SAFETY DATA SHEET

1. Identification

Product identifier: HYDROFLUORIC ACID

Other means of identification
Product No.: 9387, 9567, V179, V142, 6904, 2648, 2640, 5901, 5900, 5865, 5824, 9574, 9573, 9570, 9564, 9563, 9560, 72185, 72184, 37815, 9576, 9578

Recommended restrictions
Recommended use: Not available.
Restrictions on use: Not determined.

Details of the supplier of the safety data sheet

Manufacturer
Company Name: Avantor Performance Materials, LLC.
Address: 3477 Corporate Parkway
          Center Valley, PA 18034
Telephone: Customer Service: 855-282-6867
Fax: 610-573-2610
Contact Person: Environmental Health & Safety
E-mail: info@avantormaterials.com

Emergency telephone number:
CHEMTREC: 1-800-424-9300 within US and Canada

2. Hazard(s) identification

Hazard Classification

Physical Hazards
Corrosive to metals Category 1

Health Hazards
Acute toxicity (Oral) Category 2
Acute toxicity (Dermal) Category 1
Acute toxicity (Inhalation - vapor) Category 2
Skin Corrosion/Irritation Category 1
Serious Eye Damage/Eye Irritation Category 1
Specific Target Organ Toxicity - Single Exposure Category 1
Specific Target Organ Toxicity - Repeated Exposure Category 1

Target Organs
1. Blood, Cardiovascular system, Respiratory system
2. Bone, Endocrine system, Teeth
Unknown toxicity - Health

- Acute toxicity, oral: 47 %
- Acute toxicity, dermal: 47 %
- Acute toxicity, inhalation, vapor: 47 %
- Acute toxicity, inhalation, dust or mist: 47 %

Label Elements

Hazard Symbol:

Signal Word: Danger

Hazard Statement:
- May be corrosive to metals.
- Fatal if swallowed.
- Fatal in contact with skin.
- Fatal if inhaled.
- Causes severe skin burns and eye damage.
- Causes damage to organs.
- Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements

Prevention:
- Keep only in original packaging. Do not get in eyes, on skin, or on clothing.
- Wash thoroughly after handling. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. [In case of inadequate ventilation] wear respiratory protection.

Response:
- IF exposed: Call a POISON CENTER or doctor/physician. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Absorb spillage to prevent material damage.

Storage:
- Store in a corrosion-resistant container with a resistant inner liner. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:
- Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC):
- None.

3. Composition/information on ingredients
Mixtures

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>CAS number</th>
<th>Content in percent (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>7664-39-3</td>
<td>45 - 55%</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

General information: Immediate medical attention is required. If breathing is difficult, give oxygen. Keep victim warm. Ensure that emergency personnel are aware of the material involved, and take precautions to protect themselves.

Ingestion: Call a physician or poison control center immediately. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs.

Inhalation: Move to fresh air. Call a physician or poison control center immediately. If breathing is difficult, give oxygen. If breathing stops, provide artificial respiration.

Skin Contact: Immediately remove contaminated clothing under a shower. Flush exposed areas with large quantities of water for five minutes. Wash carefully behind ears, under nails and in skin folds. Get medical attention immediately. For those providing assistance, avoid further skin contact to yourself and others. Wear HF impervious clothing with face shield or goggles and HF impervious gloves. If available, apply calcium gluconate gel (2.5%) into burn area continuously for 15 minutes or until pain relief. For a larger area, use iced Benzalkonium Chloride 0.13% soaks until pain has resolved at least 30-40 minutes. If calcium gluconate gel or Benzalkonium Chloride is not available, continue to wash exposed areas with water until patient is seen by a physician and is taken to a hospital. Insure that contaminated clothing and shoes are properly bagged and discarded. Insure that jewelry is removed and soaked in calcium gluconate solution to decontaminate.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately. In case of irritation from airborne exposure, move to fresh air. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Symptoms: Symptoms may be delayed.

Hazards: None known.

