SECTION 1. IDENTIFICATION

Product name : DOW CORNING(R) XR-1541-006 E-BEAM RESIST IN MIBK 00000000004082208

Product code : DCC000015133

Manufacturer or supplier’s details
Company name of supplier : Dow Corning Corporation
Address : South Saginaw Road
           Midland Michigan 48686
Telephone : (989) 496-6000
Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
                   CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use
Recommended use : Semiconductors

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification
Flammable liquids : Category 2
Acute toxicity (Inhalation) : Category 4
Eye irritation : Category 2A
Carcinogenicity : Category 2
Reproductive toxicity : Category 2
Specific target organ systemic toxicity - single exposure : Category 3

GHS Label element
Hazard pictograms :

Signal Word : Danger
Hazard Statements:
- H225 Highly flammable liquid and vapor.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H361 Suspected of damaging fertility or the unborn child.

Precautionary Statements:

**Prevention:**
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P233 Keep container tightly closed.
- P234 Keep only in original container.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing mist or vapors.
- P264 Wash skin thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/ attention.
- P337 + P313 If eye irritation persists: Get medical advice/ attention.
- P370 + P378 In case of fire: Use alcohol-resistant foam, carbon dioxide or water mist to extinguish.

**Storage:**
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

**Disposal:**
- P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**
- May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.
- Repeated exposure may cause skin dryness or cracking.
- Vapors may form explosive mixture with air.
DOW CORNING(R) XR-1541-006 E-BEAM RESIST IN MIBK

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture: Mixture
Chemical nature: Silicone resin solution

Hazardous ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isobutyl methyl ketone</td>
<td>108-10-1</td>
<td>&gt;= 90 - &lt;= 100</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>&gt;= 0.1 - &lt; 1</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice: In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled: If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention.

In case of skin contact: In case of contact, immediately flush skin with soap and plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.

If swallowed: If swallowed, DO NOT induce vomiting.
Get medical attention.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed:
Causes serious eye irritation.
Harmful if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
Prolonged or repeated contact may dry skin and cause irritation.

Protection of first-aiders: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment.
SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Water mist

Unsuitable extinguishing media : Dry chemical
High volume water jet

Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.
Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket.

Hazardous combustion products : Carbon oxides
Silicon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Ventilate the area.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.
Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures: Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity.

Local/Total ventilation: Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation.

Advice on safe handling: Do not get on skin or clothing. Do not breathe vapors or spray mist. Do not swallow. Do not get in eyes. Handle in accordance with good industrial hygiene and safety practice. Non-sparking tools should be used. Keep container tightly closed.
KEEP AWAY FROM WATER.
PROTECT FROM MOISTURE.
KEEP AWAY FROM HEAT AND SOURCES OF IGNITION.
TAKE PRECAUTIONARY MEASURES AGAINST STATIC DISCHARGES.
TAKE CARE TO PREVENT SPILLS, WASTE AND MINIMIZE RELEASE TO THE ENVIRONMENT.

CONDITIONS FOR SAFE STORAGE:
- Keep in properly labeled containers.
- Store in a closed container.
- Store locked up.
- Keep tightly closed.
- Keep in a cool, well-ventilated place.
- Store in accordance with the particular national regulations.
- Keep away from heat and sources of ignition.
- Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines.
- Do not repackage. Clogged container vents may increase pressure build up.

MATERIALS TO AVOID:
- Do not store with the following product types:
  - Strong oxidizing agents
  - Organic peroxides
  - Flammable solids
  - Pyrophoric liquids
  - Pyrophoric solids
  - Self-heating substances and mixtures
  - Substances and mixtures which in contact with water emit flammable gases
  - Explosives
  - Gases

PACKAGING MATERIAL:
- Unsuitable material: Do not store in or use containers except the original product package.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isobutyl methyl ketone</td>
<td>108-10-1</td>
<td>TWA</td>
<td>20 ppm</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>75 ppm</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>50 ppm 205 mg/m³</td>
<td>NIOSH REL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ST</td>
<td>75 ppm 300 mg/m³</td>
<td>NIOSH REL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>100 ppm 410 mg/m³</td>
<td>OSHA Z-1</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>TWA</td>
<td>20 ppm</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>
TWA 100 ppm 375 mg/m³  NIOSH REL

ST 150 ppm 560 mg/m³  NIOSH REL

TWA 200 ppm  OSHA Z-2

CEIL 300 ppm  OSHA Z-2

Peak 500 ppm  OSHA Z-2

### Biological occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Biological specimen</th>
<th>Sampling time</th>
<th>Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isobutyl methyl ketone</td>
<td>108-10-1</td>
<td>MIBK</td>
<td>Urine</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>1 mg/l</td>
<td>ACGIH BEI</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>Toluene</td>
<td>In blood</td>
<td>Prior to last shift of work-week</td>
<td>0.02 mg/l</td>
<td>ACGIH BEI</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Toluene</td>
<td>Urine</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>0.03 mg/l</td>
<td>ACGIH BEI</td>
</tr>
<tr>
<td>o-Cresol</td>
<td></td>
<td></td>
<td>Urine</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>0.3 mg/g Creatinine</td>
<td>ACGIH BEI</td>
</tr>
</tbody>
</table>

### Engineering measures

- Minimize workplace exposure concentrations.
- Use only in an area equipped with explosion proof exhaust ventilation.
- Use with local exhaust ventilation.

