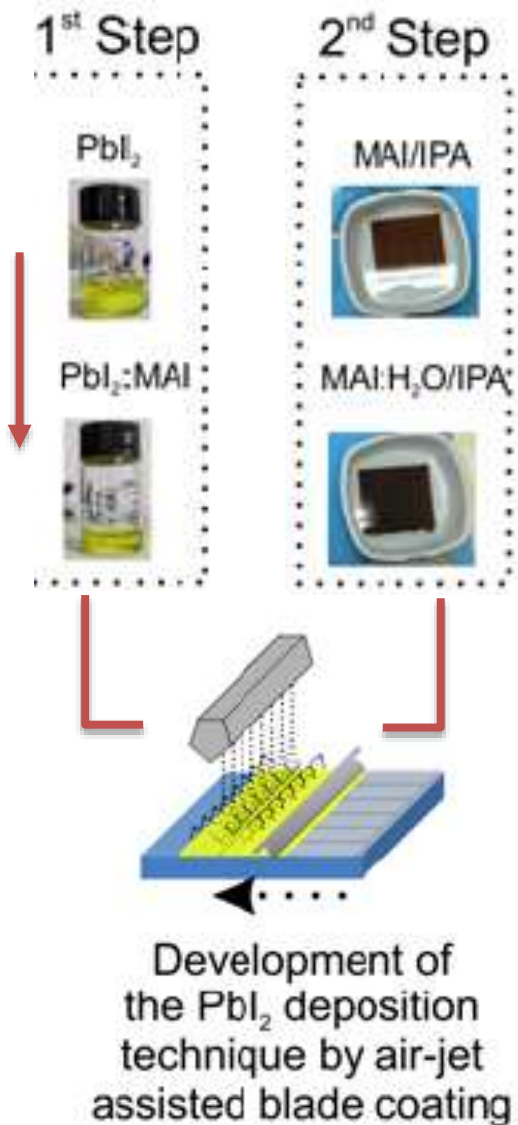
c-TiO<sub>2</sub> BL  
diluted 30NRD mp-TiO<sub>2</sub>  
MAPI PSK  
Spiro-OMeTAD  
Gold



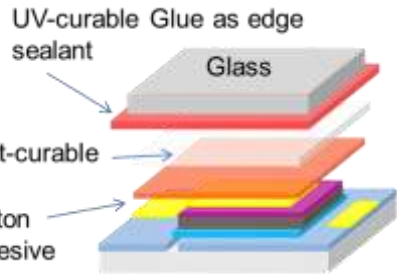
