

Print Date 13.08.2015

## AZ nLOF® 2020 Photoresist

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS

<b>1.1 Product identifier</b> Trade name :	AZ nLOF® 2020 F	Photoresist
Trade name :		Photoresist
	substance or mixtu	
1.2 Relevant identified uses of the s		ire and uses advised against
Use of the : Substance/Mixture	Electronic industry Intermediate for el	
1.3 Details of the supplier of the saf	ety data sheet	
Company :	Merck Performand Rheingaustrasse 65203 Wiesbader	190-196 ,
Telephone :	+49 (0)611 962 8	563
E-mail address of person : responsible for the SDS	PSE@merckgrou	<u>o.com</u>
1.4 Emergency telephone number		
Emergency telephone : number	+49 69 305 6418	(24/7, English and German)
SECTION 2: Hazards identification		
2.1 Classification of the substance	or mixture	
Classification (REGULATION (I	EC) No 1272/2008)	
GHS Classification		
Flammable liquids, Category 3	H226: I	Flammable liquid and vapour.
2.2 Label elements		
GHS-Labelling		
Symbol(s) :		
Signal word :	Warning	
Hazard statements :	H226	Flammable liquid and vapour.

according to Regulation (EC) No. 1907/2006



bstance No.: 000000501935 ersion 1.0 DE-GHS	resist Revision Date	17.04.2015	Print Date 13.08.20
Precautionary statements	: Prevention:		
	P210	Keep away from h flames/hot surface	
	P233	Keep container tig	0
	P280		loves/ protective clothing/
		eye protection/ fa	ce protection.
	Response:		
	P303 + P361 + I		(or hair): Remove/ Take I contaminated clothing.
		Rinse skin with w	
	P370 + P378		e dry sand, dry chemical
			nt foam for extinction.
	Storage:		
	P403 + P235	Store in a well-ve	ntilated place. Keep cool.
No information available.			
CTION 3: Composition/inform	nation on ingredien	ts	
CTION 3: Composition/inform	nation on ingredien	ts	
Mixtures	nation on ingredien	ts	
-	-		solvents (halogenfree).
Mixtures Chemical characterization	-		solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components	-		solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate	s and light sensitive o		solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No.	s and light sensitive c : 70657-70-4		solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate	s and light sensitive o	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No.	s and light sensitive c : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification	s and light sensitive c : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No	s and light sensitive c : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%]	s and light sensitive c : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H	compounds in organic	e solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance :	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance : 2-methoxy-1-methylethyl ac	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3 cetate	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance : 2-methoxy-1-methylethyl ac CAS-No.	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3 cetate : 108-65-6	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance : 2-methoxy-1-methylethyl ac CAS-No. EC-No.	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3 cetate : 108-65-6 : 203-603-9	compounds in organic	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance : 2-methoxy-1-methylethyl ac CAS-No. EC-No. Registration number	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3 cetate : 108-65-6 : 203-603-9 : 01-211947579	226 0D 335	solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance : 2-methoxy-1-methylethyl ac CAS-No. EC-No. Registration number Classification	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3 cetate : 108-65-6 : 203-603-9	226 0D 335	e solvents (halogenfree).
Mixtures Chemical characterization Preparation of polymer resins Hazardous components 2-methoxypropyl acetate CAS-No. EC-No. Classification (REGULATION (EC) No 1272/2008) Concentration [%] WEL substance : 2-methoxy-1-methylethyl ac CAS-No. EC-No. Registration number	s and light sensitive of : 70657-70-4 : 274-724-2 : Flam. Liq. 3; H Repr. 1B; H36 STOT SE 3; H : < 0,3 cetate : 108-65-6 : 203-603-9 : 01-211947579	226 0D 335	solvents (halogenfree).