### Personal protective equipment

**Respiratory protection**

- General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any
hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material:
- Antistatic gloves
- Impervious gloves
- Flame retardant gloves

Remarks: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection:
- Wear the following personal protective equipment: Safety goggles

Skin and body protection:
- Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
- Wear the following personal protective equipment: Flame retardant antistatic protective clothing.
- Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures:
- Ensure that eye flushing systems and safety showers are located close to the working place.
- When using do not eat, drink or smoke.
- Wash contaminated clothing before re-use.
- These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
- For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of this type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: liquid
**SAFETY DATA SHEET**

**DOW CORNING(R) XR-1541-006 E-BEAM RESIST IN MIBK**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>solvent</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>116 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>17 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.826</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Thermal decomposition</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td></td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>0.6 mm2/s</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>The substance or mixture is not classified as oxidizing.</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

DOW CORNING(R) XR-1541-006 E-BEAM RESIST IN MIBK

Version 1.0  Revision Date: 10/27/2014  MSDS Number: 679009-00001  Date of last issue: -  Date of first issue: 10/27/2014

SECTION 10. STABILITY AND REACTIVITY

Reactivity: Contact with water liberates highly flammable gases.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions:
- Highly flammable liquid and vapor.
- Vapors may form explosive mixture with air.
- Can react with strong oxidizing agents.
- Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air.

Conditions to avoid:
- Exposure to moisture.
- Handling operations that can promote accumulation of static charges.
- Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity
Harmful if inhaled.

Product:

Acute oral toxicity: Acute toxicity estimate : 3,170 mg/kg
Method: Calculation method

Acute inhalation toxicity: Acute toxicity estimate : 11.7 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Ingredients:

Isobutyl methyl ketone:
Acute oral toxicity: LD50 (Rat): 2,980 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity: LC50 : 8.2 - 16.4 mg/l, 2000 - 4000 ppm
Exposure time: 4 h
Test atmosphere: vapor
Acute dermal toxicity: LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

**Toluene:**
Acute oral toxicity: LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity: LC50 (Rat): 28.1 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403

Acute dermal toxicity: LD50 (Rabbit): > 5,000 mg/kg

**Skin corrosion/irritation**
Not classified based on available information.

**Ingredients:**
**Isobutyl methyl ketone:**
Assessment: Repeated exposure may cause skin dryness or cracking.

**Toluene:**
Species: Rabbit
Result: Skin irritation

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Ingredients:**
**Isobutyl methyl ketone:**
Result: Irritation to eyes, reversing within 21 days
Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

**Toluene:**
Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

**Respiratory or skin sensitization**
Skin sensitization: Not classified based on available information.
Respiratory sensitization: Not classified based on available information.

**Ingredients:**
**Isobutyl methyl ketone:**
Test Type: Maximization Test (GPMT)
Routes of exposure: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406  
Result: negative

**Toluene:**
Test Type: Maximization Test (GPMT)  
Routes of exposure: Skin contact  
Species: Guinea pig  
Method: OECD Test Guideline 406  
Result: negative

**Germ cell mutagenicity**
Not classified based on available information.

**Ingredients:**
**Isobutyl methyl ketone:**
Genotoxicity in vitro  
: Test Type: Chromosome aberration test in vitro  
  Result: negative
  : Test Type: Bacterial reverse mutation assay (AMES)  
    Result: negative

Genotoxicity in vivo  
: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
  Test species: Mouse  
  Application Route: Intraperitoneal injection  
  Result: negative

**Toluene:**
Genotoxicity in vitro  
: Test Type: In vitro mammalian cell gene mutation test  
  Result: negative
  : Test Type: Bacterial reverse mutation assay (AMES)  
    Result: negative

Genotoxicity in vivo  
: Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)  
  Test species: Mouse  
  Application Route: Ingestion  
  Result: negative

**Carcinogenicity**
Suspected of causing cancer.

**Ingredients:**
**Isobutyl methyl ketone:**
Species: Mouse  
Application Route: Inhalation (vapor)  
Exposure time: 2 Years  
Method: OECD Test Guideline 451  
Result: positive  
Remarks: The mechanism or mode of action may not be relevant in humans.
IARC (International Agency for Research on Cancer)

Carcinogenicity - Assessment: Limited evidence of carcinogenicity in animal studies

Toluene:
Species: Rat
Application Route: inhalation (vapor)
Exposure time: 24 Months
Result: negative

IARC Group 2B: Possibly carcinogenic to humans

Isobutyl methyl ketone: 108-10-1

OSHA
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Suspected of damaging fertility or the unborn child.

