Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

MICROPOSIT™ S1813™ G2 POSITIVE PHOTORESIST

Revision Date: 07/02/2013

Supplier
ROHM AND HAAS ELECTRONIC MATERIALS LLC
A Subsidiary of The Dow Chemical Company
455 FOREST STREET
MARLBOROUGH, MA 01752 United States

For non-emergency information contact: 215-592-3000

Emergency telephone number
1 800 424 9300

Local emergency telephone number
989-636-4400

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2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electronic grade propylene glycol</td>
<td>108-65-6</td>
<td>65.0 - 75.0 %</td>
</tr>
<tr>
<td>monomethyl ether acetate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mixed cresol novolak resin</td>
<td></td>
<td>15.0 - 25.0 %</td>
</tr>
<tr>
<td>Diazo Photoactive Compound</td>
<td></td>
<td>1.0 - 10.0 %</td>
</tr>
<tr>
<td>Fluorinated Surfactant</td>
<td></td>
<td>&lt; 1.0 %</td>
</tr>
<tr>
<td>Cresol</td>
<td>1319-77-3</td>
<td>&lt; 0.5 %</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance
Form liquid
Colour Red Amber
Odour ester-like
Hazard Summary

**CAUTION!**

Combustible liquid and vapor. Causes irritation to eyes, nose, and respiratory tract. Prolonged, repeated contact, inhalation, ingestion, or absorption through the skin, may cause adverse effects to internal organ systems.

Potential Health Effects

**Primary Routes of Entry:** Inhalation, ingestion, eye and skin contact, absorption.

**Eyes:** May cause pain, transient irritation and superficial corneal effects.

**Skin:** Material may cause irritation. Prolonged or repeated exposure may have the following effects:
- Drowsiness
- Defatting and drying of the skin which can lead to irritation and dermatitis
- Central nervous system depression
- Kidney damage
- Liver damage

**Ingestion:** Swallowing may have the following effects:
- Irritation of mouth, throat and digestive tract
- Headache
- Nausea
- Vomiting
- Repeated doses may have the following effects:
  - Central nervous system depression
  - Liver damage
  - Kidney damage

**Inhalation:** Inhalation may have the following effects:
- Irritation of nose, throat and respiratory tract
- Higher concentrations may have the following effects:
  - Systemic effects similar to those resulting from ingestion

**Target Organs:**
- Eye
- Respiratory System
- Nervous system
- Liver
- Kidney
- Skin

4. FIRST AID MEASURES

**Inhalation:** Remove from exposure. If there is difficulty in breathing, give oxygen. Seek medical attention if symptoms persist.

**Skin contact:** Wash skin with water. Continue washing for at least 15 minutes. Obtain medical attention if blistering occurs or redness persists.
Eye contact: Immediately flush the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.

Ingestion: Wash out mouth with water. Have victim drink 1-3 glasses of water to dilute stomach contents. Induce vomiting if person is conscious. Immediate medical attention is required. Never administer anything by mouth if a victim is losing consciousness, is unconscious or is convulsing.

Notes to physician: Treat symptomatically.

5. FIREFIGHTING MEASURES

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>ca.40 - 46 °C (104 - 115.00 °F)</td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>ca.333.0 °C (631 °F) Literature Propylene glycol monomethyl ether acetate</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>1.5 % volLiterature Propylene glycol monomethyl ether acetate</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>7.0 % volLiterature Propylene glycol monomethyl ether acetate</td>
</tr>
</tbody>
</table>

Suitable extinguishing media: Use water spray, foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray.

Specific hazards during firefighting: This product may give rise to hazardous vapors in a fire. Vapors can travel a considerable distance to a source of ignition and result in flashback.

Special protective equipment for firefighters: Wear full protective clothing and self-contained breathing apparatus.

Further information: Pressure may build up in closed containers with possible liberation of combustible vapors.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Wear suitable protective clothing.
Wear respiratory protection.
Eliminate all ignition sources.

