SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : AZ 1505 Photoresist

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Electronic industry
Intermediate for electronic industry

1.3 Details of the supplier of the safety data sheet

Company :

E-mail address of person responsible for the SDS : PSE@merckgroup.com

1.4 Emergency telephone number

Emergency telephone number :

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

GHS Classification

Flammable liquids, Category 3
H226: Flammable liquid and vapour.

2.2 Label elements

GHS-Labelling

Symbol(s) :

Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.

Precautionary statements : Prevention:
P210 Keep away from heat/sparks/open
## 2.3 Other hazards

No information available.

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

**Chemical characterization**

Preparation of polymer resins and diazo compounds in organic solvents (halogenfree).

<table>
<thead>
<tr>
<th>Hazardous components</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1-Naphthalenesulfonic acid, 6-Diazo-5,6-dihydro-5-oxo-, ester with phenyl(2,3,4-trihydroxyphenyl)methanone</strong></td>
</tr>
<tr>
<td>CAS-No. : 68510-93-0</td>
</tr>
<tr>
<td>EC-No. : 270-931-7</td>
</tr>
<tr>
<td>Classification (REGULATION (EC) No 1272/2008) : Flam. Sol. 2; H228 Self-react. D; H242 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Aquatic Chronic 3; H412</td>
</tr>
<tr>
<td>Concentration [%] : &gt;= 2,5 - &lt; 5</td>
</tr>
</tbody>
</table>

| **2-methoxypropyl acetate** |
| CAS-No. : 70657-70-4 |
| EC-No. : 274-724-2 |
| Classification (REGULATION (EC) No 1272/2008) : Flam. Liq. 3; H226 Repr. 1B; H360D STOT SE 3; H335 |
| Concentration [%] : < 0,3 |

WEL substance :
SECTION 4: First aid measures

4.1 Description of first aid measures

General advice: Take off all contaminated clothing immediately. If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact: Wash off immediately with plenty of water. If skin irritation persists, call a physician.

Eye contact: Immediately flush eye(s) with plenty of water. Protect unharmed eye. Remove contact lenses.

Ingestion: If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Water spray jet, Foam, Dry powder, Carbon dioxide (CO2)
5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting: In case of fires, hazardous combustion gases are formed: Carbon monoxide (CO), Nitrous gases (NOx), Sulphur dioxide (SO2).

5.3 Advice for firefighters

Special protective equipment for firefighters: Well closed full protective clothing (coat and pants) including helmet. In the event of fire, wear self-contained breathing apparatus.

Further information: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions: Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations.

6.4 Reference to other sections

Additional advice: Information regarding Waste Disposal, see chapter 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling: Provide sufficient air exchange and/or exhaust in work rooms.

Advice on protection against fire and explosion: Keep away from sources of ignition.

7.2 Conditions for safe storage, including any incompatibilities
Requirements for storage areas and containers: Store in original container.

Further information on storage conditions: Keep container tightly closed in a dry and well-ventilated place. Protect against light.

Advice on common storage: Keep away from food and drink.

Storage period: < 12 Months

7.3 Specific end use(s): No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Control parameters</th>
<th>Category short-time exposure</th>
<th>Update</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethyl acetate</td>
<td>AGW</td>
<td>50 ppm</td>
<td>1; (I)</td>
<td>2006-01-01</td>
<td>DE TRGS 900</td>
</tr>
<tr>
<td>2-methoxypropyl acetate</td>
<td>AGW</td>
<td>5 ppm</td>
<td>8; (II)</td>
<td>2006-01-01</td>
<td>DE TRGS 900</td>
</tr>
</tbody>
</table>

Further information:
- DFG: Senate commission for the review of compounds at the workplace dangerous for the health (MAK-commission).
- European Union (The EU has established a limit value: deviations in value and peak limit are possible) When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child.

- Skin absorption: When there is compliance with the OEL and biological tolerance values, harm to the unborn child.