## AZ nLOF® 2020 Photoresist

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS Print Date 13.08.2015

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

4.1 Description of mist and measu	
General advice	: Remove contaminated clothing immediately and clean affected parts of the body thoroughly.
Inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
Skin contact	: Wash off immediately with plenty of water. If skin irritation persists, call a physician.
Eye contact	: Immediately flush eye(s) with plenty of water. Protect unharmed eye. Remove contact lenses.
Ingestion	: If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.
4.3 Indication of any immediate n	nedical attention and special treatment needed
Treatment	: Treat symptomatically.
SECTION 5: Firefighting measure	\$S
5.1 Extinguishing media	
Suitable extinguishing media	: water spray jet carbon dioxide dry powder alcohol-resistant foam
5.2 Special hazards arising from	the substance or mixture
Specific hazards during firefighting	<ul> <li>In case of fires, hazardous combustion gases are formed: Carbon monoxide (CO)</li> <li>Carbon dioxide (CO2)</li> <li>Nitrogen oxides (NOx)</li> <li>Sulphur oxides</li> </ul>
5.3 Advice for firefighters	
Special protective equipment for firefighters	: Use self-contained breathing apparatus Approved chemical suits
	3 / 13



### AZ nLOF® 2020 Photoresist Substance No.: 000000501935 Revision Date 17.04.2015 Print Date 13.08.2015 Version 1.0 DE-GHS Further information : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. SECTION 6: Accidental release measures 6.1 Personal precautions, protective equipment and emergency procedures Personal precautions : Wear suitable personal protective equipment. Avoid contact with skin and eyes. Keep away sources of ignition. 6.2 Environmental precautions : Do not flush into surface water or sanitary sewer system. **Environmental precautions** Avoid subsoil penetration. 6.3 Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, Methods for cleaning up acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations. 6.4 Reference to other sections Additional advice : Information regarding Waste Disposal, see chapter 13. **SECTION 7: Handling and storage** 7.1 Precautions for safe handling Advice on safe handling : Provide sufficient air exchange and/or exhaust in work rooms. Advice on protection against : Normal measures for preventive fire protection. fire and explosion 7.2 Conditions for safe storage, including any incompatibilities Requirements for storage : Store in original container. areas and containers Further information on : Keep container tightly closed in a dry and well-ventilated storage conditions place. Protect against light. Advice on common storage : Do not store with acids or alkalies Do not store with strong oxidizing agents



## AZ nLOF® 2020 Photoresist

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS

## Print Date 13.08.2015

### 7.3 Specific end use(s)

: No information available.

#### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

#### Components with workplace control parameters

Components	:	2-methoxy-1-methylethyl acetate
CAS-No.	•••	108-65-6
Value	•••	AGW
Control parameters	:	50 ppm
		270 mg/m3
Category short-time exposure	•••	1;(l)
		0000 01 01
Update		2006-01-01
Basis	:	DE TRGS 900
Further information		DFG: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission).European Union (The EU has established a limit value: deviations in value and peak limit are possible)When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child

Components	:	2-methoxypropyl acetate
CAS-No.	:	70657-70-4
Value	:	AGW
Control parameters	:	5 ppm
		28 mg/m3
Category short-time exposure	:	8;(II)
Update	• •	2006-01-01
Basis	:	DE TRGS 900
Further information	••	DFG: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission).Skin absorptionWhen there is compliance with the OEL and biological tolerance values, harm to the unborn child can not be excluded

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

2-methoxy-1-methylethyl acetate	: End Use: Workers Exposure routes: Skin contact Potential health effects: Chronic effects Value: 54,8 mg/kg
	End Use: Workers Exposure routes: Inhalation Potential health effects: Chronic effects

5/13

Version 1.0 DE-GHS

according to Regulation (EC) No. 1907/2006



AZ nLOF® 2020 Photores	sist
Substance No.: 000000501935	Revis

Revision Date 17.04.2015

Print Date 13.08.2015

Value: 33 mg/m3

End Use: Workers Exposure routes: Ingestion Potential health effects: Chronic effects 1,67 mg/kg

End Use: Consumers Exposure routes: Skin contact Potential health effects: Chronic effects 153,5 mg/kg

End Use: Consumers Exposure routes: Inhalation Potential health effects: Chronic effects 275 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

2-methoxy-1-methylethyl	: Fresh water
acetate	Value: 0,635 mg/l

Marine water Value: 0,0635 mg/l

Fresh water sediment Value: 3,29 mg/kg

Marine sediment Value: 0,329 mg/kg

Soil Value: 0,29 mg/kg

#### 8.2 Exposure controls

#### **Engineering measures**

Provide sufficient air exchange and/or exhaust in work rooms.