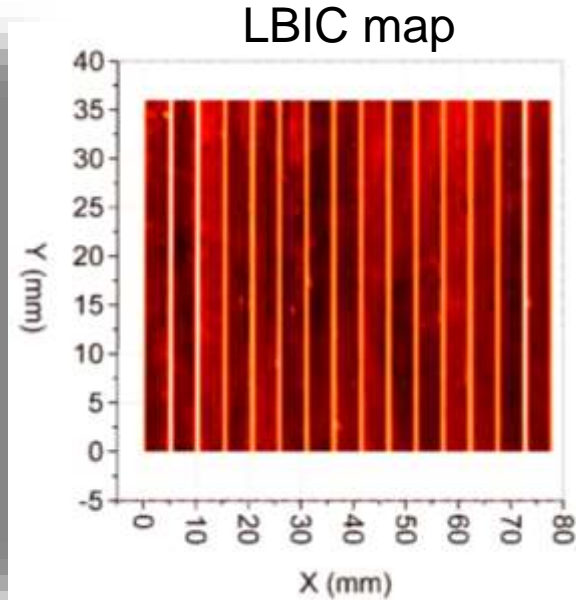
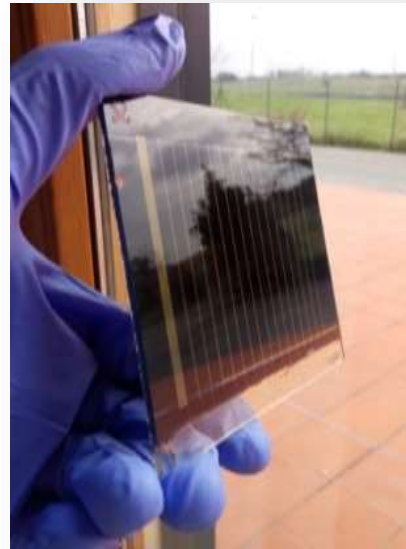
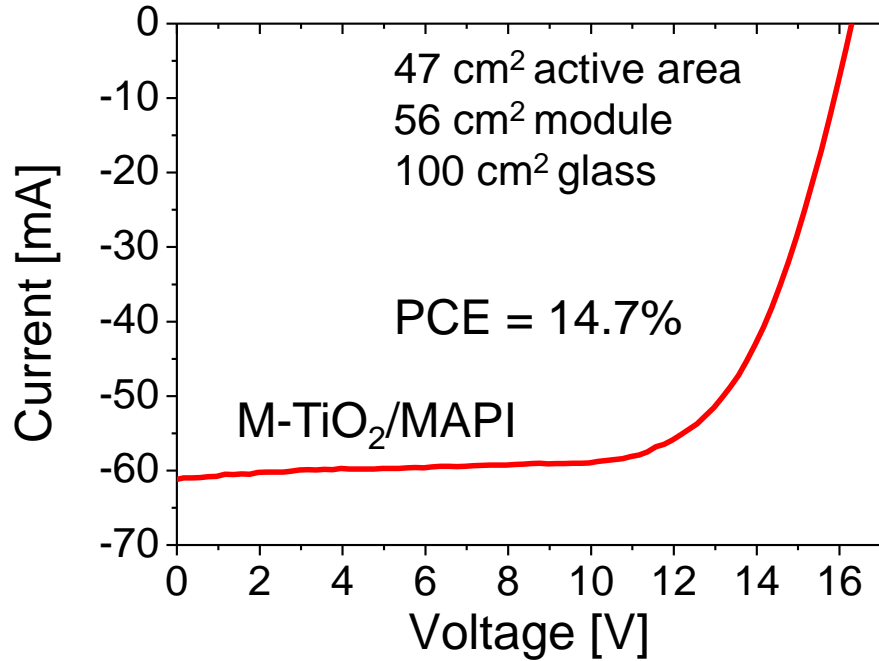
## Process