5 / 14
Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance</th>
<th>End Use: Workers</th>
<th>Exposure routes:</th>
<th>Potential health effects: Chronic effects</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethyl acetate</td>
<td>Skin contact</td>
<td></td>
<td></td>
<td>54,8 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Inhalation</td>
<td></td>
<td></td>
<td>33 mg/m³</td>
</tr>
<tr>
<td></td>
<td>Ingestion</td>
<td></td>
<td></td>
<td>1,67 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Skin contact</td>
<td></td>
<td></td>
<td>153,5 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Inhalation</td>
<td></td>
<td></td>
<td>275 mg/kg</td>
</tr>
</tbody>
</table>

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Fresh water</th>
<th>Marine water</th>
<th>Fresh water sediment</th>
<th>Marine sediment</th>
<th>Soil</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethyl acetate</td>
<td>Value 0,635 mg/l</td>
<td>Value 0,0635 mg/l</td>
<td>Value 3,29 mg/kg</td>
<td>Value 0,329 mg/kg</td>
<td>Value 0,29 mg/kg</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Engineering measures
Provide sufficient air exchange and/or exhaust in work rooms.

**Personal protective equipment**

Respiratory protection: Use respiratory protection in case of insufficient exhaust ventilation or prolonged exposure

Recommended Filter type: ABEK-filter

Hand protection: Break through time: > 10 min

Glove thickness: > 0,4 mm

For short-term exposure (splash protection):

Nitrile rubber gloves.

Remarks: These types of protective gloves are offered by various manufacturers. Please note the manufacturers’ detailed statements, especially about the minimum thickness and the minimum breakthrough time. Consider also the particular working conditions under which the gloves are being used.

Eye protection: Tightly fitting safety goggles

Skin and body protection: protective clothing

Hygiene measures: When using do not eat, drink or smoke.

Keep away from food and drink.

Wash hands before breaks and at the end of workday.

Use barrier skin cream.

Protective measures: Do not breathe vapours or spray mist.

Avoid contact with skin and eyes.

Observe the usual precautions for handling chemicals.

**Environmental exposure controls**

General advice: Do not flush into surface water or sanitary sewer system.

Avoid subsoil penetration.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

**Appearance**

- **Form**: Liquid
- **Colour**: yellow to red
- **Odour**: ester-like
SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

AZ 1505 Photoresist 0005
Substance No.: SXR100614 Revision Date 06.05.2015
Version 4.0 DE-GHS Print Date 13.08.2015

Safety data
Flash point: approx. 42 °C
Ignition temperature: not determined
Thermal decomposition: not determined
Lower explosion limit: not determined
Upper explosion limit: not determined
Flammability (solid, gas): not determined
Oxidizing properties: not determined
Auto-ignition temperature: not determined
Burning number: not determined
pH: Not applicable
Freezing point: not determined
Starts to boil: from 145 °C
Sublimation point: not determined
Vapour pressure: approx. 5 hPa, 20 °C
Density: 1 g/cm³, 20 °C
Water solubility: The solvent is partially water soluble but the product forms two layers.
Partition coefficient: n-octanol/water: not determined
Solubility in other solvents: not determined
Viscosity, dynamic: approx. 6 mPas, 20 °C
Viscosity, kinematic: not determined
Relative vapour density: not determined
Corrosive in contact with metals: not determined
Evaporation rate: not determined

9.2 Other information
Further information: Remarks: No information available.

SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.

10.2 Chemical stability
No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions
Hazardous reactions: Incompatible with oxidizing materials.

10.4 Conditions to avoid
Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials
Materials to avoid: Oxidizing agents
Strong acids
Bases

10.6 Hazardous decomposition products
Hazardous decomposition products: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information
11.1 Information on toxicological effects

<table>
<thead>
<tr>
<th>Product</th>
<th>Toxicological effect</th>
<th>Data available</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute oral toxicity</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Acute inhalation toxicity</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Acute dermal toxicity</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Respiratory or skin sensitisation</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Genotoxicity in vitro</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Genotoxicity in vivo</td>
<td></td>
<td>no data available</td>
</tr>
<tr>
<td>Further information</td>
<td></td>
<td>no data available</td>
</tr>
</tbody>
</table>

Components:
1-Naphthalenesulfonic acid, 6-Diazo-5,6-dihydro-5-oxo-, ester with phenyl(2,3,4-trihydroxyphenyl)methanone:
- Acute oral toxicity: LD50: > 5.000 mg/kg, rat
- Skin corrosion/irritation: rabbit, Result: Skin irritation
- Serious eye damage/eye irritation: rabbit, Result: Eye irritation
- Germ cell mutagenicity
- Genotoxicity in vitro: Ames test, Result: negative

2-methoxypropyl acetate:
- Reproductive toxicity: May damage the unborn child.