Environmental precautions
Prevent the material from entering drains or water courses.
Do not discharge directly to a water source.
Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Methods for cleaning up
Contain spills immediately with inert materials (e.g., sand, earth).
Transfer into suitable containers for recovery or disposal.
Finally flush area with plenty of water.
7. HANDLING AND STORAGE

Handling
Use local exhaust ventilation. Avoid contact with eyes, skin and clothing. Keep container tightly closed.

Storage
Storage conditions: Store in original container. Keep away from heat and sources of ignition. Storage area should be: cool dry well ventilated out of direct sunlight

Further information on storage conditions: Proprietary photoresist film contains approximately 2-4% of 2,3,4-trihydroxybenzophenone (THBP), which may sublime during soft-bake or hard-bake processing. THBP has low acute toxicity (LD50 > 5g/kg). Contact with eyes, skin or mucous membranes cause irritation. To prevent accumulation of THBP on equipment surfaces and ventilation ducts, preventative maintenance program including regular cleaning should be implemented. Wipe surfaces using an appropriate cleaning solvent when possible. Provide adequate general or local exhaust ventilation during the cleaning process. In situations where this is not possible or where solvent or dust concentrations become excessive, use an air purifying respirator with an organic vapor/toxic particulate cartridge. When cleaning residual THBP, wear protective gloves and adequate protective clothing to prevent skin contact. Practice good personal hygiene to prevent accidental exposure. Clean all protective clothing and equipment thoroughly after each use.

8. EXPOSURE CONTROLSPERSONAL PROTECTION

Exposure limit(s)

Exposure limits are listed below, if they exist.

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>Rohm and Haas</td>
<td>TWA</td>
<td>30 ppm</td>
</tr>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>Rohm and Haas</td>
<td>TWA</td>
<td>30 ppm</td>
</tr>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>Rohm and Haas</td>
<td>STEL</td>
<td>90 ppm</td>
</tr>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>Rohm and Haas</td>
<td>STEL</td>
<td>90 ppm</td>
</tr>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>Rohm and Haas</td>
<td>Absorbed via skin</td>
<td></td>
</tr>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>Rohm and Haas</td>
<td>Absorbed via skin</td>
<td></td>
</tr>
<tr>
<td>Electronic grade propylene glycol monomethyl ether acetate</td>
<td>US WEEL</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Cresol</td>
<td>OSHA P1</td>
<td>TWA</td>
<td>22 mg/m3 5 ppm</td>
</tr>
<tr>
<td>Cresol</td>
<td>OSHA P1</td>
<td>TWA</td>
<td>22 mg/m3 5 ppm</td>
</tr>
<tr>
<td>Cresol</td>
<td>OSHA P0</td>
<td>TWA</td>
<td>22 mg/m3 5 ppm</td>
</tr>
<tr>
<td>Cresol</td>
<td>ACGIH</td>
<td>TWA</td>
<td></td>
</tr>
</tbody>
</table>
Cresol

ACGIH TWA Inhalable fraction and vapor 20 mg/m³
Cresol ACGIH TWA
Cresol OSHA P0 TWA 22 mg/m³ 5 ppm

**Exposure controls**

*Engineering measures:* Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions.

**Individual protection measures**

**Eye/face protection:** Goggles

**Skin protection**

**Hand protection:** Butyl rubber gloves. Other chemical resistant gloves may be recommended by your safety professional.

