SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : AZ 5214 E Photoresist 0005

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Electronic industry
Intermediate for electronic industry

1.3 Details of the supplier of the safety data sheet

Company : 

E-mail address of person responsible for the SDS : PSE@merckgroup.com

1.4 Emergency telephone number

Emergency telephone number : 

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

GHS Classification

Flammable liquids, Category 3

H226: Flammable liquid and vapour.

2.2 Label elements

GHS-Labelling

Symbol(s) : 

Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.

Precautionary statements : Prevention:
P210 Keep away from heat/sparks/open
2.3 Other hazards
No information available.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical characterization
Preparation of polymer resins and diazo compounds in organic solvents (halogenfree).

<table>
<thead>
<tr>
<th>Hazardous components</th>
</tr>
</thead>
</table>

3,5-Bis(hydroxymethyl)-p-cresol
CAS-No. : 91-04-3
EC-No. : 202-036-4
Classification : Skin Irrit. 2; H315
(Regulation (EC) No 1272/2008) : Eye Irrit. 2; H319
STOT SE 3; H335
Concentration [%] : >= 1 - < 3

2-methoxypropyl acetate
CAS-No. : 70657-70-4
EC-No. : 274-724-2
Classification : Flam. Liq. 3; H226
(Regulation (EC) No 1272/2008) : Repr. 1B; H360D
STOT SE 3; H335
Concentration [%] : < 0,3

WEL substance : 

2-methoxy-1-methylethyl acetate
CAS-No. : 108-65-6
EC-No. : 203-603-9
SECTION 4: First aid measures

4.1 Description of first aid measures

General advice: Take off all contaminated clothing immediately. If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact: Wash off immediately with plenty of water. If skin irritation persists, call a physician.

Eye contact: Immediately flush eye(s) with plenty of water. Protect unharmed eye. Remove contact lenses.

Ingestion: If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Water spray jet
Foam
Dry powder
Carbon dioxide (CO2)

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting: In case of fires, hazardous combustion gases are formed:
Carbon monoxide (CO)
Nitrous gases (NOx)
Sulphur dioxide (SO2)

5.3 Advice for firefighters

Special protective equipment for firefighters: Well closed full protective clothing (coat and pants) including helmet.
In the event of fire, wear self-contained breathing apparatus.

Further information: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions: Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations.

6.4 Reference to other sections

Additional advice: Information regarding Waste Disposal, see chapter 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling: Provide sufficient air exchange and/or exhaust in work rooms.

Advice on protection against fire and explosion: Keep away from sources of ignition

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers: Store in original container.
Further information on storage conditions: Keep container tightly closed in a dry and well-ventilated place. Protect against light.

Advice on common storage: Keep away from food and drink.

7.3 Specific end use(s): No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>2-methoxy-1-methylethyl acetate</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>108-65-6</td>
</tr>
<tr>
<td>Value</td>
<td>AGW</td>
</tr>
<tr>
<td>Control parameters</td>
<td>50 ppm</td>
</tr>
<tr>
<td></td>
<td>270 mg/m³</td>
</tr>
<tr>
<td>Category short-time exposure</td>
<td>1;(I)</td>
</tr>
<tr>
<td>Update</td>
<td>2006-01-01</td>
</tr>
<tr>
<td>Basis</td>
<td>DE TRGS 900</td>
</tr>
<tr>
<td>Further information</td>
<td>DFG: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission). European Union (The EU has established a limit value: deviations in value and peak limit are possible) When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>2-methoxypropyl acetate</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>70657-70-4</td>
</tr>
<tr>
<td>Value</td>
<td>AGW</td>
</tr>
<tr>
<td>Control parameters</td>
<td>5 ppm</td>
</tr>
<tr>
<td></td>
<td>28 mg/m³</td>
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<tr>
<td>Category short-time exposure</td>
<td>8;(II)</td>
</tr>
<tr>
<td>Update</td>
<td>2006-01-01</td>
</tr>
<tr>
<td>Basis</td>
<td>DE TRGS 900</td>
</tr>
<tr>
<td>Further information</td>
<td>DFG: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission). Skin absorption When there is compliance with the OEL and biological tolerance values, harm to the unborn child can not be excluded</td>
</tr>
</tbody>
</table>

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

2-methoxy-1-methylethyl: End Use: Workers
acetate

Exposure routes: Skin contact
Potential health effects: Chronic effects
Value: 54.8 mg/kg

End Use: Workers
Exposure routes: Inhalation
Potential health effects: Chronic effects
Value: 33 mg/m³

End Use: Workers
Exposure routes: Ingestion
Potential health effects: Chronic effects
1.67 mg/kg

End Use: Consumers
Exposure routes: Skin contact
Potential health effects: Chronic effects
153.5 mg/kg

End Use: Consumers
Exposure routes: Inhalation
Potential health effects: Chronic effects
275 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

2-methoxy-1-methylethylacetate:
Fresh water
Value: 0.635 mg/l

Marine water
Value: 0.0635 mg/l

Fresh water sediment
Value: 3.29 mg/kg

Marine sediment
Value: 0.329 mg/kg

Soil
Value: 0.29 mg/kg

8.2 Exposure controls

Engineering measures
Provide sufficient air exchange and/or exhaust in work rooms.