- **P1 laser**
- Substrate cleaning
- Bladed mp-TiO<sub>2</sub>
- Bladed Pbl<sub>2</sub>
- MAI dipping
- Bladed Spiro
- **P2 laser**
- Gold evaporation
- **P3 laser**

# Two-step deposition optimization



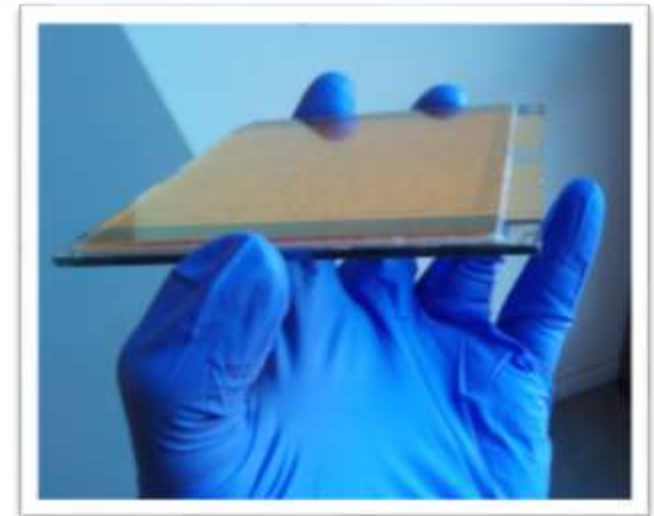
# Perovskite Solar Modules - CHARON



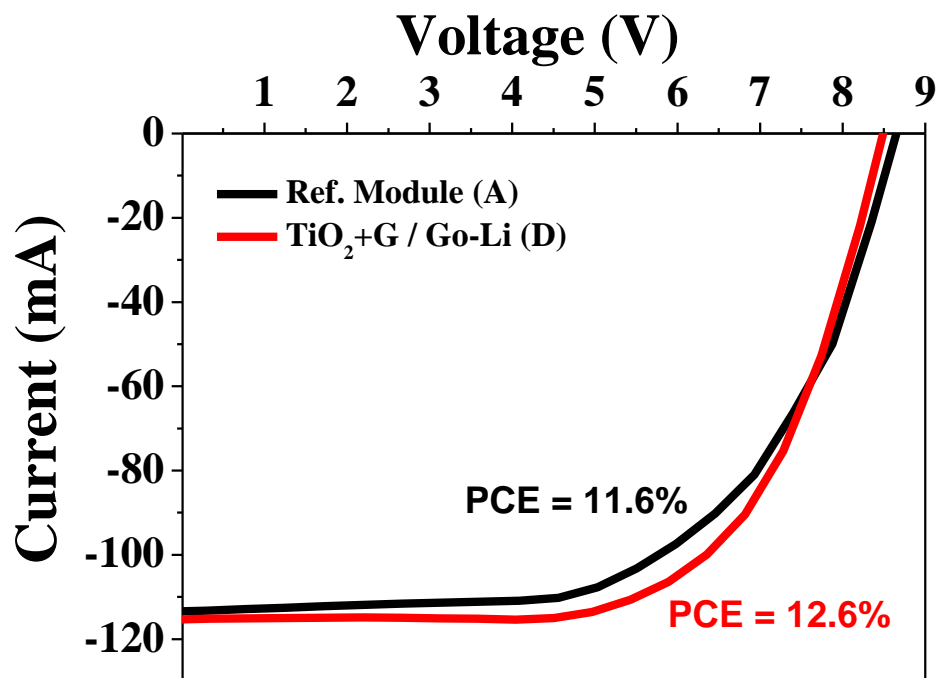
Encapsulation with Glass/Kapton

*F. Matteocci Nano Energy 30, 162-172 (2016)*

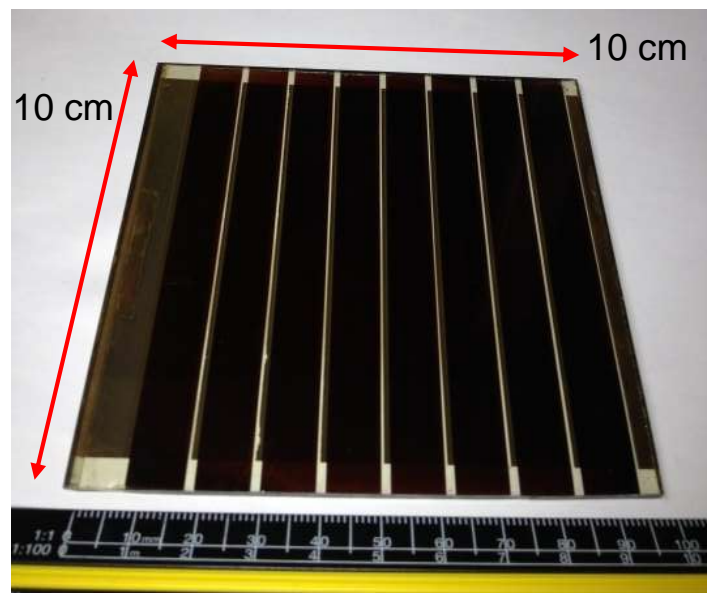
Low temperature with SnO<sub>2</sub> gives 14%