**Other protection:** Normal work wear.

**Respiratory protection:** Respiratory protection if there is a risk of exposure to high vapor concentrations. The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Red Amber</td>
</tr>
<tr>
<td>Odour</td>
<td>ester-like</td>
</tr>
<tr>
<td>pH</td>
<td>neutral</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>ca.146 °C (295.00 °F)</td>
</tr>
<tr>
<td>Flash point</td>
<td>ca.40 - 46 °C (104 - 115.00 °F)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Slower than ether</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>1.5 % volLiterature Propylene glycol monomethyl ether acetate</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>7.0 % volLiterature Propylene glycol monomethyl ether acetate</td>
</tr>
</tbody>
</table>

**Component:** *Electronic grade propylene glycol monomethyl ether acetate*

**Vapour pressure**

3.7 mmHg at 20 °C (68 °F)

**Relative vapour density**

Heavier than air.

**Relative density**

cA.107

**Water solubility**

Insoluble

**Auto-ignition temperature**

ca.333 °C (631 °F) Literature Propylene glycol monomethyl ether acetate
VOC's

642 - 1,038 g/L

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Chemical stability
Stable under normal conditions.

Hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Exposure to sunlight. Heat, flames and sparks. Contact with incompatible materials.

Materials to avoid
Oxidizing agents

Hazardous decomposition products
Combustion will generate: oxides of carbon, nitrogen oxides (NOx), phenols, Hydrogen fluoride, Aldehydes, acrid smoke and irritating fumes.

polymerisation
Product will not undergo hazardous polymerization.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Carcinogenicity:
Not considered carcinogenic by NTP, IARC, and OSHA

Component: Electronic grade propylene glycol monomethyl ether acetate
Acute oral toxicity
LD50 rat > 5,000 mg/kg

Component: Fluorinated Surfactant
Acute oral toxicity
LD50 rat > 2,000 mg/kg

Component: Cresol
Acute oral toxicity
LD50 rat 100 - 300 mg/kg

Component: Electronic grade propylene glycol monomethyl ether acetate
Acute inhalation toxicity
LC50 rat 6 Hour > 10.8 mg/l

Component: Cresol
Acute inhalation toxicity
LC50 rat 8 Hour 35.38 mg/l

Component: Electronic grade propylene glycol monomethyl ether acetate
Acute dermal toxicity
LD50 rabbit > 5,000 mg/kg

Component: Fluorinated Surfactant
Acute dermal toxicity  
LD50 rabbit > 2,000 mg/kg

Component: Cresol
Acute dermal toxicity  
LD50 rabbit 213 - 426 mg/kg

Component: Electronic grade propylene glycol monomethyl ether acetate
Skin irritation  
No skin irritation
Prolonged contact is essentially nonirritating to skin.
Repeated contact may cause skin irritation with local redness.

Component: Cresol
Skin irritation  
rabbit Causes burns.

Component: Electronic grade propylene glycol monomethyl ether acetate
Eye irritation  
No eye irritation
May cause pain disproportionate to the level of irritation to eye tissues.
May cause slight eye irritation.
May cause slight corneal injury.

Component: Cresol
Eye irritation  
rabbit Corrosive

Component: Electronic grade propylene glycol monomethyl ether acetate
Sensitisation  
NOT a contact sensitizer
Did not cause allergic skin reactions when tested in guinea pigs.

Component: Electronic grade propylene glycol monomethyl ether acetate
Sensitisation  
For respiratory sensitization:
No relevant data found.

Component: Electronic grade propylene glycol monomethyl ether acetate
Subchronic toxicity  
In animals, effects have been reported on the following organs:
Kidney.
Liver.
Nasal tissue.

Component: Electronic grade propylene glycol monomethyl ether acetate
Carcinogenicity: Similar material(s) did not cause cancer in laboratory animals.

Component: Electronic grade propylene glycol monomethyl ether acetate
Reproductive toxicity  
In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Component: Electronic grade propylene glycol monomethyl ether acetate
Teratogenicity  
Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Component: Electronic grade propylene glycol monomethyl ether acetate
Mutagenicity  
In vitro genetic toxicity studies were negative.

Component: Cresol
Teratogenicity  
Developmental effects were seen in laboratory animals only at dose levels that were maternally toxic.