Ingredients:
Isobutyl methyl ketone:
Effects on fertility: Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (vapor)
Method: OECD Test Guideline 416
Result: negative

Effects on fetal development: Test Type: Embryo-fetal development
Species: Mouse
Application Route: inhalation (vapor)
Result: negative

Toluene:
Effects on fertility: Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (vapor)
Result: negative

Effects on fetal development: Test Type: Embryo-fetal development
Species: Rat
Application Route: inhalation (vapor)
Result: positive

Reproductive toxicity - Assessment: Some evidence of adverse effects on development, based on animal experiments.
STOT-single exposure
May cause respiratory irritation.

**Ingredients:**
Isobutyl methyl ketone:
Assessment: May cause respiratory irritation.

**Toluene:**
Assessment: May cause drowsiness or dizziness.

STOT-repeated exposure
Not classified based on available information.

**Ingredients:**
**Toluene:**
Target Organs: Central nervous system
Assessment: May cause damage to organs through prolonged or repeated exposure.

Repeated dose toxicity

**Ingredients:**
Isobutyl methyl ketone:
Species: Mouse
NOAEL: 4,106 mg/m3
Application Route: inhalation (vapor)
Exposure time: 13 w

**Toluene:**
Species: Rat
LOAEL: 1.875 mg/l
Application Route: inhalation (vapor)
Exposure time: 6 m

Aspiration toxicity
Not classified based on available information.

**Ingredients:**
**Toluene:**
The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Experience with human exposure

**Ingredients:**
**Toluene:**
Inhalation: Target Organs: Central nervous system
Symptoms: Neurological disorders, Fatigue, Vertigo
SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

**Ingredients:**

**Isobutyl methyl ketone:**
- **Toxicity to fish:** LC50 (Danio rerio (zebra fish)): > 179 mg/l
  Exposure time: 96 h
  Method: OECD Test Guideline 203
- **Toxicity to daphnia and other aquatic invertebrates:** EC50 (Daphnia magna (Water flea)): > 200 mg/l
  Exposure time: 48 h
  Method: OECD Test Guideline 202
- **Toxicity to algae:** NOEC (Skeletonema costatum (marine diatom)): 10 mg/l
  Exposure time: 72 h

**Toluene:**
- **Toxicity to fish:** LC50 (Oncorhynchus kisutch (coho salmon)): 5.5 mg/l
  Exposure time: 96 h
- **Toxicity to daphnia and other aquatic invertebrates:** EC50 (Ceriodaphnia dubia (water flea)): 3.78 mg/l
  Exposure time: 48 h
- **Toxicity to algae:** NOEC (Skeletonema costatum (marine diatom)): 10 mg/l
  Exposure time: 72 h
- **Toxicity to fish (Chronic toxicity):** NOEC (Oncorhynchus kisutch (coho salmon)): 1.39 mg/l
  Exposure time: 40 d
- **Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity):** NOEC (Daphnia magna (Water flea)): 1 mg/l
  Exposure time: 21 d
- **Toxicity to bacteria:** EC50 (Nitrosomonas sp.): 84 mg/l
  Exposure time: 24 h
Persistence and degradability

**Ingredients:**

**Isobutyl methyl ketone:**

- **Biodegradability:** Result: Readily biodegradable.
- **Biodegradation:** 83 %
- **Exposure time:** 28 d
- **Method:** OECD Test Guideline 301F

**Toluene:**

- **Biodegradability:** Result: Readily biodegradable.
- **Biodegradation:** 86 %
- **Exposure time:** 20 d

Bioaccumulative potential

**Ingredients:**

**Isobutyl methyl ketone:**

- **Partition coefficient: n-octanol/water:** log Pow: 1.9

**Toluene:**

- **Bioaccumulation:** Species: Leuciscus idus (Golden orfe)
  - **Bioconcentration factor (BCF):** 90
- **Partition coefficient: n-octanol/water:** log Pow: 2.73

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**

**Resource Conservation and Recovery Act (RCRA):** When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.

**Waste Code:**

- D001: Ignitability
- D003: Reactivity

**Waste from residues:** Dispose of in accordance with local regulations.

**Contaminated packaging:** Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not burn, or use a cutting torch on, the empty drum.
SECTION 14. TRANSPORT INFORMATION