# Graphene based module

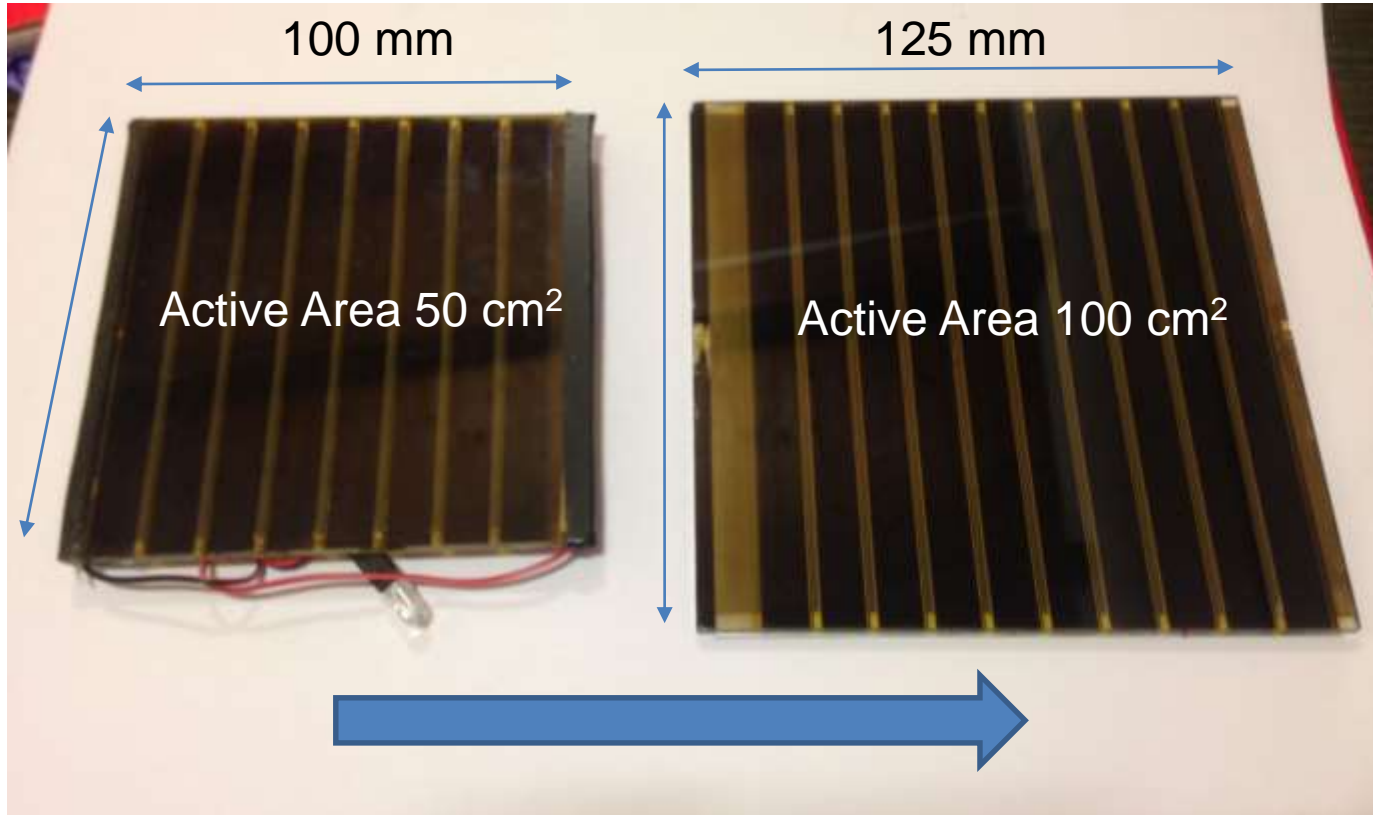


1 SUN illumination condition  
50 cm<sup>2</sup> active area



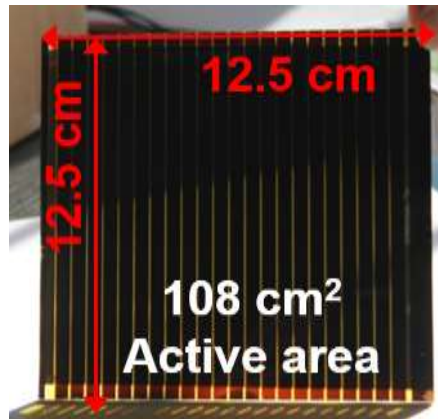
Module type	Electrical parameters				
	V <sub>oc</sub> (V)	I (mA)	FF (%)	PCE(%)	ΔPCE(%)
Ref	8.72	-112.8	59.4	11.6	-
mTiO <sub>2</sub> +G	8.23	-118.1	62.4	11.9	+3%
mTiO <sub>2</sub> /GOLi	8.46	-121.6	61.4	12.5	+8%
mTiO <sub>2</sub> +G/GOLi	8.6	-114.8	64.6	12.6	+9%