Component: Cresol
Mutagenicity
In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Electronic grade propylene glycol monomethyl ether acetate
Elimination information (persistence and degradability)

**Biodegradability**

Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

**Biodegradability**

OECD Test Guideline 301F or Equivalent Biodegradable
83 %
10-day Window: Pass

**Biodegradability**

OECD Test Guideline 302B or Equivalent
100 %
10-day Window: Not applicable

**Ecotoxicity effects**

**Toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

**Toxicity to fish**

LC50 Oncorhynchus mykiss (rainbow trout) 96 Hour no data available 134 mg/l

**Toxicity to algae**

static test ErC50 Pseudokirchneriella subcapitata 96 Hour OECD Test Guideline 201 or Equivalent > 1,000 mg/l

**Toxicity to aquatic invertebrates**

EC50 Daphnia magna (Water flea) 48 Hour no data available 408 mg/l

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

**Cresol**

**Ecotoxicity effects**

**Toxicity to fish**

LC50 Zebra fish (Danio/Brachydanio rerio) 96 Hour Method Not Specified 9 mg/l

**Toxicity to fish**

LC50 Bluegill sunfish (Lepomis macrochirus) 96 Hour Method Not Specified 10 mg/l
Toxicity to fish  
LC50 Pimephales promelas (fathead minnow) 96 Hour Method Not Specified  
12.8 mg/l

Toxicity to bacteria  
EC0 Pseudomonas putida 0.5 Hour  
250 mg/l

Toxicity to aquatic invertebrates  
LC50 Daphnia 48 Hour Method Not Specified  
33 - 100 mg/l

13. DISPOSAL CONSIDERATIONS

Environmental precautions: Prevent the material from entering drains or water courses. Do not discharge directly to a water source. Advise Authorities if spillage has entered watercourse or sewer or has contaminated soil or vegetation.

Disposal  
Dispose in accordance with all local, state (provincial), and federal regulations. Incineration is the recommended method of disposal for containers. Under RCRA, it is the responsibility of the product’s user to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. This is because the product uses, transformations, mixtures, processes, etc. may render the resulting materials hazardous.
Do not remove label until container is thoroughly cleaned. Empty containers may contain hazardous residues. This material and its container must be disposed of in a safe way.

14. TRANSPORT INFORMATION

DOT  
Proper shipping name: Resin solution  
UN number: UN 1866  
Class: 3  
Packing group: III

Classification for SEA transport (IMO-IMDG):  
Proper shipping name: RESIN SOLUTION  
UN number: UN 1866  
Class: 3  
Packing group: III

Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations.

15. REGULATORY INFORMATION

Workplace Classification  
OSHA:  
Combustible  
Irritant
Target organ effects

WHMIS: This product is a ‘controlled product’ under the Canadian Workplace Hazardous Materials Information System (WHMIS).

SARA TITLE III: Section 311/312 Categorizations (40CFR370): Immediate, delayed, flammability hazard

SARA TITLE III: Section 313 Information (40CFR372)
This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

United States TSCA Inventory (US.TSCA): All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

California (Proposition 65)
This product contains a component or components known to the state of California to cause cancer and/or reproductive harm.
Contains the following trace impurities.
Components: Dioxane 123-91-1

16. OTHER INFORMATION

NFPA Hazard Rating

<table>
<thead>
<tr>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>2</td>
<td>0</td>
</tr>
</tbody>
</table>

Legend

<table>
<thead>
<tr>
<th>ACGIH</th>
<th>American Conference of Governmental Industrial Hygienists</th>
</tr>
</thead>
<tbody>
<tr>
<td>BAc</td>
<td>Butyl acetate</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>STEL</td>
<td>Short Term Exposure Limit (STEL):</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TWA</td>
<td>Time Weighted Average (TWA):</td>
</tr>
<tr>
<td>Bar</td>
<td>Bar denotes a revision from prior MSDS.</td>
</tr>
</tbody>
</table>

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Version: 1.2