Indication of immediate medical attention and special treatment needed

Treatment: Injection of 5% calcium gluconate is indicated as the primary medical treatment for large burns. If benzalkonium chloride soaks or calcium gluconate gel do not provide significant relief of pain within 30 to 40 minutes, injection of calcium gluconate solution is indicated. For burns of large skin areas (>15%), for ingestion and for significant inhalation exposure, severe systemic effects may occur. Monitor and correct for hypocalcemia, cardiac arrhythmias, hypomagnesemia and hyperkalemia. Calcium supplements are essential for emergency response to large exposures.

5. Fire-fighting measures
General Fire Hazards: In case of fire and/or explosion do not breathe fumes. Product is highly acidic. Wear protective gear if spilled during fire fighting.

Suitable (and unsuitable) extinguishing media

**Suitable extinguishing media:** Foam, carbon dioxide or dry powder.

**Unsuitable extinguishing media:** The product reacts with water and will generate heat.

Specific hazards arising from the chemical: Product is acidic. Wear appropriate protective gear if spilled during firefighting. Reacts with most metals to form flammable hydrogen gas. Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters

**Special fire fighting procedures:** Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool. Cool containers exposed to flames with water until well after the fire is out. In case of fire and/or explosion do not breathe fumes.

**Special protective equipment for fire-fighters:** Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** Use personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Keep unauthorized personnel away. Keep upwind. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

**Methods and material for containment and cleaning up:** Neutralize spill area and washings with soda ash or lime. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. Dike far ahead of larger spill for later recovery and disposal.

**Notification Procedures:** Dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk. Inform authorities if large amounts are involved.

**Environmental Precautions:** Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

**Precautions for safe handling:** Use personal protective equipment as required. Avoid contact with eyes, skin, and clothing. Avoid inhalation of vapors and spray mists. Do not taste or swallow. Use only with adequate ventilation. Wash thoroughly after handling. Do not eat, drink or smoke when using the product. Never add water to acid! Always add acid to water while stirring to prevent release of heat, steam and fumes.
### Conditions for safe storage, including any incompatibilities:
Do not store in metal containers. Keep in a cool, well-ventilated place. Store in a dry place.

### 8. Exposure controls/personal protection

#### Control Parameters

**Occupational Exposure Limits**

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Type</th>
<th>Exposure Limit Values</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride - as F</td>
<td>TWA</td>
<td>0.5 ppm</td>
<td>US. ACGIH Threshold Limit Values (2011)</td>
</tr>
<tr>
<td></td>
<td>Ceiling</td>
<td>2 ppm</td>
<td>US. ACGIH Threshold Limit Values (2011)</td>
</tr>
<tr>
<td></td>
<td>SKIN_DES</td>
<td>Can be absorbed through the skin.</td>
<td>US. ACGIH Threshold Limit Values (2011)</td>
</tr>
<tr>
<td>Hydrogen fluoride</td>
<td>REL</td>
<td>3 ppm</td>
<td>2.5 mg/m3</td>
</tr>
<tr>
<td></td>
<td>Ceiling_Time</td>
<td>6 ppm</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td>Hydrogen fluoride - as F</td>
<td>PEL</td>
<td>2.5 mg/m3</td>
<td>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 ppm</td>
<td>US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)</td>
</tr>
<tr>
<td>Hydrogen fluoride</td>
<td>TWA</td>
<td>3 ppm</td>
<td>US. OSHA Table Z-2 (29 CFR 1910.1000) (02 2006)</td>
</tr>
</tbody>
</table>

#### Biological Limit Values

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Exposure Limit Values</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride (Fluoride: Sampling time: Prior to shift.)</td>
<td>2 mg/l (Urine)</td>
<td>ACGIH BEL (03 2013)</td>
</tr>
<tr>
<td>Hydrogen fluoride (Fluoride: Sampling time: End of shift.)</td>
<td>3 mg/l (Urine)</td>
<td>ACGIH BEL (03 2013)</td>
</tr>
</tbody>
</table>

#### Appropriate Engineering Controls

No data available.

#### Individual protection measures, such as personal protective equipment

**General information:**
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. An eye wash and safety shower must be available in the immediate work area.