#### Personal protective equipment

Respiratory protection	<ul> <li>Use respiratory protection in case of insufficient exhaust ventilation or prolonged exposure Recommended Filter type: ABEK-filter</li> </ul>
Hand protection	<ul> <li>Break through time: &gt; 10 min</li> <li>Glove thickness: &gt; 0,4 mm</li> <li>For short-term exposure (splash protection):</li> </ul>

according to Regulation (EC) No. 1907/2006



# AZ nLOF® 2020 Photoresist

bstance No.: 000000501935 rsion 1.0 DE-GHS	Revision Date 17.04.2015	Print Date 13.08.20
	Nitrile rubber gloves. Remarks: These types of protective various manufacturers. Please not detailed statements, especially at and the minimum breakthrough tive particular working conditions under used.	ote the manufacturers bout the minimum thickness me. Consider also the
Eye protection	: Tightly fitting safety goggles	
Skin and body protection	: protective clothing	
Hygiene measures	: When using do not eat, drink or so Keep away from food and drink. Wash hands before breaks and a Use barrier skin cream.	
Protective measures	: Do not breathe vapours or spray a Avoid contact with skin and eyes. Observe the usual precautions for	
Environmental exposure c	ontrols	
General advice	: Do not flush into surface water or Avoid subsoil penetration.	sanitary sewer system.
CTION 9: Physical and chem Information on basic physic	Avoid subsoil penetration.	sanitary sewer system.
CTION 9: Physical and chem Information on basic physic Appearance	Avoid subsoil penetration. ical properties al and chemical properties	sanitary sewer system.
CTION 9: Physical and chem Information on basic physic	Avoid subsoil penetration.	sanitary sewer system.
CTION 9: Physical and chem Information on basic physic Appearance Form	Avoid subsoil penetration.	sanitary sewer system.
CTION 9: Physical and chem Information on basic physic Appearance Form Colour	Avoid subsoil penetration. ical properties al and chemical properties : Liquid : slightly yellowish, clear	sanitary sewer system.

according to Regulation (EC) No. 1907/2006



## AZ nLOF® 2020 Photoresist

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS

Print Date 13.08.2015

Freezing point	: not determined
Starts to boil	: 145 °C
Sublimation point	: not determined
Vapour pressure Density	: 0,0 hPa : 1,041 g/cm3
Water solubility	: The solvent is water soluble but the product forms two layers.
Partition coefficient:	: not reasonable
n-octanol/water	
Solubility in other solvents	: not determined
Viscosity, dynamic	: 32 mPas
Viscosity, kinematic Relative vapour density	: not determined
Corrosive in contact with	: not determined
metals	
Evaporation rate	: not determined
9.2 Other information	
SECTION 10: Stability and react	ivity
10.1 Reactivity	
No dangerous reaction know	n under conditions of normal use.
10.2 Chemical stability	
No decomposition if stored a	nd applied as directed.
10.3 Possibility of hazardous re	actions
Hazardous reactions	: Reactions with acids, alkalies and oxidizing agents.
10.4 Conditions to avoid	
Conditions to avoid	: Heat, flames and sparks.
10.5 Incompatible materials	
Materials to avoid	: Oxidizing agents Strong acids Bases
10.6 Hazardous decomposition	products
Hazardous decomposition	
	: Carbon oxides

products Nitrous oxides (NOx) Sulphurous oxides (SOx)

### SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

according to Regulation (EC) No. 1907/2006



Print Date 13.08.2015

## AZ nLOF® 2020 Photoresist

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS

### Product

Acute oral toxicity	: no data available
Acute inhalation toxicity	: no data available
Acute dermal toxicity	: no data available
Skin corrosion/irritation	: no data available
Serious eye damage/eye irritation	: no data available
Respiratory or skin sensitisation	: no data available
Components:	
2-methoxypropyl acetate : Reproductive toxicity	: May damage the unborn child.
2-methoxy-1-methylethyl ace	tate :
Acute oral toxicity	: LD50: > 8.532 mg/kg, rat(female)
Acute inhalation toxicity	: LC50: > 10,8 mg/l, 6 h, rat,
Acute dermal toxicity	: LD50: > 5.000 mg/kg, rabbit

### SECTION 12: Ecological information

_	
12.1 Toxicity	
Components:	
2-methoxy-1-methylethyl aceta	ite:
Toxicity to fish :	LC50 (Oryzias latipes (Orange-red killifish)): 100 mg/l Exposure time: 96 h Test Type: semi-static test
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 373 mg/l Exposure time: 48 h
12.2 Persistence and degradability	
Components:	
2-methoxy-1-methylethyl aceta	ite :
Biodegradability :	Result: Readily biodegradable. Biodegradation: 99 % Exposure time: 28 d