2-methoxy-1-methylethyl acetate:
ACUTE TOXICITY

Acute oral toxicity : LD50: > 8.532 mg/kg, rat (female)
Acute inhalation toxicity : LC50: > 10.8 mg/l, 6 h, rat,
Acute dermal toxicity : LD50: > 5.000 mg/kg, rabbit

SECTION 12: Ecological information

12.1 Toxicity

**Product:**
Toxicity to fish : Remarks: no data available
Toxicity to bacteria : Remarks: no data available

**Components:**
1-Naphthalenesulfonic acid, 6-Diazo-5,6-dihydro-5-oxo-, ester with phenyl(2,3,4-trihydroxyphenyl)methanone:
Toxicity to fish : LC50 (Danio rerio (zebra fish)): 22 - 50 mg/l
Exposure time: 96 h
Toxicity to bacteria : EC50 : > 1.000 mg/l
Method: OECD 209

2-methoxy-1-methylethyl acetate:
Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 100 mg/l
Exposure time: 96 h
Test Type: semi-static test
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 373 mg/l
Exposure time: 48 h

12.2 Persistence and degradability

**Components:**
1-Naphthalenesulfonic acid, 6-Diazo-5,6-dihydro-5-oxo-, ester with phenyl(2,3,4-trihydroxyphenyl)methanone:
Biodegradability : Result: Not readily biodegradable.
Method: OECD 301 D

2-methoxy-1-methylethyl acetate:
Biodegradability : Result: Readily biodegradable.
Biodegradation: 99 %
Exposure time: 28 d
12.3 Bioaccumulative potential

**Components:**

1-Naphthalenesulfonic acid, 6-Diazo-5,6-dihydro-5-oxo-, ester with phenyl(2,3,4-trihydroxyphenyl)methanone:
Partition coefficient: n-octanol/water: log Pow: 6.84
Method: other (calculated)

2-methoxy-1-methylethyl acetate:
Bioaccumulation: Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water: log Pow: 1.2

12.4 Mobility in soil

**Components:**

2-methoxy-1-methylethyl acetate:
Distribution among environmental compartments: Koc: 1.7
Remarks: Highly mobile in soils

12.5 Results of PBT and vPvB assessment

**Components:**

2-methoxy-1-methylethyl acetate:
Assessment: The substance does not fulfill the PBT criteria.. The substance does not fulfill the vPvB criteria..

12.6 Other adverse effects

**Product:**
Additional ecological information: no data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product: Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging: Dispose of as unused product.

SECTION 14: Transport information
AZ 1505 Photoresist

ADR
- UN number: 1993
- Description of the goods: FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)
- Class: 3
- Packing group: III
- Classification Code: F1
- Labels: 3
- Environmentally hazardous: no

IATA
- UN number: 1993
- Description of the goods: Flammable liquid, n.o.s. (2-Methoxy-1-methylethyl acetate)
- Class: 3
- Packing group: III
- Labels: 3
- Environmentally hazardous: no

IMDG
- UN number: 1993
- Description of the goods: FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)
- Class: 3
- Packing group: III
- Labels: 3
- EmS Number 1: F-E
- EmS Number 2: S-E
- Marine pollutant: no

RID
- UN number: 1993
- Description of the goods: FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)
- Class: 3
- Packing group: III
- Classification Code: F1
- Labels: 3
- Environmentally hazardous: no

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- International Chemical Weapons Convention (CWC): Neither banned nor restricted
- Schedules of Toxic Chemicals and Precursors
- REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII): 108-65-6
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals: Neither banned nor restricted

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59): This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV): Neither banned nor restricted

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer: Neither banned nor restricted

Regulation (EC) No 850/2004 on persistent organic pollutants: Neither banned nor restricted

Water contaminating class: 1 weakly water polluting (Germany)

15.2 Chemical Safety Assessment
A Chemical Safety Assessment is not required for a mixture.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3.

H226 Flammable liquid and vapour.
H228 Flammable solid
H242 Heating may cause a fire.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H360D May damage the unborn child.
H412 Harmful to aquatic life with long lasting effects.

Decimal notation: "Thousands" places are identified with a dot (example: 2.000 mg/kg means "two thousand mg/kg"). Decimal places are identified with a comma (example: 1,35 g/cm3)

Further information
Further information: Observe national and local legal requirements
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