# Scaling up Graphene/Perovskite module

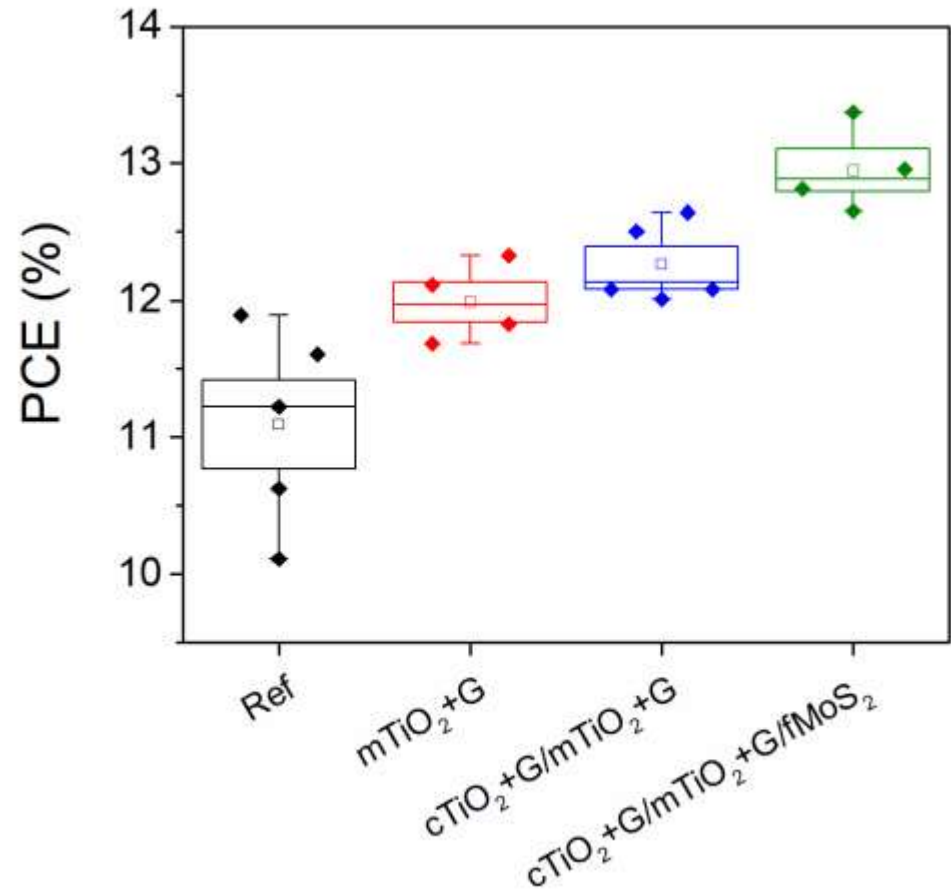
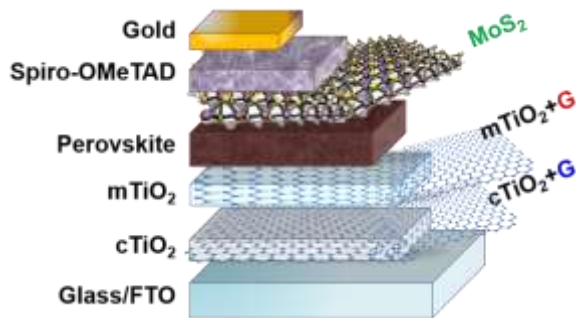