Personal protective equipment
Respiratory protection
Use respiratory protection in case of insufficient exhaust
ventilation or prolonged exposure
Recommended Filter type: ABEK-filter

Hand protection : Break through time: > 10 min
Glove thickness: > 0,4 mm
For short-term exposure (splash protection):
Nitrile rubber gloves.
Remarks: These types of protective gloves are offered by various manufacturers. Please note the manufacturers’ detailed statements, especially about the minimum thickness and the minimum breakthrough time. Consider also the particular working conditions under which the gloves are being used.

Eye protection : Tightly fitting safety goggles

Skin and body protection : protective clothing

Hygiene measures : When using do not eat, drink or smoke.
Keep away from food and drink.
Wash hands before breaks and at the end of workday.
Use barrier skin cream.

Protective measures : Do not breathe vapours or spray mist.
Avoid contact with skin and eyes.
Observe the usual precautions for handling chemicals.

Environmental exposure controls
General advice : Do not flush into surface water or sanitary sewer system.
Avoid subsoil penetration.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance
Form : Liquid
Colour : yellow to red
Odour : ester-like

Safety data
Flash point : approx. 42 °C
Ignition temperature : not determined
Thermal decomposition : not determined
SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.

10.2 Chemical stability
No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions
Hazardous reactions: Incompatible with oxidizing materials.

10.4 Conditions to avoid
Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials
Materials to avoid: Oxidizing agents
Strong acids
Bases
10.6 Hazardous decomposition products

Hazardous decomposition products: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

**Product**

- Acute oral toxicity: no data available
- Acute inhalation toxicity: no data available
- Acute dermal toxicity: no data available
- Skin corrosion/irritation: no data available
- Serious eye damage/eye irritation: no data available
- Respiratory or skin sensitisation: no data available
- Further information: no data available

**Components:**

- 3,5-Bis(hydroxymethyl)-p-cresol:
  - Skin corrosion/irritation: Result: Irritating to skin.
  - Serious eye damage/eye irritation: Result: Irritating to eyes.
  - STOT - single exposure: Assessment: May cause respiratory irritation.

- 2-methoxypropyl acetate:
  - Reproductive toxicity: May damage the unborn child.

- 2-methoxy-1-methylethyl acetate:
  - Acute oral toxicity: LD50: > 8.532 mg/kg, rat (female)
  - Acute inhalation toxicity: LC50: > 10.8 mg/l, 6 h, rat,
  - Acute dermal toxicity: LD50: > 5.000 mg/kg, rabbit

SECTION 12: Ecological information

12.1 Toxicity

**Components:**
2-methoxy-1-methylethyl acetate:
Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 100 mg/l
   Exposure time: 96 h
   Test Type: semi-static test
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 373 mg/l
   Exposure time: 48 h

12.2 Persistence and degradability

Components:
2-methoxy-1-methylethyl acetate :
Biodegradability : Result: Readily biodegradable.
   Biodegradation: 99 %
   Exposure time: 28 d

12.3 Bioaccumulative potential

Components:
2-methoxy-1-methylethyl acetate :
Bioaccumulation : Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water : log Pow: 1,2

12.4 Mobility in soil

Components:
2-methoxy-1-methylethyl acetate :
Distribution among environmental compartments : Koc: 1,7Remarks: Highly mobile in soils

12.5 Results of PBT and vPvB assessment

Components:
2-methoxy-1-methylethyl acetate :
Assessment : The substance does not fulfill the PBT criteria.. The substance does not fulfill the vPvB criteria..

12.6 Other adverse effects

Product:
Additional ecological information : no data available
SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product: Dispose of contents/container to an approved waste disposal plant.

Contaminated packaging: Dispose of as unused product.

SECTION 14: Transport information

ADR
UN number: 1993
Description of the goods: FLAMMABLE LIQUID, N.O.S.
(2-Methoxy-1-methylethyl acetate)
Class: 3
Packing group: III
Classification Code: F1
Labels: 3
Environmentally hazardous: no

IATA
UN number: 1993
Description of the goods: Flammable liquid, n.o.s.
(2-Methoxy-1-methylethyl acetate)
Class: 3
Packing group: III
Labels: 3
Environmentally hazardous: no

IMDG
UN number: 1993
Description of the goods: FLAMMABLE LIQUID, N.O.S.
(2-Methoxy-1-methylethyl acetate)
Class: 3
Packing group: III
Labels: 3
EmS Number 1: F-E
EmS Number 2: S-E
Marine pollutant: no

RID
UN number: 1993
Description of the goods: FLAMMABLE LIQUID, N.O.S.
(2-Methoxy-1-methylethyl acetate)
Class: 3
SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

AZ 5214 E Photoresist            0005
Substance No.: SXR081505       Revision Date 17.04.2015
Version 1.0 DE-GHS       Print Date 13.08.2015

Packing group : III
Classification Code : F1
Labels : 3
Environmentally hazardous : no

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Neither banned nor restricted

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : 108-65-6

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Neither banned nor restricted

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV) : Neither banned nor restricted

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Neither banned nor restricted

Regulation (EC) No 850/2004 on persistent organic pollutants : Neither banned nor restricted

Water contaminating class (Germany) : 2 water polluting

Other regulations : Observe the provisions of The Water Act for installations dealing with substances hazardous to water

15.2 Chemical Safety Assessment
A Chemical Safety Assessment is not required for a mixture.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3.
H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H360D May damage the unborn child.

Decimal notation: "Thousands" places are identified with a dot (example: 2.000 mg/kg means "two thousand mg/kg"). Decimal places are identified with a comma (example: 1,35 g/cm3)

Further information
Further information : Observe national and local legal requirements

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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