Print Date 13.08.2015

## AZ nLOF® 2020 Photoresist

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS

12.3 Bioaccumulative potential			
Components:			
2-methoxy-1-methylethyl ace	etate ·		
Bioaccumulation	: Remarks: Bioaccumulation is unlikely.		
Partition coefficient: n- octanol/water	: log Pow: 1,2		
12.4 Mobility in soil			
Components:			
2-methoxy-1-methylethyl ace Distribution among environmental compartments			
12.5 Results of PBT and vPvB as	sessment		
Components:			
2-methoxy-1-methylethyl ace Assessment	<ul> <li>etate :</li> <li>The substance does not fulfill the PBT criteria The substance does not fulfill the vPvB criteria</li> </ul>		
12.6 Other adverse effects			
No data available			
SECTION 13: Disposal considera	tions		
13.1 Waste treatment methods			
Product	: Dispose of contents/ container to an approved waste disposal plant.		
Contaminated packaging	<ul> <li>Packaging that cannot be cleaned should be disposed of as product waste</li> </ul>		
	Uncleaned packaging may present an explosion hazard.		
SECTION 14: Transport informati	ion		
ADR			
UN number			
Description of the goods	: FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)		
Class	: 3		
Packing group Classification Code	: III : F1		

according to Regulation (EC) No. 1907/2006



MERCK

Substance No.: 000000501935 Revision Date 17.04.2015 Version 1.0 DE-GHS

Print Date 13.08.2015

Labels Environmentally hazardous	: 3 : no
IATA UN number Description of the goods Class Packing group Labels Environmentally hazardous	<ul> <li>1993</li> <li>Flammable liquid, n.o.s. (2-Methoxy-1-methylethyl acetate)</li> <li>3</li> <li>III</li> <li>3</li> <li>no</li> </ul>
IMDG UN number Description of the goods Class Packing group Labels EmS Number 1 EmS Number 2 Marine pollutant	<ul> <li>1993</li> <li>FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)</li> <li>3</li> <li>III</li> <li>3</li> <li>F-E</li> <li>S-E</li> <li>no</li> </ul>
RID UN number Description of the goods Class Packing group Classification Code Labels Environmentally hazardous	<ul> <li>1993</li> <li>FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)</li> <li>3</li> <li>III</li> <li>F1</li> <li>3</li> <li>no</li> </ul>
ECTION 15: Regulatory informa 5.1 Safety, health and environn International Chemical Weapo Schedules of Toxic Chemicals	ental regulations/legislation specific for the substance or mixture ns Convention (CWC) : Neither banned nor restricted
REACH - Restrictions on the manufacture, placing on : 108-65-6 the market and use of certain dangerous substances, preparations and articles (Annex XVII)	
Regulation (EC) No 649/2012 Parliament and the Council co import of dangerous chemical	ncerning the export and
REACH - Candidate List of Su Concern for Authorisation (Art	
	11 / 13

according to Regulation (EC) No. 1907/2006





Substance No.: 000000501935 Revision Date 17.04.2015 Print Date 13.08.2015 Version 1.0 DE-GHS (Regulation (EC) No 1907/2006 (REACH), Article 57). REACH - List of substances subject to authorisation : Neither banned nor restricted (Annex XIV) Regulation (EC) No 1005/2009 on substances that : Neither banned nor restricted deplete the ozone layer Regulation (EC) No 850/2004 on persistent organic : Neither banned nor restricted pollutants Water contaminating class : 2 water polluting (Germany) **15.2 Chemical Safety Assessment** A Chemical Safety Assessment is not required for a mixture. **SECTION 16: Other information** Full text of H-Statements referred to under sections 2 and 3. H226 Flammable liquid and vapour. May cause respiratory irritation. H335 May damage the unborn child. H360D Decimal notation: "Thousands" places are identified with a dot (example: 2.000 mg/kg means "two thousand mg/kg"). Decimal places are identified with a comma (example: 1.35 g/cm3) Further information Further information : Observe national and local legal requirements The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. AZ and the AZ logo are trademarks of Merck KGaA, Darmstadt, Germany or its affiliates.

## AZ nLOF® 2020 Photoresist

Version 1.0 DE-GHS

Substance No.: 000000501935 Revision Date 17.04.2015

Print Date 13.08.2015