# 2D/Perovskite modules scaling-up

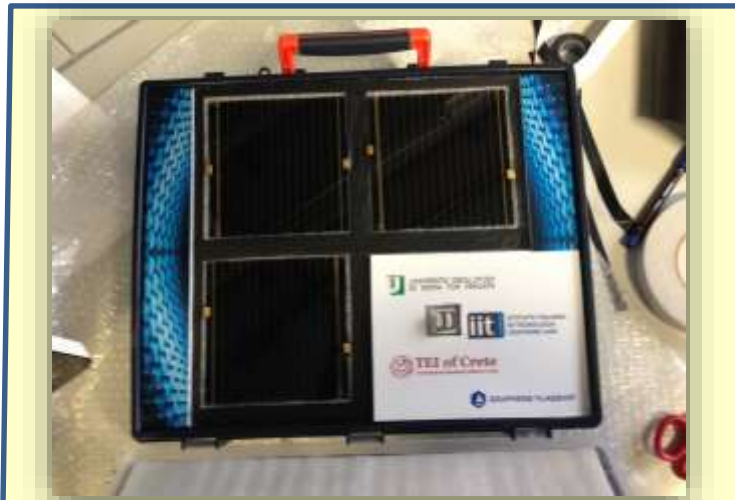
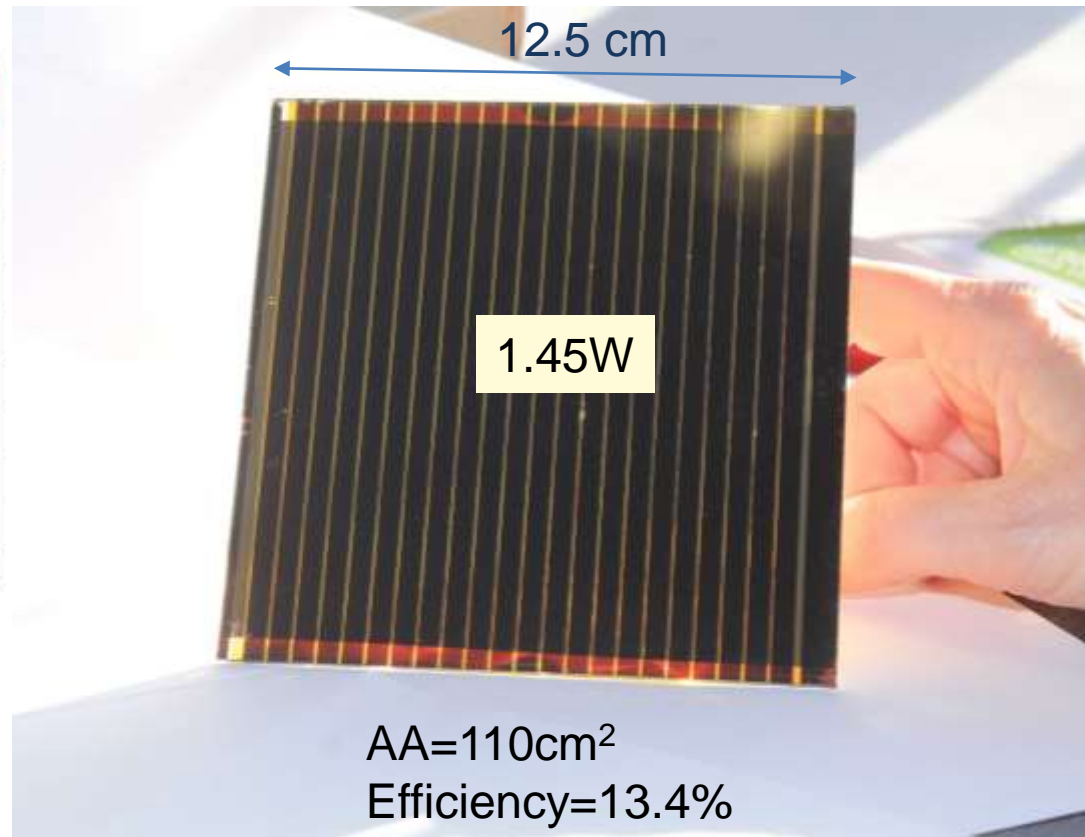
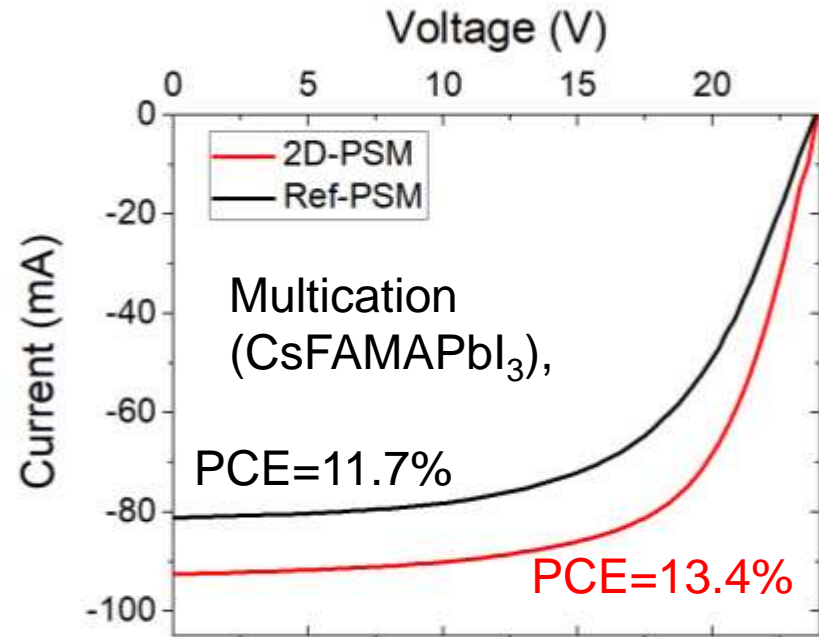
Max Efficiency=13.4%