**Eye/face protection:**
Wear safety glasses with side shields (or goggles) and a face shield.

**Skin Protection**

**Hand Protection:**
Chemical resistant gloves

**Other:**
Wear suitable protective clothing.

**Respiratory Protection:**
In case of inadequate ventilation use suitable respirator. Chemical respirator with specific cartridge and full facepiece providing protection against the compound of concern.
Hygiene measures: Provide eyewash station and safety shower. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Avoid contact with eyes, skin, and clothing.

9. Physical and chemical properties

Appearance

Physical state: Liquid
Form: Liquid
Color: Colorless
Odor: Strong, Irritating.
Odor threshold: No data available.

pH: 1 (0.1 molar aqueous solution)
Melting point/freezing point: -36 °C
Initial boiling point and boiling range: 108 °C
Flash Point: not applicable
Evaporation rate: No data available.
Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%): No data available.
Flammability limit - lower (%): No data available.
Explosive limit - upper (%): No data available.
Explosive limit - lower (%): No data available.

Vapor pressure: 3.33 kPa
Vapor density: No data available.
Density: 1.18 g/ml (20 °C)
Relative density: 1.18 (20 °C)

Solubility(ies)

Solubility in water: Miscible with water.
Solubility (other): No data available.
Partition coefficient (n-octanol/water): No data available.
Auto-ignition temperature: No data available.
Decomposition temperature: No data available.
Viscosity: No data available.

Other information
Molecular weight: 20.01 g/mol

10. Stability and reactivity

Reactivity: Reacts violently with strong alkaline substances.

Chemical Stability: Material is stable under normal conditions.

Possibility of hazardous reactions: Hazardous polymerization does not occur.

Conditions to avoid: Heat, sparks, flames. Contact with incompatible materials.

Hazardous Decomposition Products: Hydrogen fluoride.

### 11. Toxicological information

#### Information on likely routes of exposure

**Inhalation:** Fatal if inhaled.

**Skin Contact:** Fatal in contact with skin. Causes severe skin burns.

**Eye contact:** Causes serious eye damage.

**Ingestion:** Fatal if swallowed. May cause burns of the gastrointestinal tract if swallowed.

#### Information on toxicological effects

**Acute toxicity (list all possible routes of exposure)**

**Oral**

**Product:** No data available.

**Dermal**

**Product:** No data available.

**Inhalation**

**Product:** Not classified for acute toxicity based on available data.

**Repeated dose toxicity**

**Product:** No data available.

**Skin Corrosion/Irritation**

**Product:** Causes severe skin burns.

**Serious Eye Damage/Eye Irritation**

**Product:** Causes serious eye damage.

**Respiratory or Skin Sensitization**

**Product:** Not a skin sensitizer.

**Carcinogenicity**

**Product:** This substance has no evidence of carcinogenic properties.

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):**

No carcinogenic components identified
Germ Cell Mutagenicity

**In vitro**
Product: No mutagenic components identified

**In vivo**
Product: No mutagenic components identified

Reproductive toxicity
Product: No components toxic to reproduction

Specific Target Organ Toxicity - Single Exposure
Product: Blood. Cardiovascular system Respiratory system

Specific Target Organ Toxicity - Repeated Exposure
Product: Bones Endocrine system Teeth.

**Target Organs**
Specific Target Organ Toxicity - Single Exposure: Blood, Cardiovascular system, Respiratory system
Specific Target Organ Toxicity - Repeated Exposure: Bone, Endocrine system, Teeth

Aspiration Hazard
Product: Not classified

Other effects: None known.

12. Ecological information

Ecotoxicity:

**Acute hazards to the aquatic environment:**

**Fish**
Product: No data available.

**Aquatic Invertebrates**
Product: No data available.

**Chronic hazards to the aquatic environment:**

**Fish**
Product: No data available.

**Aquatic Invertebrates**
Product: No data available.

**Toxicity to Aquatic Plants**
Product: No data available.

Persistence and Degradability

**Biodegradation**
Product: Expected to be readily biodegradable.

**BOD/COD Ratio**
Product: No data available.
Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available on bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in soil: The product is water soluble and may spread in water systems.