International Regulation

UNRTDG
UN number : UN 1245
Proper shipping name : METHYL ISOBUTYL KETONE SOLUTION
Class : 3
Packing group : II
Labels : 3

IATA-DGR
UN/ID No. : UN 1245
Proper shipping name : Methyl isobutyl ketone solution
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353
Remarks : VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

IMDG-Code
UN number : UN 1245
Proper shipping name : METHYL ISOBUTYL KETONE SOLUTION
Class : 3
Packing group : II
Labels : FLAMMABLE LIQUID
EmS Code : F-E, S-D
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

49 CFR
UN/ID/NA number : UN 1245
Proper shipping name : METHYL ISOBUTYL KETONE SOLUTION
Class : 3
Packing group : II
Labels : FLAMMABLE LIQUID
ERG Code : 127
Marine pollutant : no
SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

**CERCLA Reportable Quantity**

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Component RQ (lbs)</th>
<th>Calculated product RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isobutyl methyl ketone</td>
<td>108-10-1</td>
<td>5000</td>
<td>5319</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>1000</td>
<td>*</td>
</tr>
</tbody>
</table>

*: Calculated RQ exceeds reasonably attainable upper limit.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**
This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards**
- Fire Hazard
- Acute Health Hazard
- Chronic Health Hazard

**SARA 302**
- No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313**
The following components are subject to reporting levels established by SARA Title III, Section 313:

| Isobutyl methyl ketone 108-10-1 | 94 % |

**US State Regulations**

**Pennsylvania Right To Know**
- Isobutyl methyl ketone 108-10-1 90 - 100 %
- Hydrogen Silsesquioxane, Hydroxy-terminated 137125-44-1 5 - 10 %
- Toluene 108-88-3 0.1 - 1 %

**New Jersey Right To Know**
- Isobutyl methyl ketone 108-10-1 90 - 100 %
- Hydrogen Silsesquioxane, Hydroxy-terminated 137125-44-1 5 - 10 %
- Toluene 108-88-3 0.1 - 1 %

**California Prop 65**
WARNING! This product contains a chemical known in the State of California to cause cancer.
- Isobutyl methyl ketone 108-10-1

WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.
- Toluene 108-88-3
The ingredients of this product are reported in the following inventories:

- **KECI**: All ingredients listed, exempt or notified.
- **REACH**: All ingredients (pre-)registered or exempt.
- **TSCA**: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
- **IECSC**: All ingredients listed or exempt.
- **ENCS/ISHL**: All components are listed on ENCS/ISHL or exempted from inventory listing.
- **DSL**: This product contains one or more substances which are not on the Canadian Domestic Substances List (DSL). Import of this product into Canada has volume limitations. For volume limits please consult Dow Corning Regulatory Compliance.
- **AICS**: Consult your local Dow Corning office.
- **NZIoC**: All ingredients listed or exempt.

**Inventories**

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

**SECTION 16. OTHER INFORMATION**

**Further information**

**NFPA:**
- Flammability: 3
- Health: 2
- Reactivity: 0

**HMIS III:**
- Health: 2*
- Flammability: 3
- Physical Hazard: 0

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

**Full text of other abbreviations**

- **ACGIH**: USA. ACGIH Threshold Limit Values (TLV)
**SAFETY DATA SHEET**

**DOW CORNING(R) XR-1541-006 E-BEAM RESIST IN MIBK**

<table>
<thead>
<tr>
<th>Version</th>
<th>Revision Date</th>
<th>MSDS Number</th>
<th>Date of last issue</th>
<th>Date of first issue</th>
</tr>
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<tbody>
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<td>1.0</td>
<td>10/27/2014</td>
<td>679009-00001</td>
<td>-</td>
<td>10/27/2014</td>
</tr>
</tbody>
</table>

- **ACGIH BEI**: ACGIH - Biological Exposure Indices (BEI)
- **NIOSH REL**: USA. NIOSH Recommended Exposure Limits
- **OSHA Z-1**: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- **OSHA Z-2**: USA. Occupational Exposure Limits (OSHA) - Table Z-2
- **ACGIH / TWA**: 8-hour, time-weighted average
- **ACGIH / STEL**: Short-term exposure limit
- **NIOSH REL / TWA**: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
- **NIOSH REL / ST**: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
- **OSHA Z-1 / TWA**: 8-hour time weighted average
- **OSHA Z-2 / TWA**: 8-hour time weighted average
- **OSHA Z-2 / CEIL**: Acceptable ceiling concentration
- **OSHA Z-2 / Peak**: Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift


**Revision Date**: 10/27/2014

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.

US / Z8