12.6% → 13.4%



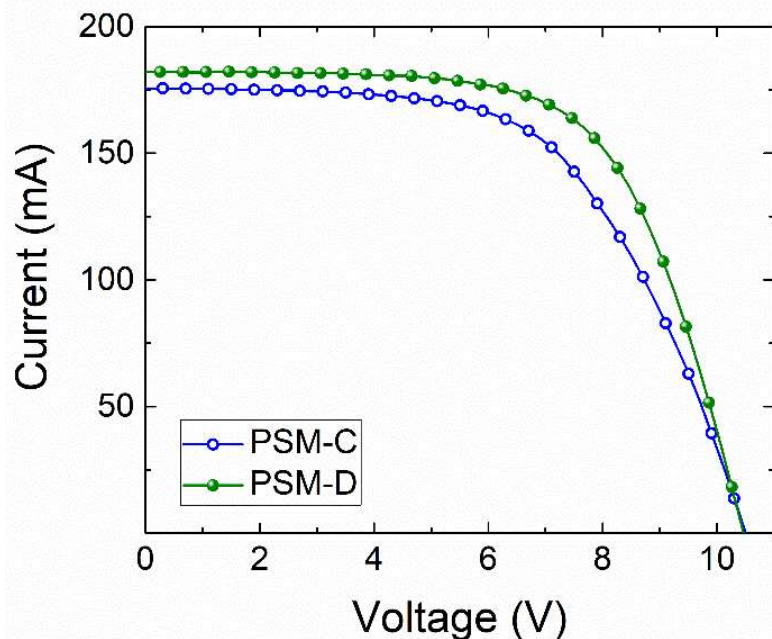
# Graphene/Perovskite module (2018)



**World Mobile Congress 2018**  
Mobile charger up to 10 smartphones



# 82cm<sup>2</sup> module with 15.27% efficiency



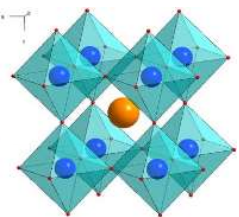
I-V characteristics of tested modules (active area 82 cm<sup>2</sup>, substrate area 12.5×12.5 cm<sup>2</sup>, ten series-connected solar cells.)

	V <sub>oc</sub> (V)	I <sub>sc</sub> (mA)	FF (%)	η (%)
With 2D materials	10.46	180.53	65.08	15.27
Without 2D materials	10.46	173.78	60.09	13.56

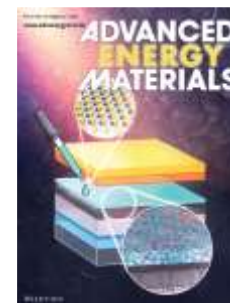


# Conclusions

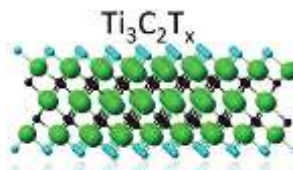
**Graphene and related material** are very effective for interface engineering in Perovskite Solar Cells.



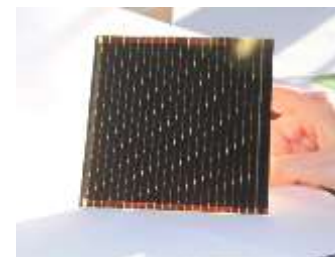
**MoS<sub>2</sub>** and **Graphene doped m-TiO<sub>2</sub>** can be used to boost the efficiency of PSC exceeding 20 %.



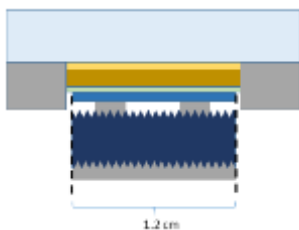
**MXenes** a very promising class of 2D material for Work function and interface engineering in Perovskite solar cells.



The **graphene-based modules** (108 cm<sup>2</sup> active area) showed improved **PCE values up to 13.4%** and enlarged long-term stability. **PCE > 15% on 80 cm<sup>2</sup>**



**2D material** rimproved the efficiency of mechanically stacked perovskite/silicon 2T tandem up fo 26.3& (25.9% stabilized)



## Acknowledgments:



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the European Union



GRAPHENE FLAGSHIP