Other adverse effects: The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws.

Contaminated Packaging: Since emptied containers retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN Number: UN 1790
UN Proper Shipping Name: Hydrofluoric acid
Transport Hazard Class(es) Class: 8
Label(s): 8, 6.1
Packing Group: II
Marine Pollutant: No
Special precautions for user: Not determined.

IMDG

UN Number: UN 1790
UN Proper Shipping Name: HYDROFLUORIC ACID (WITH NOT MORE THAN 60% ACID)
Transport Hazard Class(es) Class: 8
Label(s): 8, 6.1
EmS No.: F-A, S-B
Packing Group: II
Marine Pollutant: No
Special precautions for user: Not determined.

IATA

UN Number: UN 1790
Proper Shipping Name: Hydrofluoric acid
Transport Hazard Class(es) Class: 8
Label(s): 8, 6.1
Packing Group: II
Marine Pollutant: No
Special precautions for user: Not determined.

15. Regulatory information

US Federal Regulations
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Reportable quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>100 lbs.</td>
</tr>
</tbody>
</table>

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Reactive
- Immediate (Acute) Health Hazards
- Delayed (Chronic) Health Hazard
- Corrosive to metals
- Acute toxicity
- Skin Corrosion/Irritation
- Serious Eye Damage/Eye Irritation
- Specific Target Organ Toxicity - Single Exposure
- Specific Target Organ Toxicity - Repeated Exposure

SARA 302 Extremely Hazardous Substance

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Reportable quantity</th>
<th>Threshold Planning Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>100 lbs.</td>
<td>100 lbs.</td>
</tr>
</tbody>
</table>

SARA 304 Emergency Release Notification

<table>
<thead>
<tr>
<th>Chemical Identity</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>100 lbs.</td>
</tr>
</tbody>
</table>

SARA 311/312 Hazardous Chemical

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Threshold Planning Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>100 lbs.</td>
</tr>
</tbody>
</table>

SARA 313 (TRI Reporting)

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Reporting threshold for other users</th>
<th>Reporting threshold for manufacturing and processing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>10000 lbs.</td>
<td>25000 lbs.</td>
</tr>
</tbody>
</table>

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Reportable quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>1000 lbs.</td>
</tr>
</tbody>
</table>

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3):

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Reportable quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen fluoride</td>
<td>Reportable quantity: 100 lbs.</td>
</tr>
</tbody>
</table>

US State Regulations

US. California Proposition 65
No ingredient regulated by CA Prop 65 present.
US. New Jersey Worker and Community Right-to-Know Act
Chemical Identity
Hydrogen fluoride

US. Massachusetts RTK - Substance List
Chemical Identity
Hydrogen fluoride

US. Pennsylvania RTK - Hazardous Substances
Chemical Identity
Hydrogen fluoride

US. Rhode Island RTK
Chemical Identity
Hydrogen fluoride

International regulations
Montreal protocol
not applicable

Stockholm convention
not applicable

Rotterdam convention
not applicable

Kyoto protocol
not applicable

Inventory Status:
Australia AICS: On or in compliance with the inventory
Canada DSL Inventory List: On or in compliance with the inventory
EINECS, ELINCS or NLP: On or in compliance with the inventory
Japan (ENCS) List: On or in compliance with the inventory
Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory
Philippines PICCS: On or in compliance with the inventory
US TSCA Inventory: On or in compliance with the inventory
New Zealand Inventory of Chemicals: On or in compliance with the inventory
China Inv. Existing Chemical Substances: On or in compliance with the inventory
Mexico INSQ: On or in compliance with the inventory
Taiwan Chemical Substance Inventory: On or in compliance with the inventory

16. Other information, including date of preparation or last revision

NFPA Hazard ID

Flammability
Health
Reactivity
Special hazard.
Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 09-21-2017

Revision Information: Not relevant.

Version #: 1.3

Further Information: No data available.

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